




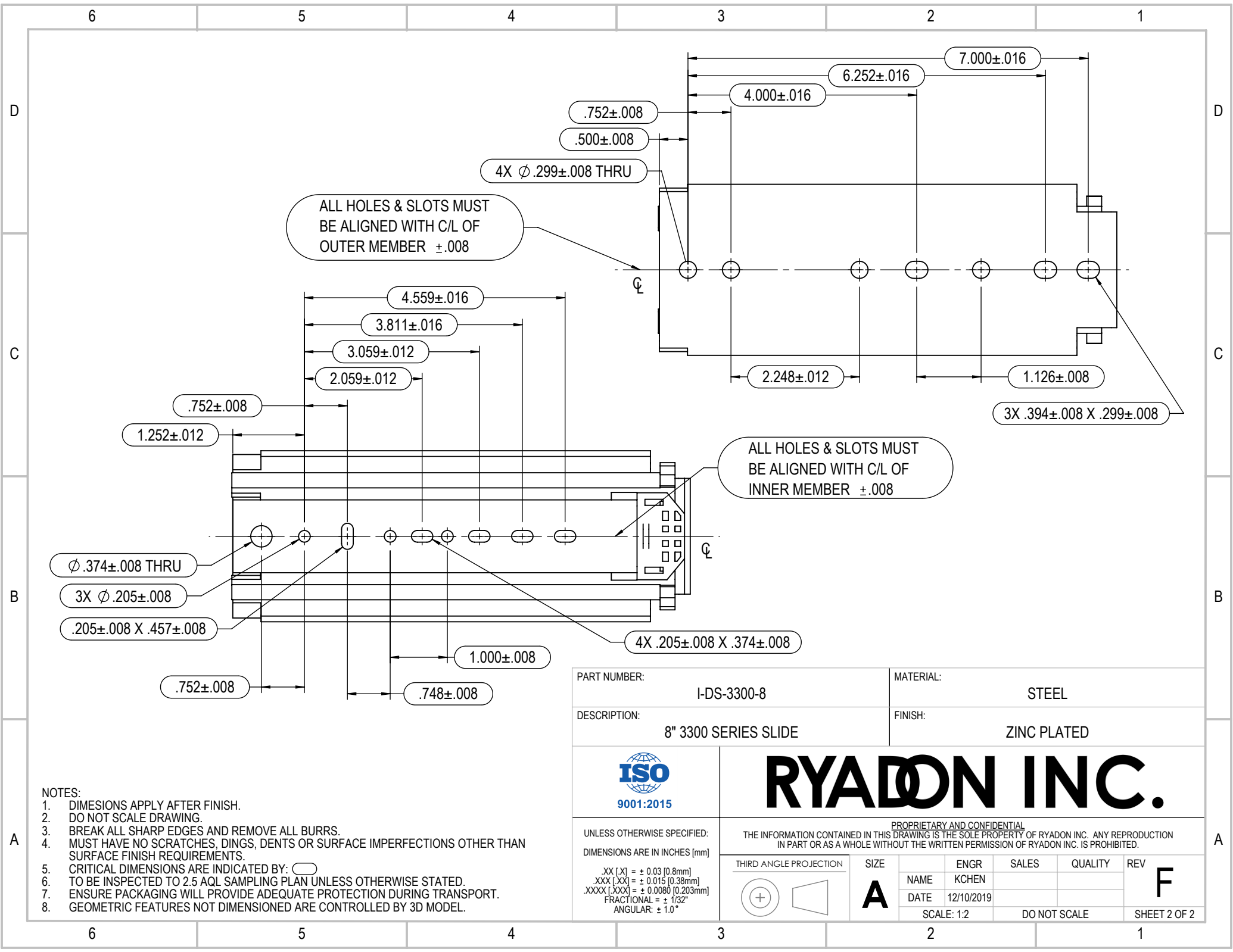
RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.



SIDE SPACE = .750" - .783"

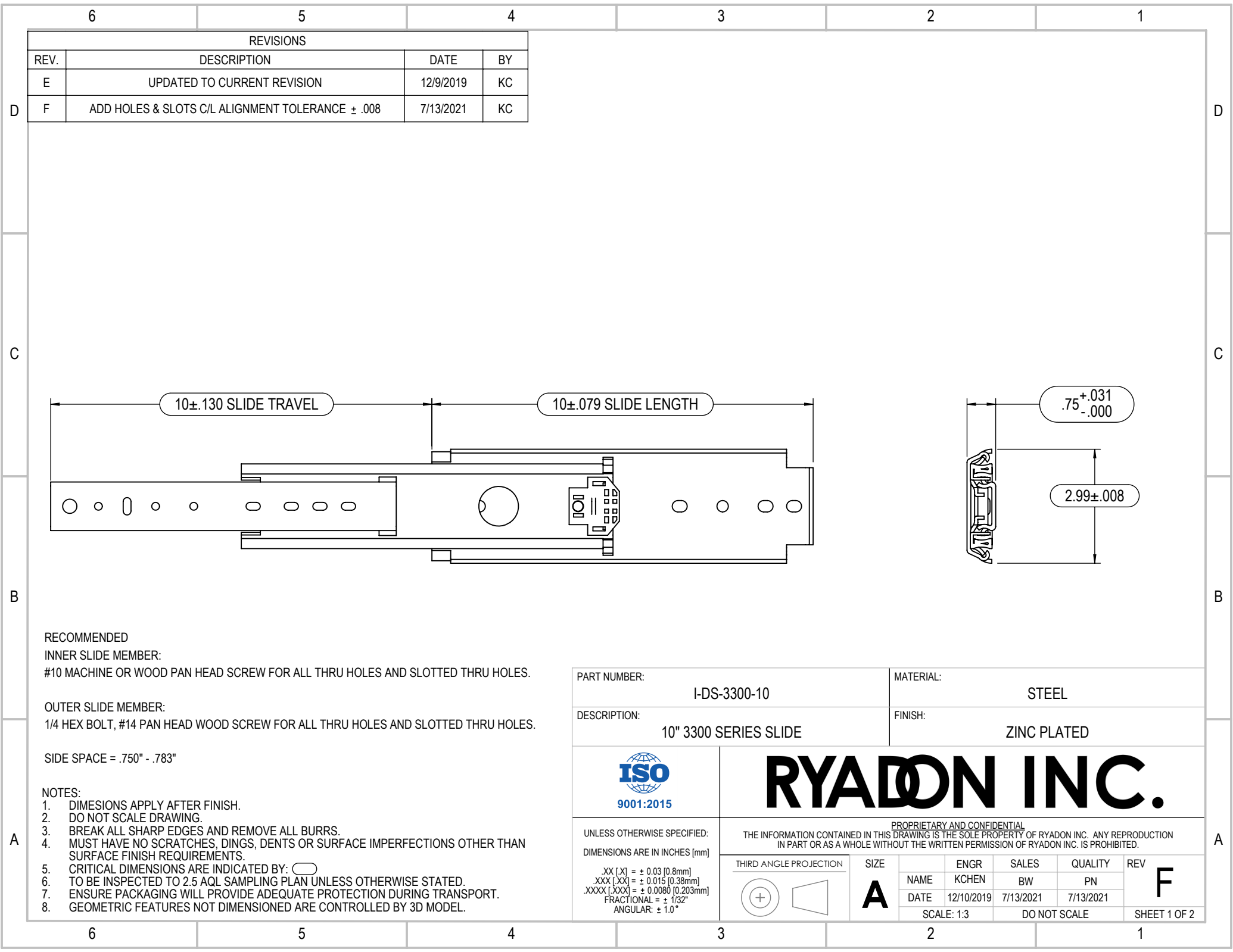
- NOTES:
- 1. DIMENSIONS APPLY AFTER FINISH.
  - 2. DO NOT SCALE DRAWING.
  - 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - 4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  - 5. CRITICAL DIMENSIONS ARE INDICATED BY: 
  - 6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  - 7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - 8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|   |  |   |   |                          |                                 |
|---|--|---|---|--------------------------|---------------------------------|
| PART NUMBER:<br>I-DS-3300-8   |  | MATERIAL:<br>STEEL  |   |                          |                                 |
| DESCRIPTION:<br>8" 3300 SERIES SLIDE  |  | FINISH:<br>ZINC PLATED  |   |                          |                                 |
|    |  | <b>RYADON INC.</b>  |   |                          |                                 |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |   |                          |                                 |
| THIRD ANGLE PROJECTION<br>   |  | SIZE<br><b>A</b>  | ENGR<br>NAME<br>KCHEN<br>DATE<br>12/10/2019 | SALES<br>BW<br>7/13/2021 | QUALITY<br>PN<br>7/13/2021      |
| SCALE: 1:3  |  |   | DO NOT SCALE                                |                          | REV<br><b>F</b><br>SHEET 1 OF 2 |

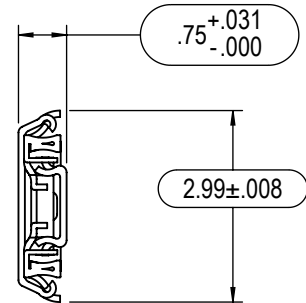
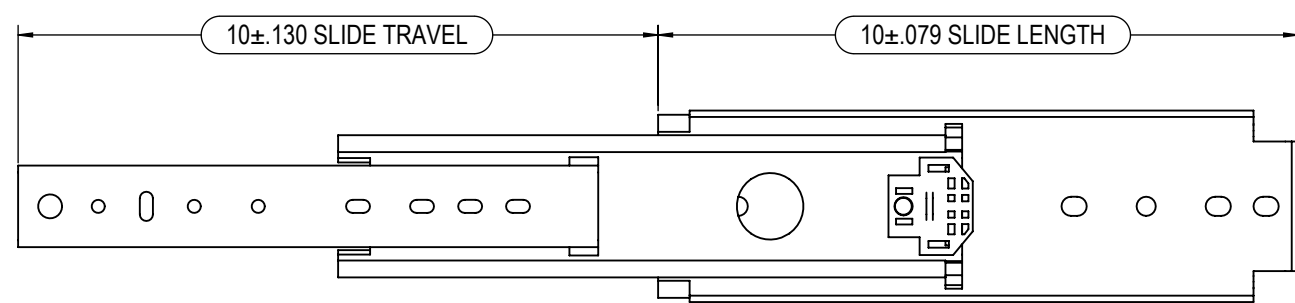


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| THIRD ANGLE PROJECTION<br>  |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN    |
|  |  | DATE<br>12/10/2019  | SALES<br>QUALITY |
|  |  | SCALE: 1:2  | DO NOT SCALE     |
|  |  | REV<br><b>F</b>   |                  |
|  |  | SHEET 2 OF 2  |                  |




| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION                                      | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                      | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008 | 7/13/2021 | KC |





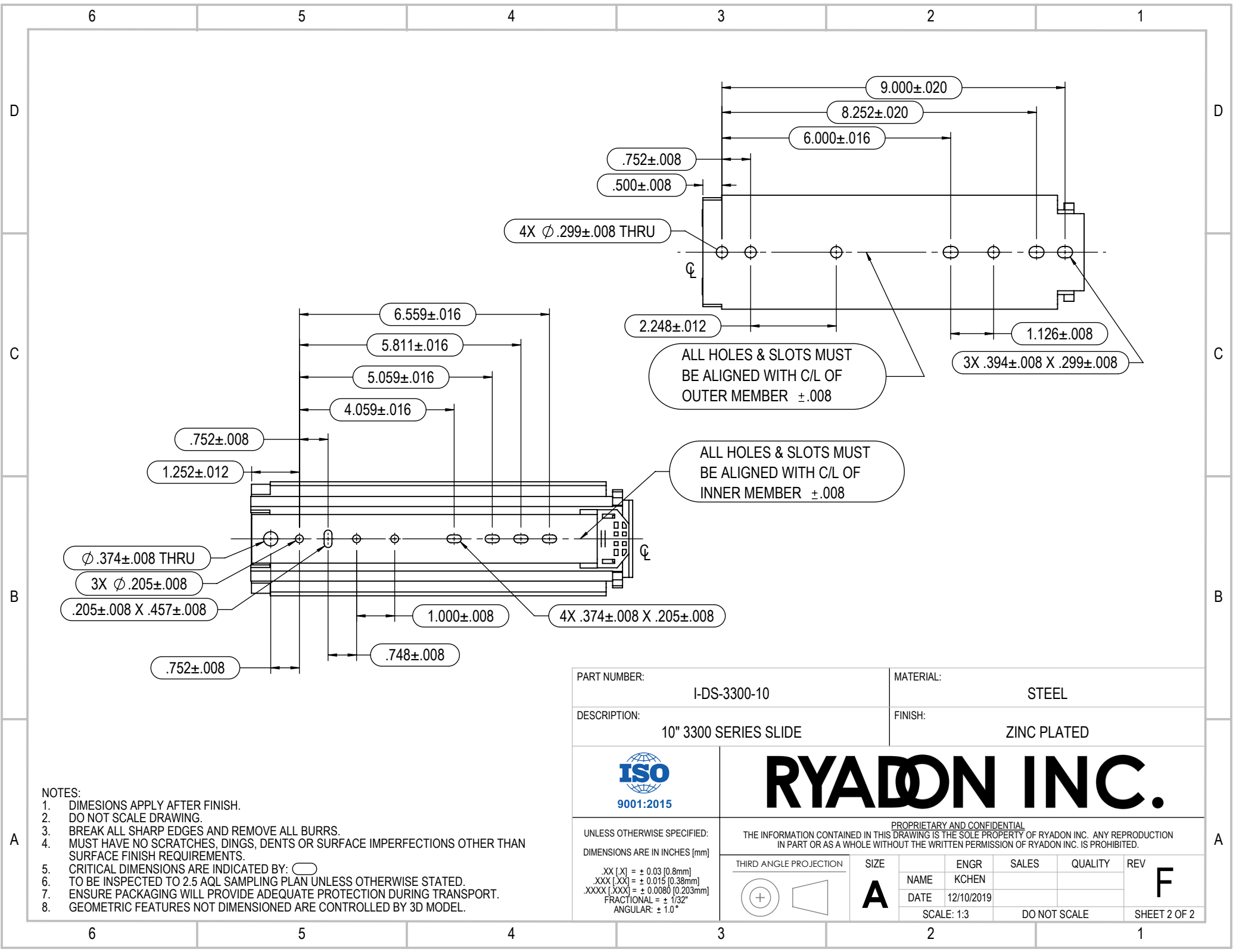
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1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.



SIDE SPACE = .750" - .783"

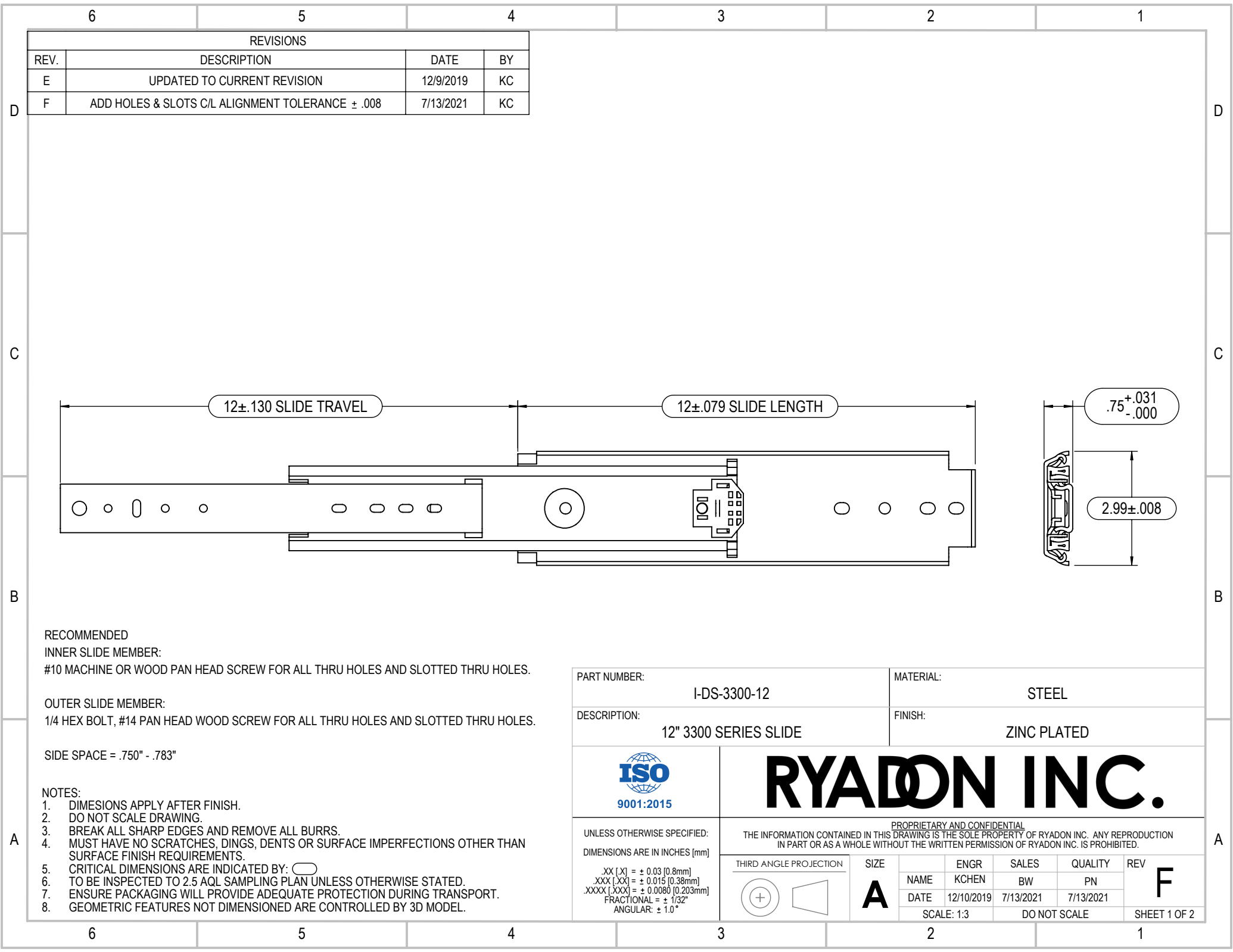
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8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|   |  |   |                    |               |                 |
|---|--|---|--------------------|---------------|-----------------|
| PART NUMBER:<br>I-DS-3300-10  |  | MATERIAL:<br>STEEL  |                    |               |                 |
| DESCRIPTION:<br>10" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |                    |               |                 |
|    |  | <b>RYADON INC.</b>  |                    |               |                 |
| <div>UNLESS OTHERWISE SPECIFIED:<br/>DIMENSIONS ARE IN INCHES [mm]<br/><br/>.XX [X] = ± 0.03 [0.8mm]<br/>.XXX [XX] = ± 0.015 [0.38mm]<br/>.XXXX [XXX] = ± 0.0080 [0.203mm]<br/>FRACTIONAL = ± 1/32"<br/>ANGULAR: ± 1.0°</div> |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |                    |               |                 |
|   |  | THIRD ANGLE PROJECTION  |                    |               |                 |
|   |  | SIZE<br><b>A</b>  |                    |               |                 |
|   |  | NAME<br>KCHEN   |                    |               |                 |
|   |  | DATE<br>12/10/2019  |                    |               |                 |
|    |  | ENGR<br>BW  | SALES<br>7/13/2021 | QUALITY<br>PN | REV<br><b>F</b> |
|   |  | SCALE: 1:3  |                    | DO NOT SCALE  |                 |
|   |  |   |                    | SHEET 1 OF 2  |                 |



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|   |  | <b>RYADON INC.</b>  |               |       |              |                 |
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| THIRD ANGLE PROJECTION<br>  |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN | SALES | QUALITY      | REV<br><b>F</b> |
|  |  | DATE<br>12/10/2019  | SCALE: 1:3    |       | DO NOT SCALE | SHEET 2 OF 2    |





| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION                                      | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                      | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008 | 7/13/2021 | KC |

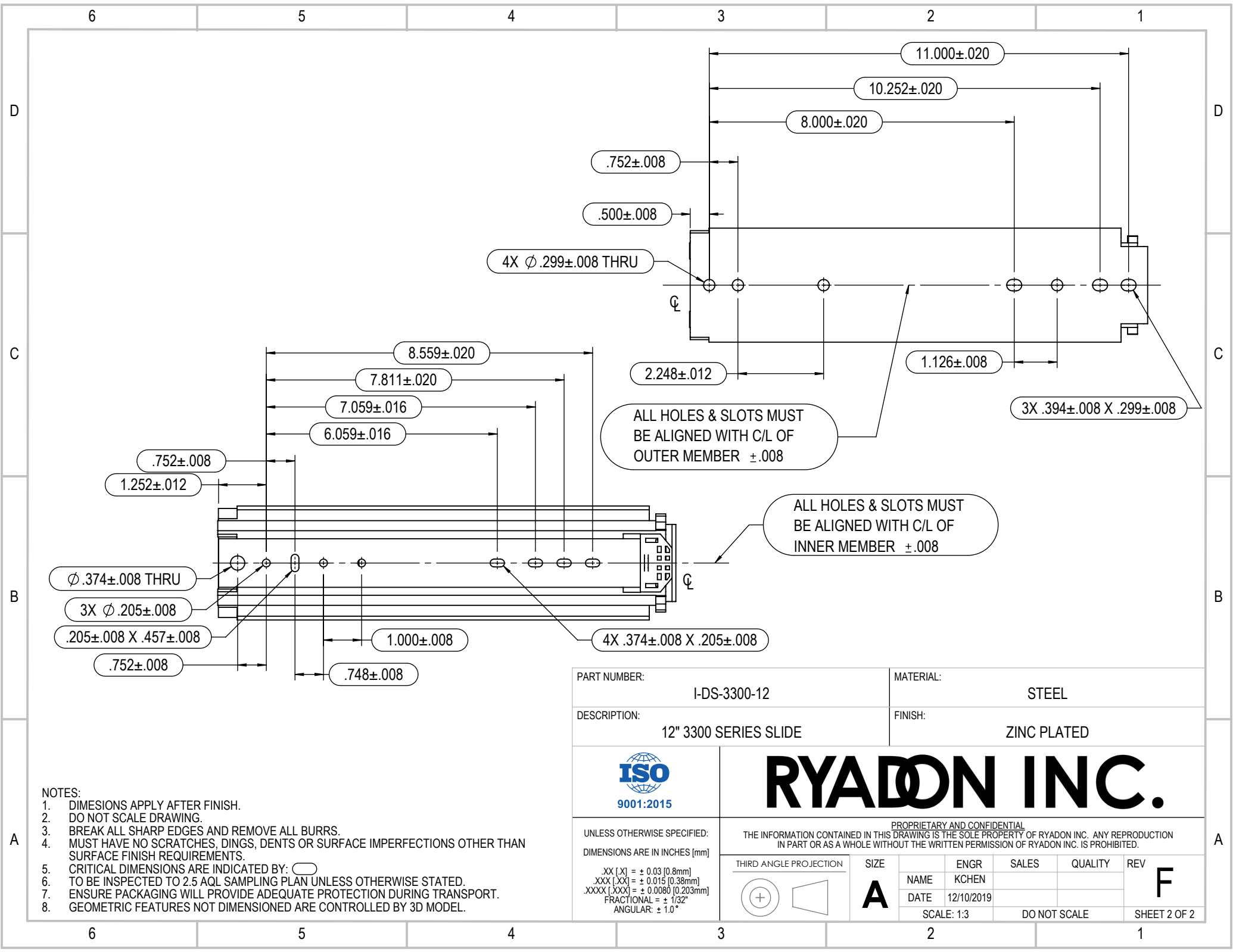
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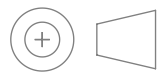
SIDE SPACE = .750" - .783"

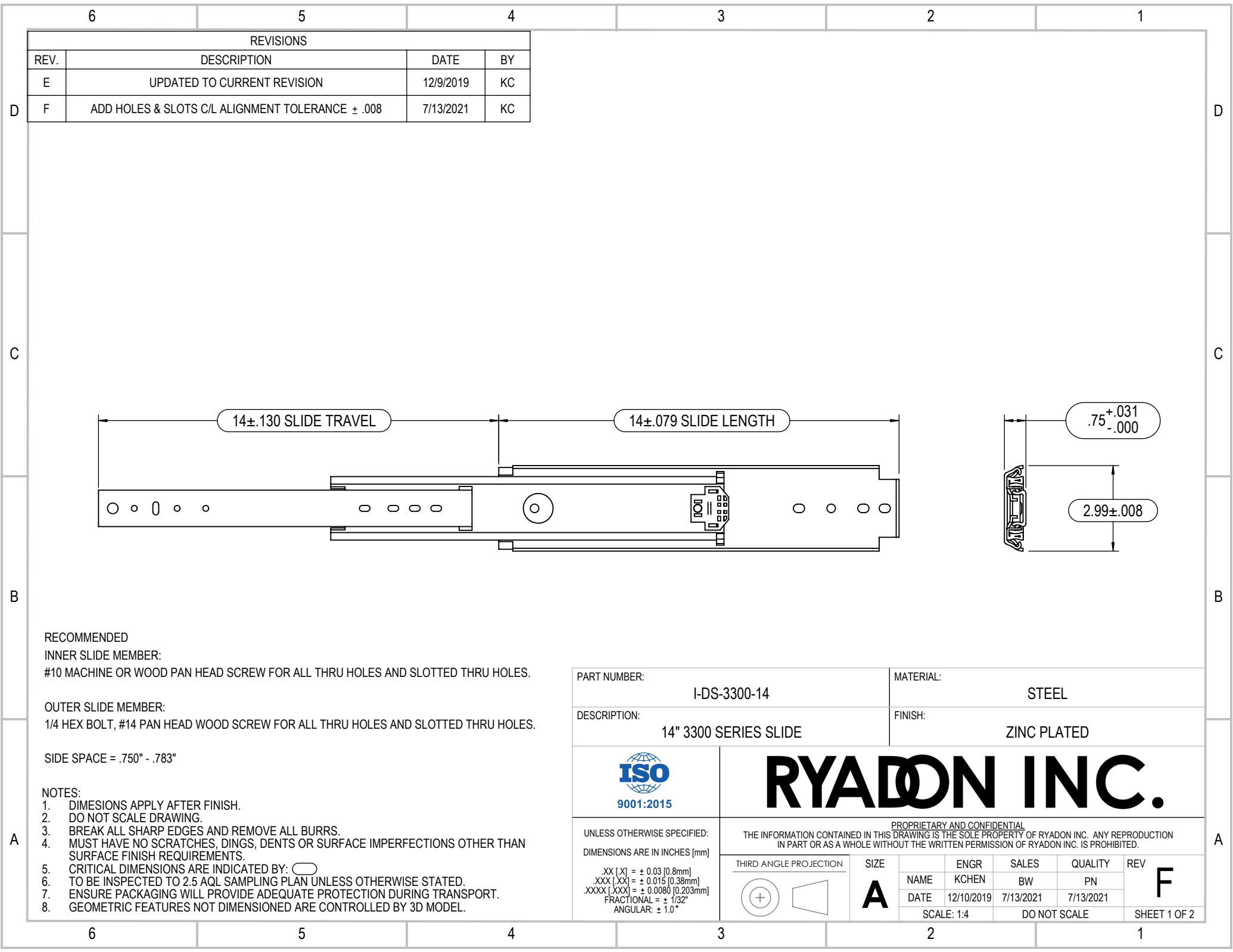
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|   |                        |   |          |            |            |              |           |          |
|---|------------------------|---|----------|------------|------------|--------------|-----------|----------|
| PART NUMBER:<br>I-DS-3300-12  |                        | MATERIAL:<br>STEEL  |          |            |            |              |           |          |
| DESCRIPTION:<br>12" 3300 SERIES SLIDE   |                        | FINISH:<br>ZINC PLATED  |          |            |            |              |           |          |
|    |                        | <b>RYADON INC.</b>  |          |            |            |              |           |          |
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|    | THIRD ANGLE PROJECTION |   | SIZE     | ENGR       | SALES      | QUALITY      | REV       |          |
|   |                        |   | <b>A</b> | NAME       | KCHEN      | BW           | PN        | <b>F</b> |
|   |                        |   |          | DATE       | 12/10/2019 | 7/13/2021    | 7/13/2021 |          |
|   |                        |   |          | SCALE: 1:3 |            | DO NOT SCALE |           |          |



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|  |  |   |                 |
|--|--|---|-----------------|
| PART NUMBER:<br>I-DS-3300-12   |  | MATERIAL:<br>STEEL  |                 |
| DESCRIPTION:<br>12" 3300 SERIES SLIDE  |  | FINISH:<br>ZINC PLATED  |                 |
|   |  | <b>RYADON INC.</b>  |                 |
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| THIRD ANGLE PROJECTION<br>  |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN   |
|  |  | DATE<br>12/10/2019  | SALES           |
|  |  | SCALE: 1:3  | DO NOT SCALE    |
|  |  | QUALITY   | REV<br><b>F</b> |
|  |  | SHEET 2 OF 2  |                 |



| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION                                      | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                      | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008 | 7/13/2021 | KC |

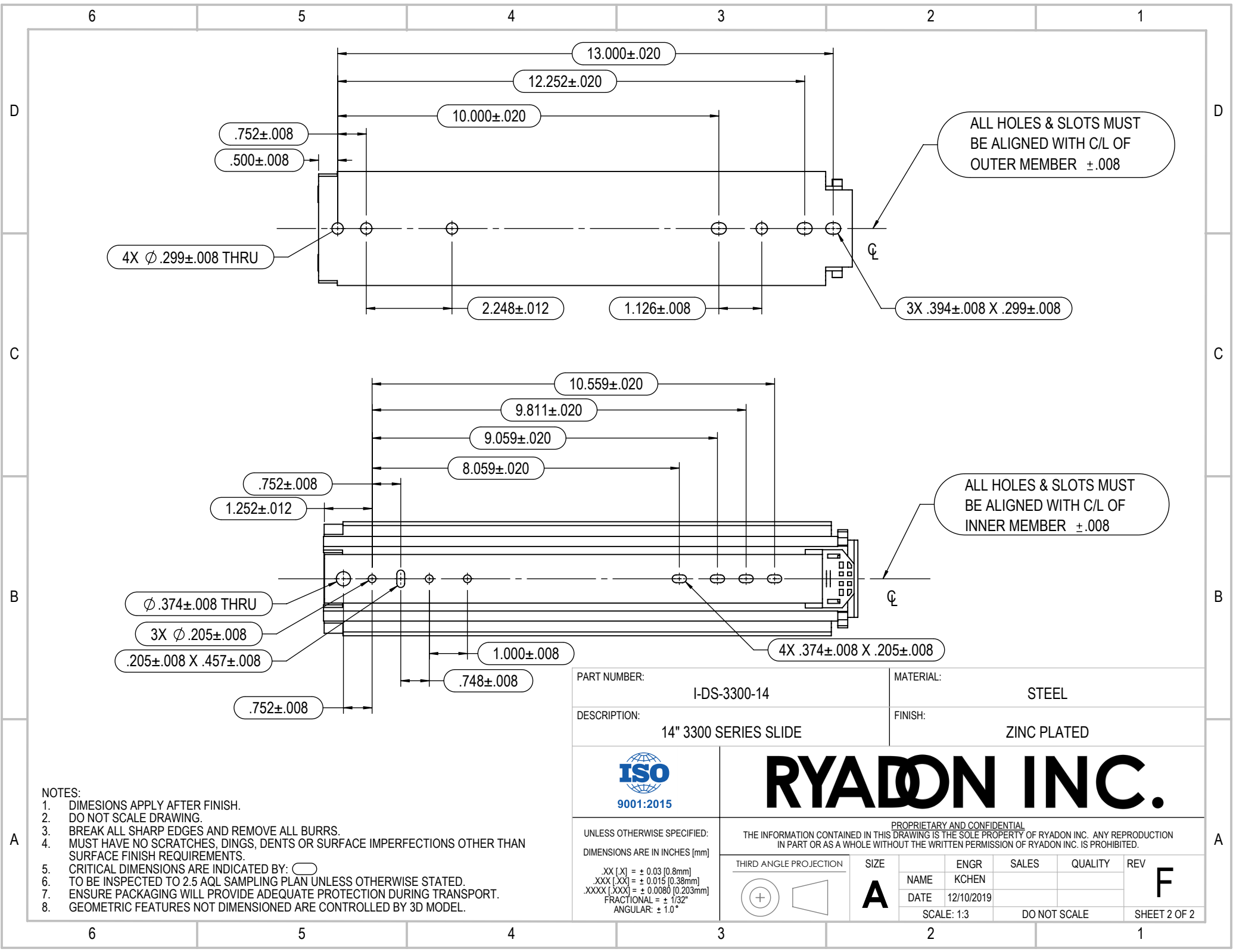
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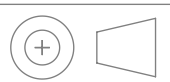
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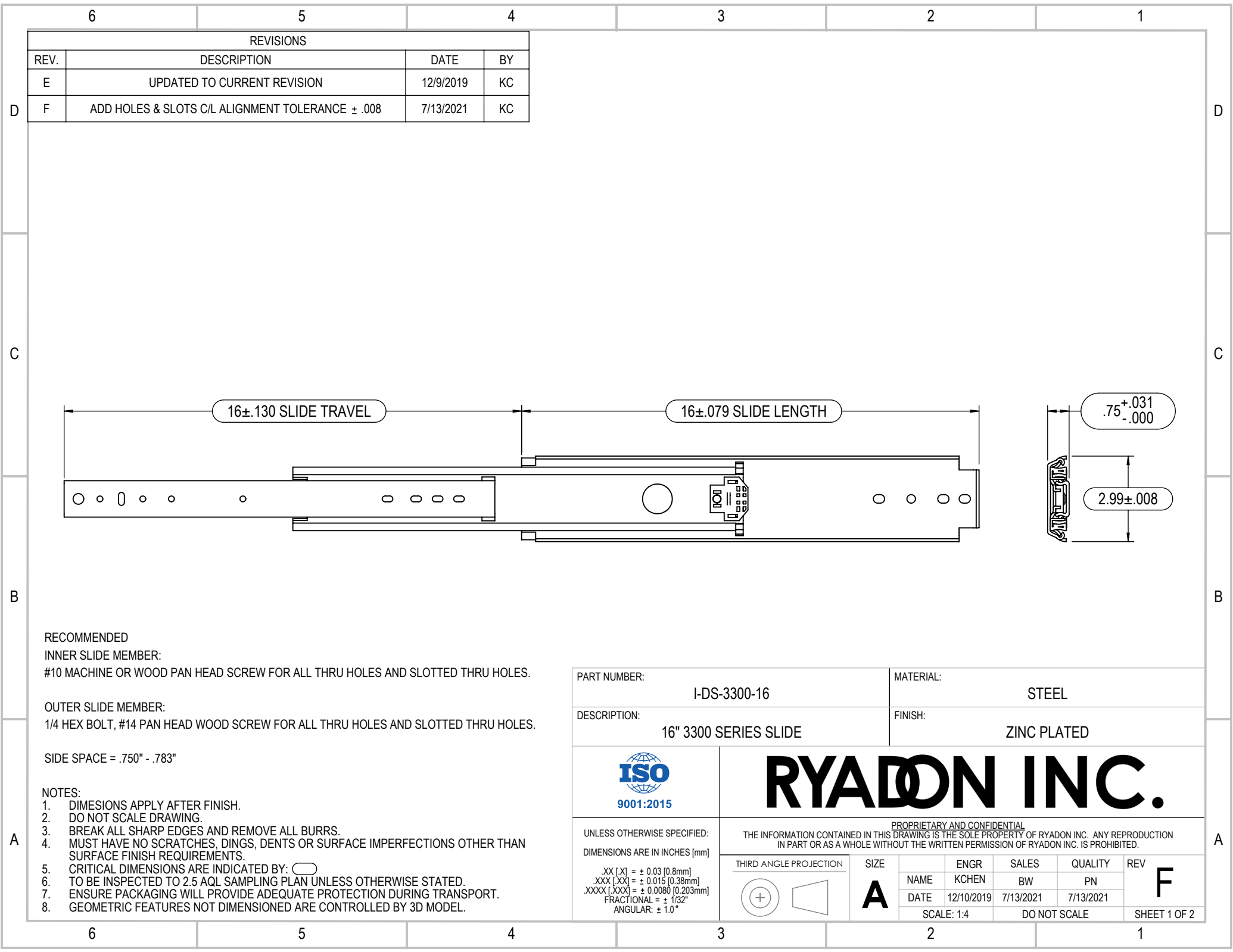
|   |  |   |   |                          |                                 |
|---|--|---|---|--------------------------|---------------------------------|
| PART NUMBER:<br>I-DS-3300-14  |  | MATERIAL:<br>STEEL  |   |                          |                                 |
| DESCRIPTION:<br>14" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |   |                          |                                 |
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| SCALE: 1:4  |  |   | DO NOT SCALE                                |                          | REV<br><b>F</b><br>SHEET 1 OF 2 |



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|  |  |   |                 |
|--|--|---|-----------------|
| PART NUMBER:<br>I-DS-3300-14   |  | MATERIAL:<br>STEEL  |                 |
| DESCRIPTION:<br>14" 3300 SERIES SLIDE  |  | FINISH:<br>ZINC PLATED  |                 |
|   |  | <b>RYADON INC.</b>  |                 |
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|  |  | DATE<br>12/10/2019  | SALES           |
|  |  | SCALE: 1:3  | DO NOT SCALE    |
|  |  | QUALITY   | REV<br><b>F</b> |
|  |  | SHEET 2 OF 2  |                 |








| REVISIONS |  |           |    |
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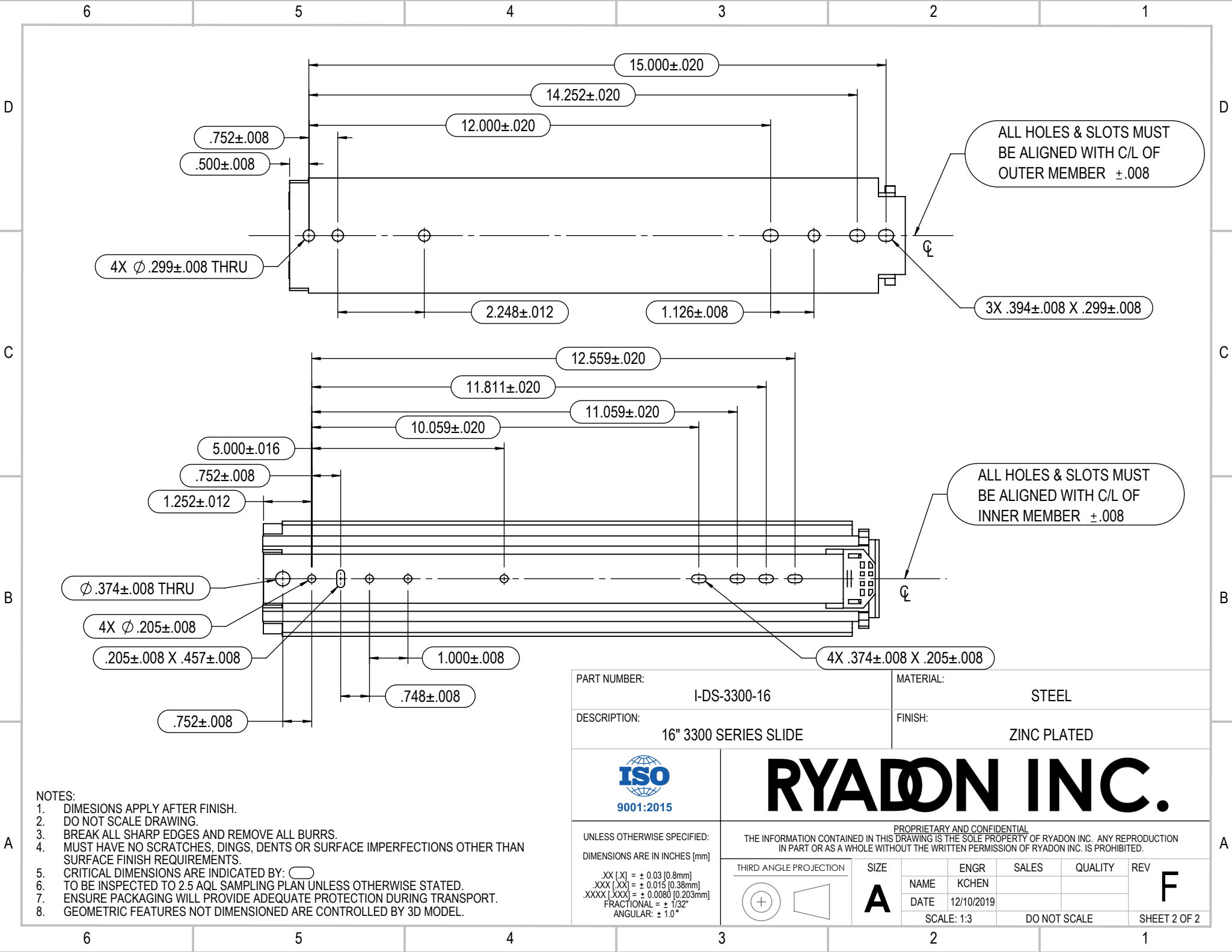
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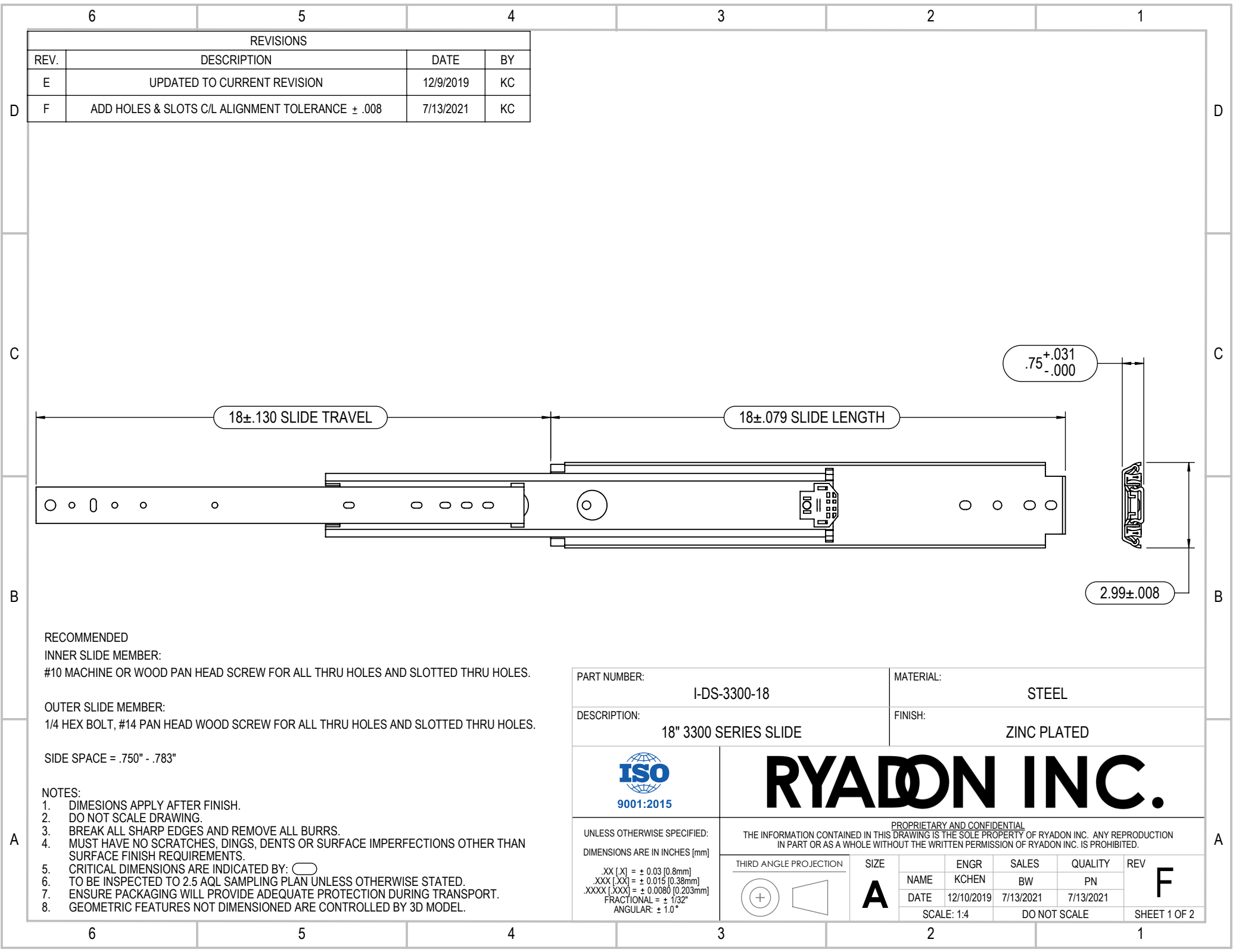
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|   |  |   |  |            |            |              |           |          |
|---|--|---|--|------------|------------|--------------|-----------|----------|
| PART NUMBER:<br>I-DS-3300-16  |  | MATERIAL:<br>STEEL  |  |            |            |              |           |          |
| DESCRIPTION:<br>16" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |  |            |            |              |           |          |
|    |  | <b>RYADON INC.</b>  |  |            |            |              |           |          |
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| <div>THIRD ANGLE PROJECTION</div> <div></div>  |  | SIZE  |  | ENGR       | SALES      | QUALITY      | REV       |          |
|   |  | <b>A</b>  |  | NAME       | KCHEN      | BW           | PN        | <b>F</b> |
|   |  |   |  | DATE       | 12/10/2019 | 7/13/2021    | 7/13/2021 |          |
|   |  |   |  | SCALE: 1:4 |            | DO NOT SCALE |           |          |



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|   |  |   |                 |
|---|--|---|-----------------|
| PART NUMBER:<br>I-DS-3300-16  |  | MATERIAL:<br>STEEL  |                 |
| DESCRIPTION:<br>16" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |                 |
|    |  | <b>RYADON INC.</b>  |                 |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |                 |
| THIRD ANGLE PROJECTION<br>   |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN   |
|   |  | DATE<br>12/10/2019  | SALES           |
|   |  | SCALE: 1:3  | DO NOT SCALE    |
|   |  | QUALITY   | REV<br><b>F</b> |
|   |  | SHEET 2 OF 2  |                 |






| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION                                      | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                      | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008 | 7/13/2021 | KC |

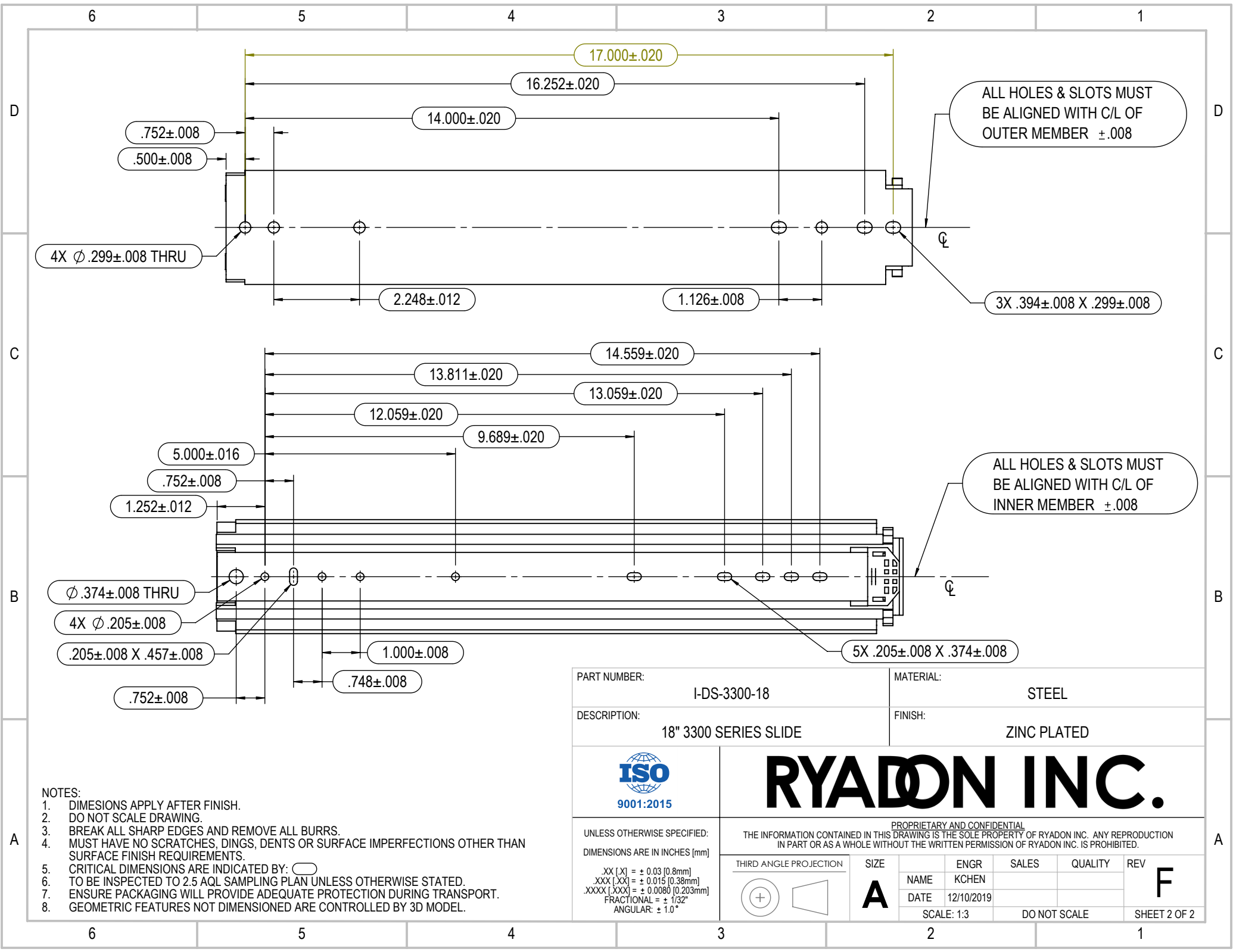
RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


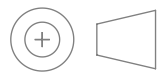
SIDE SPACE = .750" - .783"

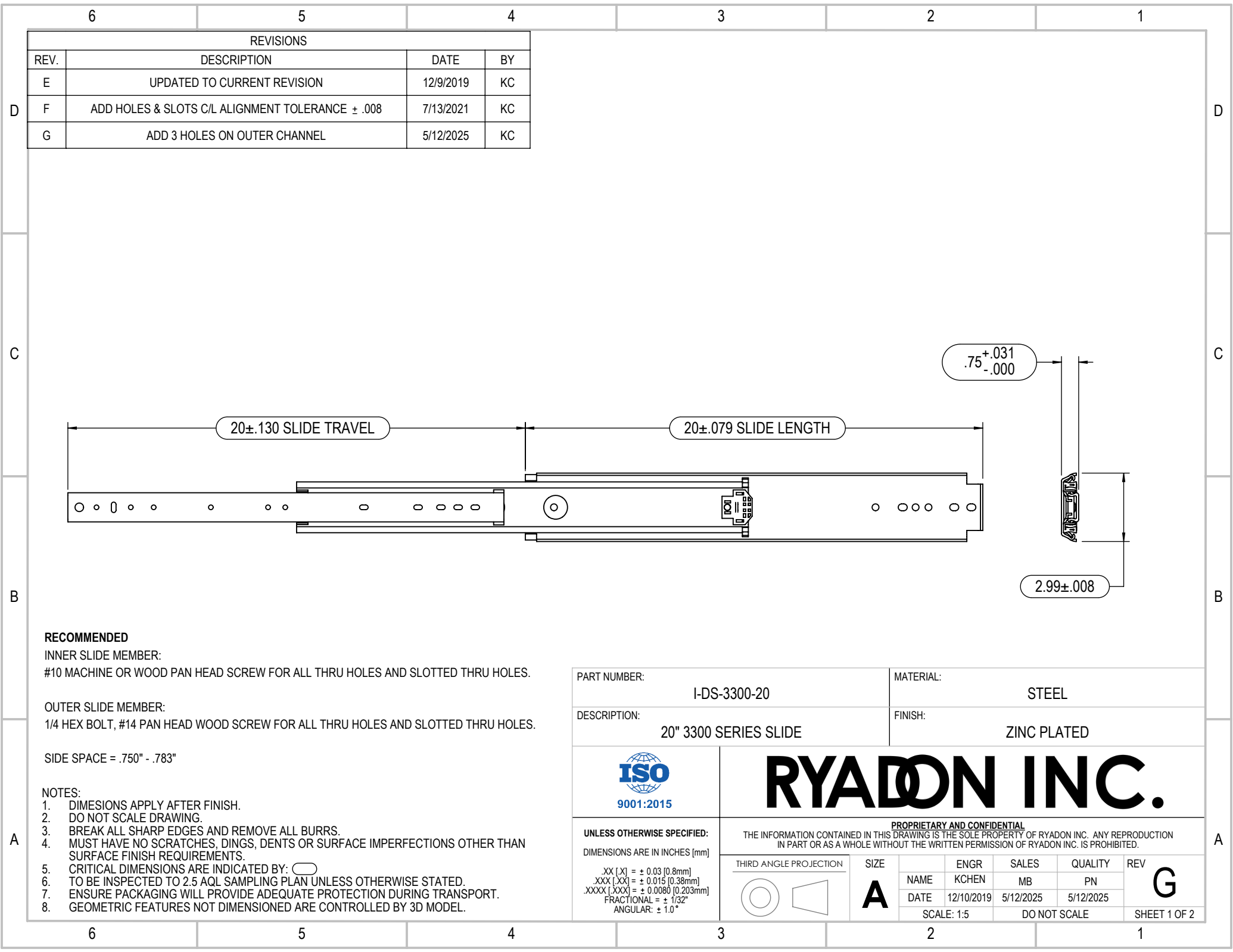
- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY: 
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|   |  |   |  |            |  |              |           |                                 |           |
|---|--|---|--|------------|--|--------------|-----------|---------------------------------|-----------|
| PART NUMBER:<br>I-DS-3300-18  |  | MATERIAL:<br>STEEL  |  |            |  |              |           |                                 |           |
| DESCRIPTION:<br>18" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |  |            |  |              |           |                                 |           |
|    |  | <b>RYADON INC.</b>  |  |            |  |              |           |                                 |           |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br><br>XX [X] = ± 0.03 [0.8mm]<br>XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |  |            |  |              |           |                                 |           |
| <div>THIRD ANGLE PROJECTION</div> <div></div>  |  | SIZE<br><b>A</b>  |  | ENGR       |  | SALES        | QUALITY   | REV<br><b>F</b><br>SHEET 1 OF 2 |           |
|   |  |   |  | NAME       |  | KCHEN        | BW        |                                 | PN        |
|   |  |   |  | DATE       |  | 12/10/2019   | 7/13/2021 |                                 | 7/13/2021 |
|   |  |   |  | SCALE: 1:4 |  | DO NOT SCALE |           |                                 |           |



- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY: 
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|   |  |   |  |
|---|--|---|--|
| PART NUMBER:<br>I-DS-3300-18  |  | MATERIAL:<br>STEEL  |  |
| DESCRIPTION:<br>18" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |  |
|    |  | <b>RYADON INC.</b>  |  |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |  |
| THIRD ANGLE PROJECTION<br>   |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN<br>SALES<br>QUALITY<br>REV<br><b>F</b> |
|   |  | NAME<br>DATE<br>SCALE: 1:3  | DO NOT SCALE<br>SHEET 2 OF 2                         |



| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION                                      | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                      | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008 | 7/13/2021 | KC |
| G         | ADD 3 HOLES ON OUTER CHANNEL                     | 5/12/2025 | KC |

RECOMMENDED

INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.



OUTER SLIDE MEMBER:

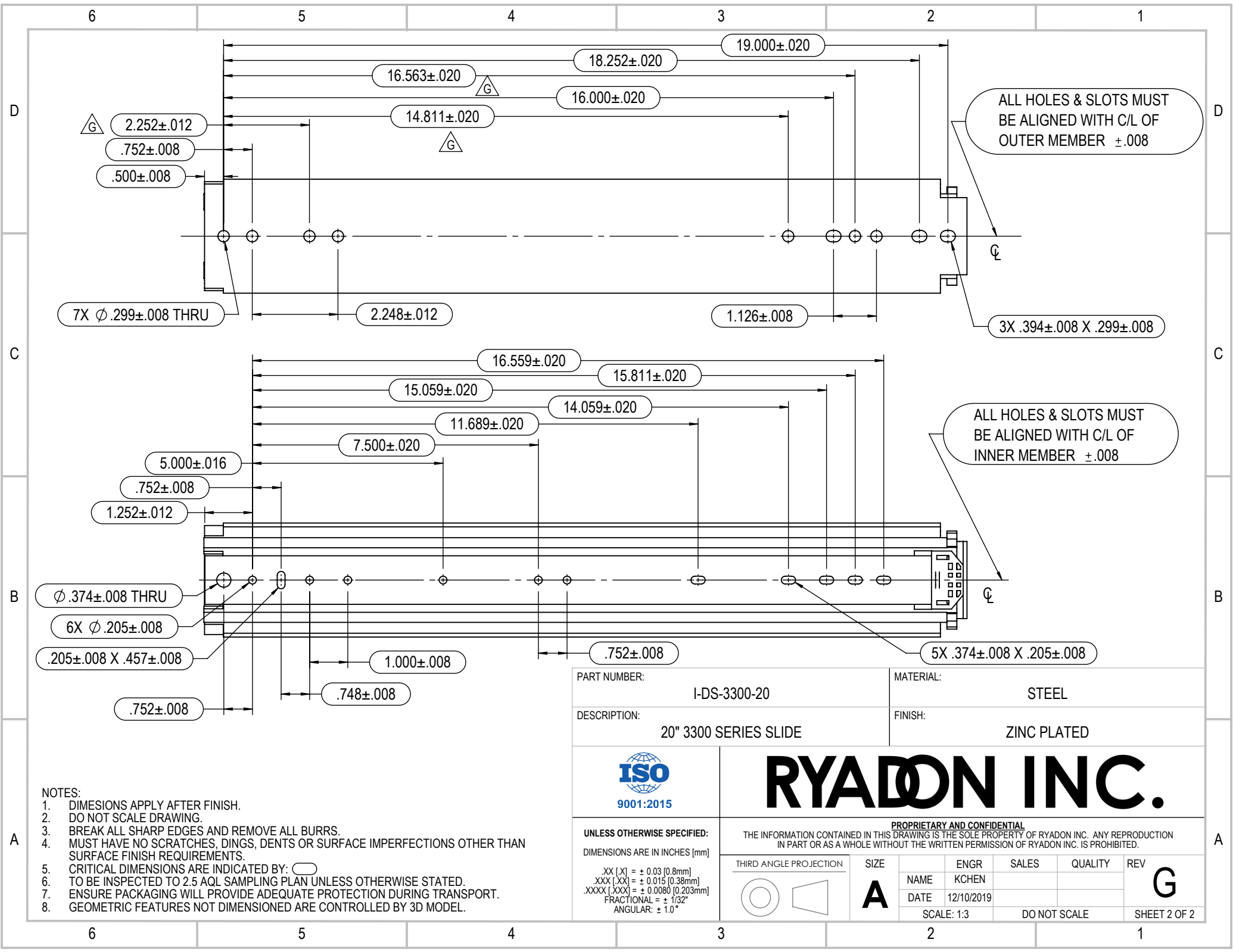
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.



SIDE SPACE = .750" - .783"

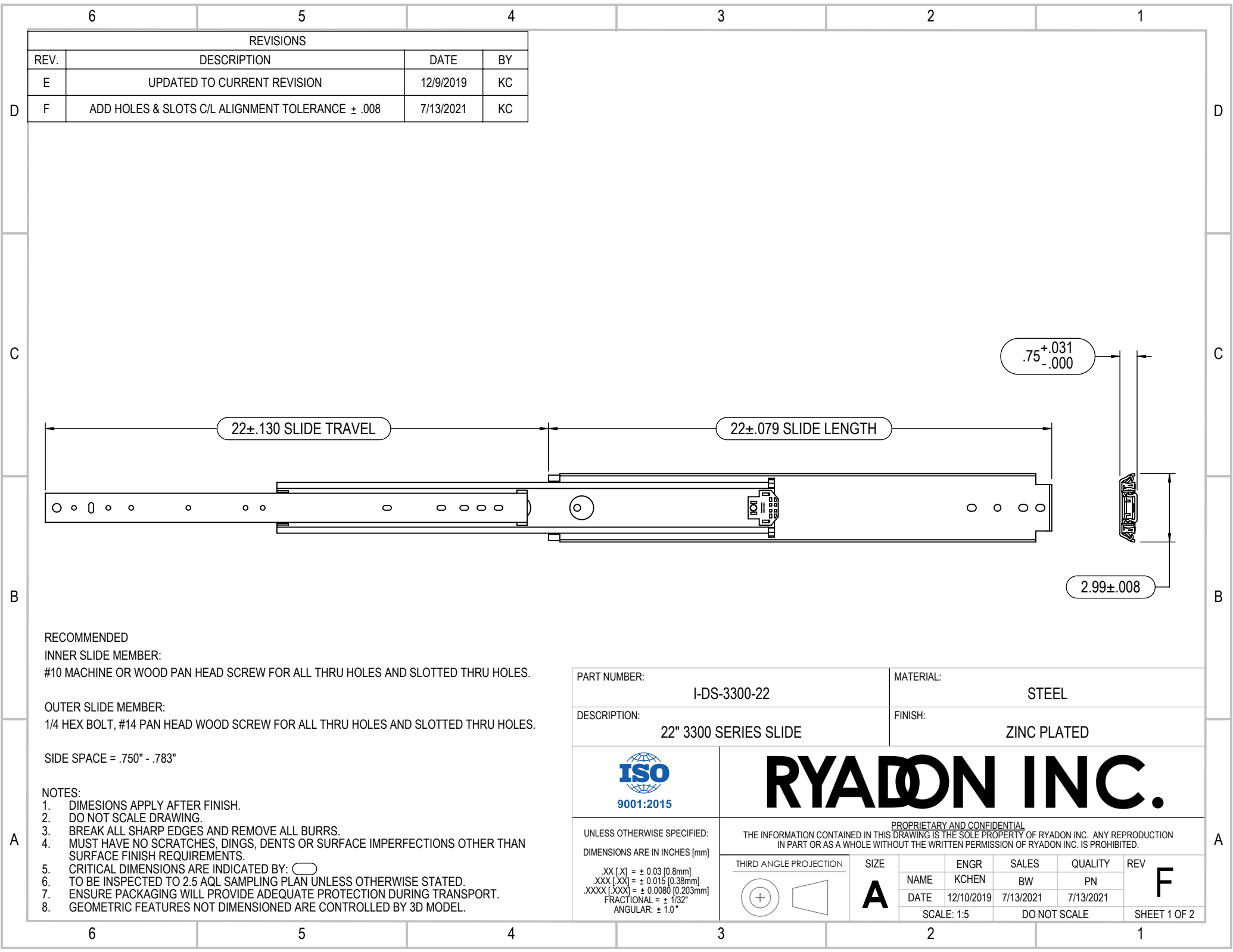
NOTES:

1. DIMENSIONS APPLY AFTER FINISH.
2. DO NOT SCALE DRAWING.
3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
5. CRITICAL DIMENSIONS ARE INDICATED BY:
6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|  |  |  |          |              |            |           |           |                 |
|--|--|--|----------|--------------|------------|-----------|-----------|-----------------|
| PART NUMBER:<br>I-DS-3300-20   |  | MATERIAL:<br>STEEL   |          |              |            |           |           |                 |
| DESCRIPTION:<br>20" 3300 SERIES SLIDE  |  | FINISH:<br>ZINC PLATED   |          |              |            |           |           |                 |
|   |  | <b>RYADON INC.</b>   |          |              |            |           |           |                 |
| <b>UNLESS OTHERWISE SPECIFIED:</b><br><br>DIMENSIONS ARE IN INCHES [mm]<br><br>XX [X] = ± 0.03 [0.8mm]<br>XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | <b>PROPRIETARY AND CONFIDENTIAL</b><br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |          |              |            |           |           |                 |
|  |  | THIRD ANGLE PROJECTION   |          | SIZE         |            |           |           |                 |
|  |  |   | <b>A</b> |              | ENGR       | SALES     | QUALITY   | REV<br><b>G</b> |
|  |  |  |          | NAME         | KCHEN      | MB        | PN        |                 |
|  |  |  |          | DATE         | 12/10/2019 | 5/12/2025 | 5/12/2025 |                 |
| SCALE: 1:5   |  | DO NOT SCALE   |          | SHEET 1 OF 2 |            |           |           |                 |



|   |  |   |  |
|---|--|---|--|
| PART NUMBER:<br>I-DS-3300-20  |  | MATERIAL:<br>STEEL  |  |
| DESCRIPTION:<br>20" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |  |
|    |  | <b>RYADON INC.</b>  |  |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |  |
| THIRD ANGLE PROJECTION<br>   |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN<br>SALES<br>QUALITY<br>REV<br><b>G</b> |
|   |  | DATE<br>12/10/2019  | SCALE: 1:3<br>DO NOT SCALE<br>SHEET 2 OF 2           |






| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION                                      | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                      | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008 | 7/13/2021 | KC |

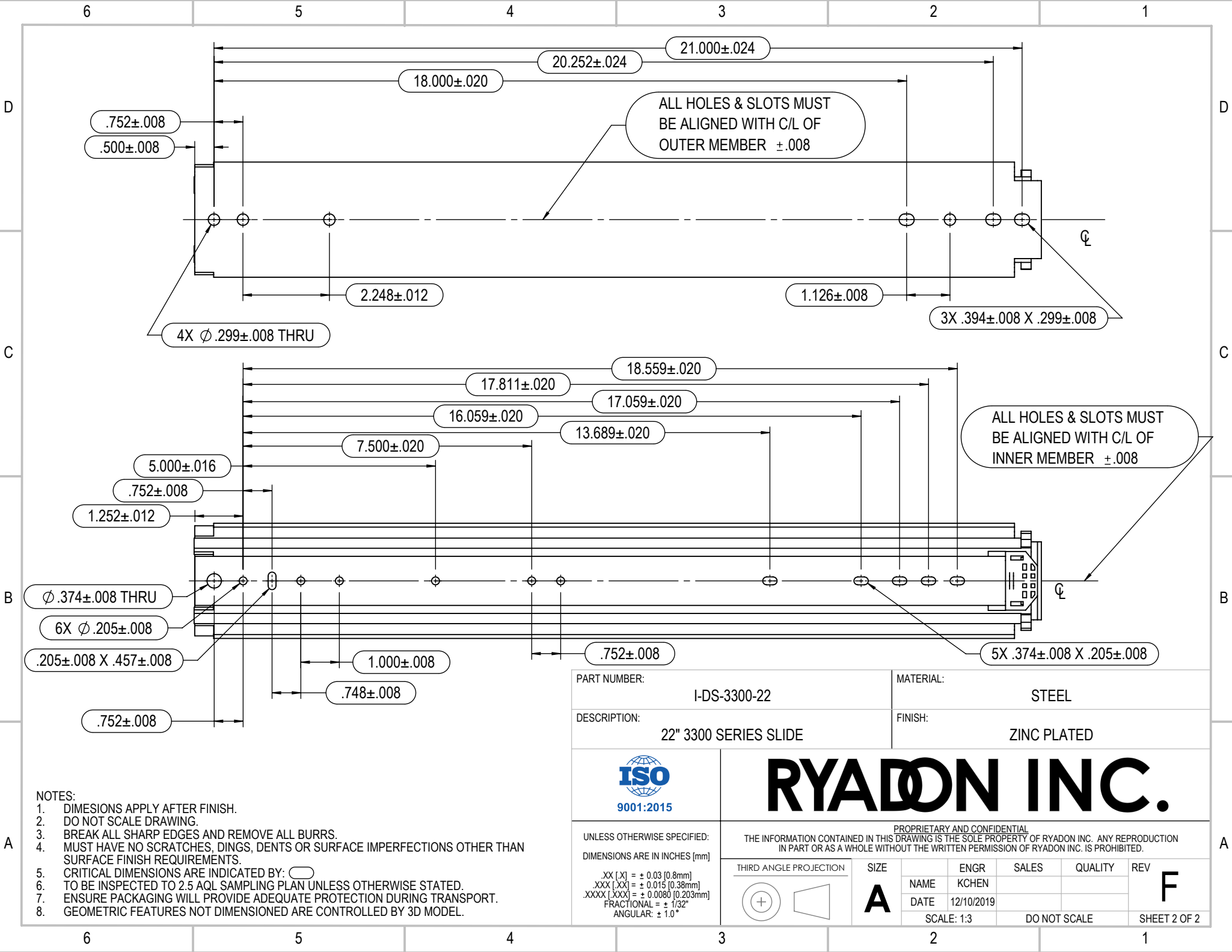
RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY: 
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

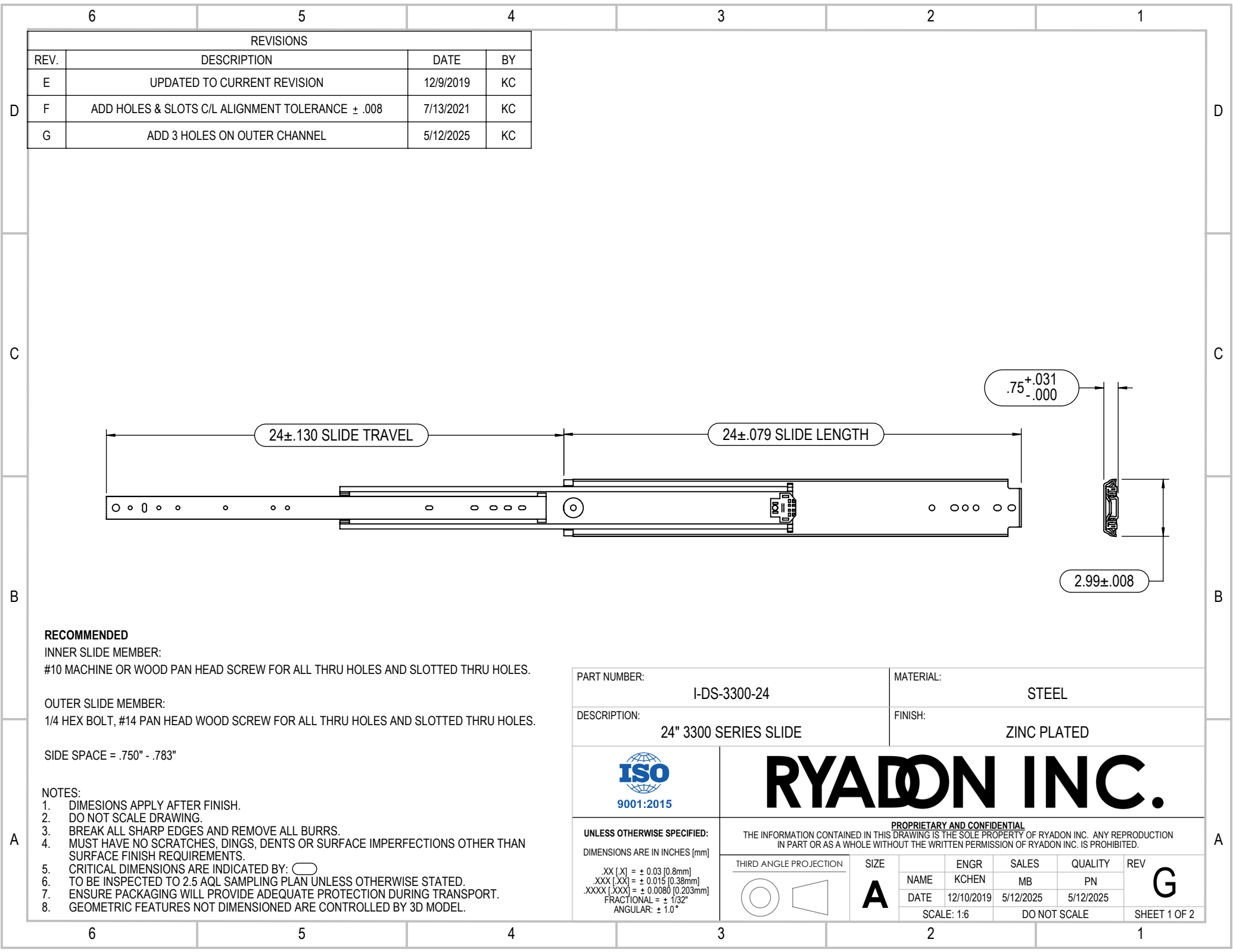
|   |            |   |   |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
|---|------------|---|---|------|-------|---------|-----|------|-------|----|----|------|------------|-----------|-----------|------------|--|--------------|--|
| PART NUMBER:<br>I-DS-3300-22  |            | MATERIAL:<br>STEEL  |   |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| DESCRIPTION:<br>22" 3300 SERIES SLIDE   |            | FINISH:<br>ZINC PLATED  |   |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
|    |            | <b>RYADON INC.</b>  |   |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |            | THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |   |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| THIRD ANGLE PROJECTION<br>   |            | SIZE<br><b>A</b>  | <table><tr><td>ENGR</td><td>SALES</td><td>QUALITY</td><td>REV</td></tr><tr><td>NAME</td><td>KCHEN</td><td>BW</td><td>PN</td></tr><tr><td>DATE</td><td>12/10/2019</td><td>7/13/2021</td><td>7/13/2021</td></tr><tr><td colspan="2">SCALE: 1:5</td><td colspan="2">DO NOT SCALE</td></tr></table> | ENGR | SALES | QUALITY | REV | NAME | KCHEN | BW | PN | DATE | 12/10/2019 | 7/13/2021 | 7/13/2021 | SCALE: 1:5 |  | DO NOT SCALE |  |
| ENGR  | SALES      | QUALITY   | REV   |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| NAME  | KCHEN      | BW  | PN  |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| DATE  | 12/10/2019 | 7/13/2021   | 7/13/2021   |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| SCALE: 1:5  |            | DO NOT SCALE  |   |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
|   |            | SHEET 1 OF 2  |   |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |



- NOTES:
- 1. DIMENSIONS APPLY AFTER FINISH.
  - 2. DO NOT SCALE DRAWING.
  - 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - 4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  - 5. CRITICAL DIMENSIONS ARE INDICATED BY:
  - 6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  - 7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - 8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|  |  |   |                 |
|--|--|---|-----------------|
| PART NUMBER:<br>I-DS-3300-22   |  | MATERIAL:<br>STEEL  |                 |
| DESCRIPTION:<br>22" 3300 SERIES SLIDE  |  | FINISH:<br>ZINC PLATED  |                 |
|  |  | <b>RYADON INC.</b>  |                 |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR = ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |                 |
| THIRD ANGLE PROJECTION<br>   |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN   |
|  |  | DATE<br>12/10/2019  | SALES           |
|  |  | SCALE: 1:3  | DO NOT SCALE    |
|  |  | QUALITY   | REV<br><b>F</b> |
|  |  | SHEET 2 OF 2  |                 |








**RECOMMENDED**

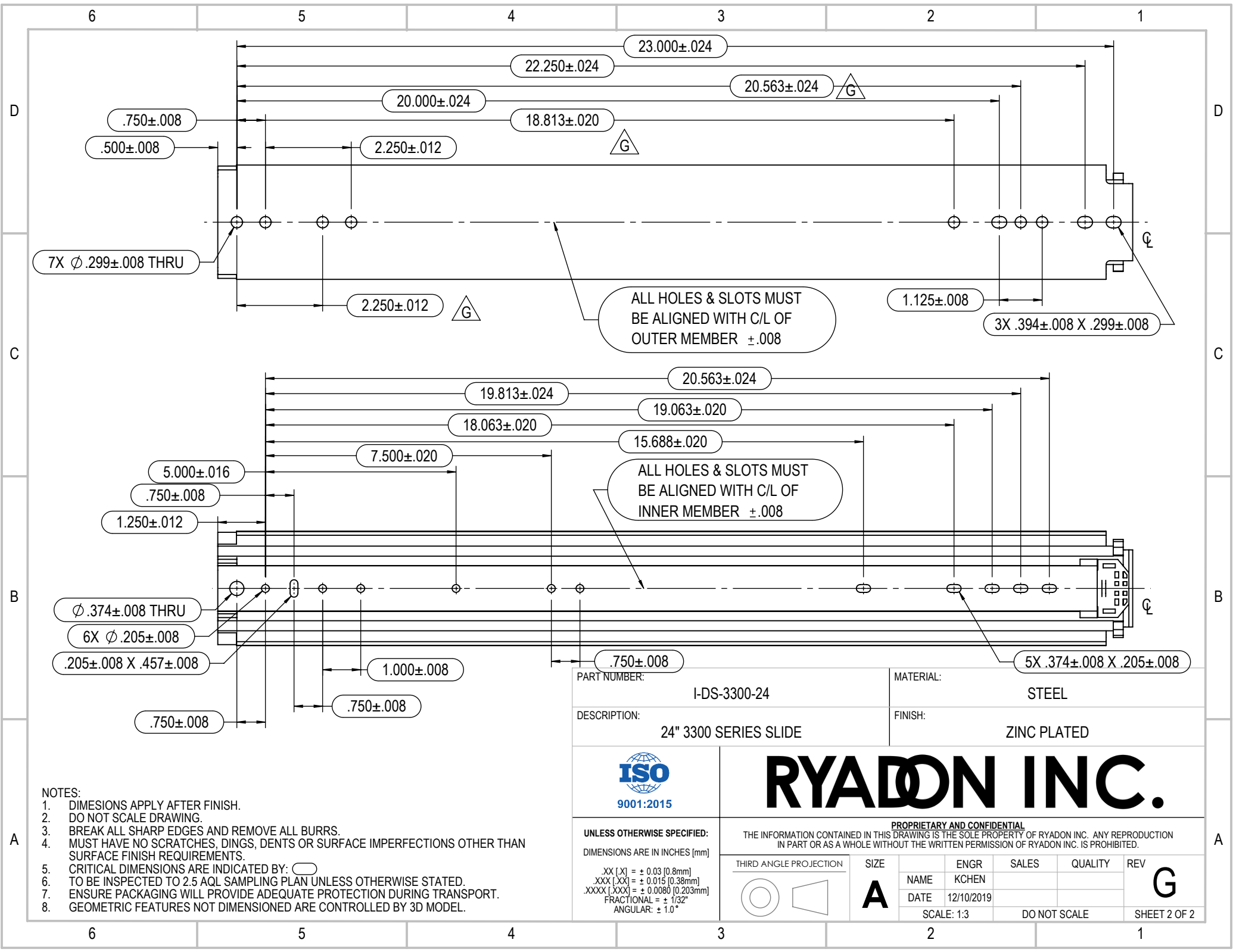
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

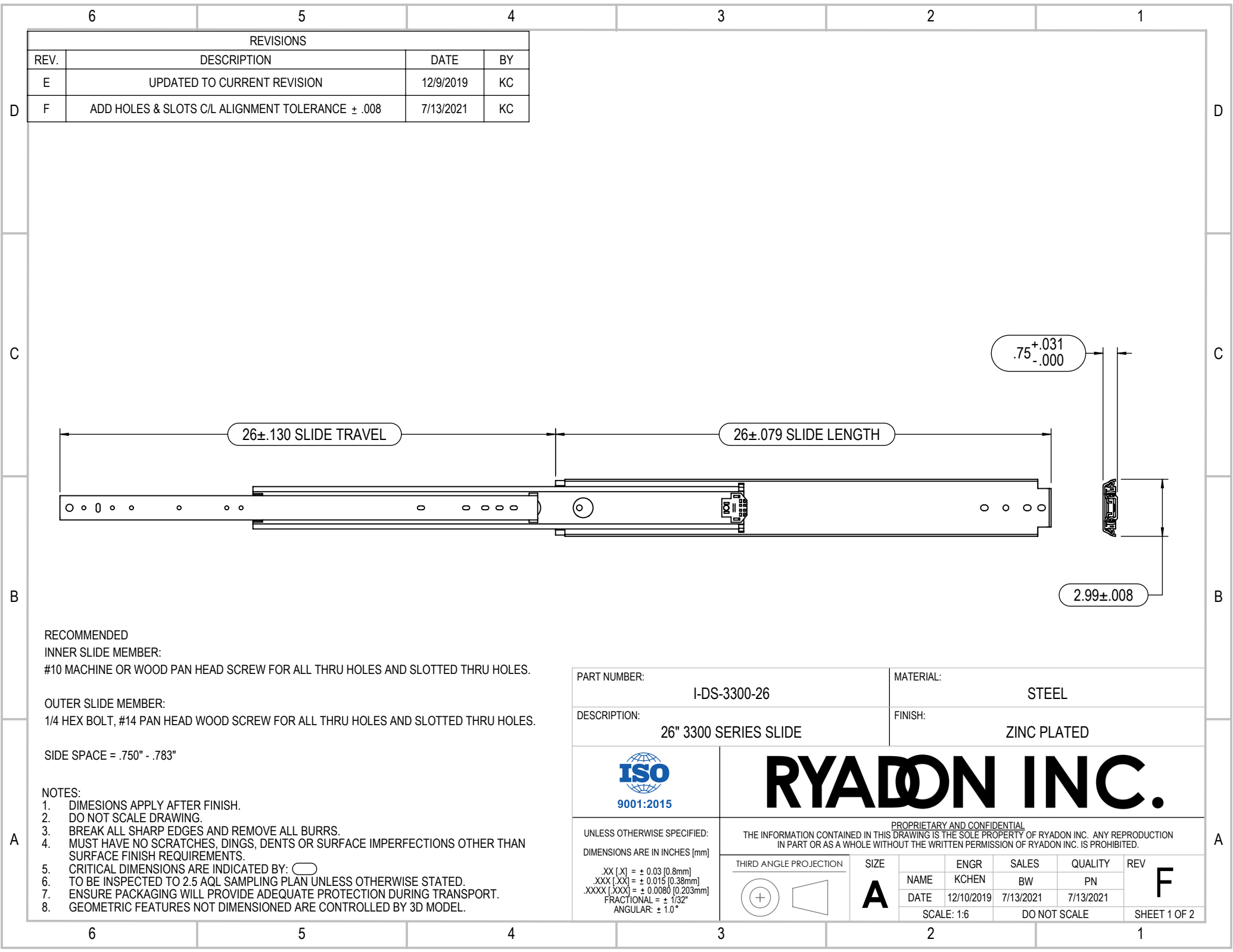
OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY: 
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|   |  |   |                    |             |                 |
|---|--|---|--------------------|-------------|-----------------|
| PART NUMBER:<br>I-DS-3300-24  |  | MATERIAL:<br>STEEL  |                    |             |                 |
| DESCRIPTION:<br>24" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |                    |             |                 |
|    |  | <b>RYADON INC.</b>  |                    |             |                 |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |                    |             |                 |
| THIRD ANGLE PROJECTION<br>   |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN      | SALES<br>MB | QUALITY<br>PN   |
|   |  |   | DATE<br>12/10/2019 | 5/12/2025   | 5/12/2025       |
|   |  |   | SCALE: 1:6         |             | DO NOT SCALE    |
|   |  |   |                    |             | REV<br><b>G</b> |
|   |  |   |                    |             | SHEET 1 OF 2    |








| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION                                      | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                      | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008 | 7/13/2021 | KC |

RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

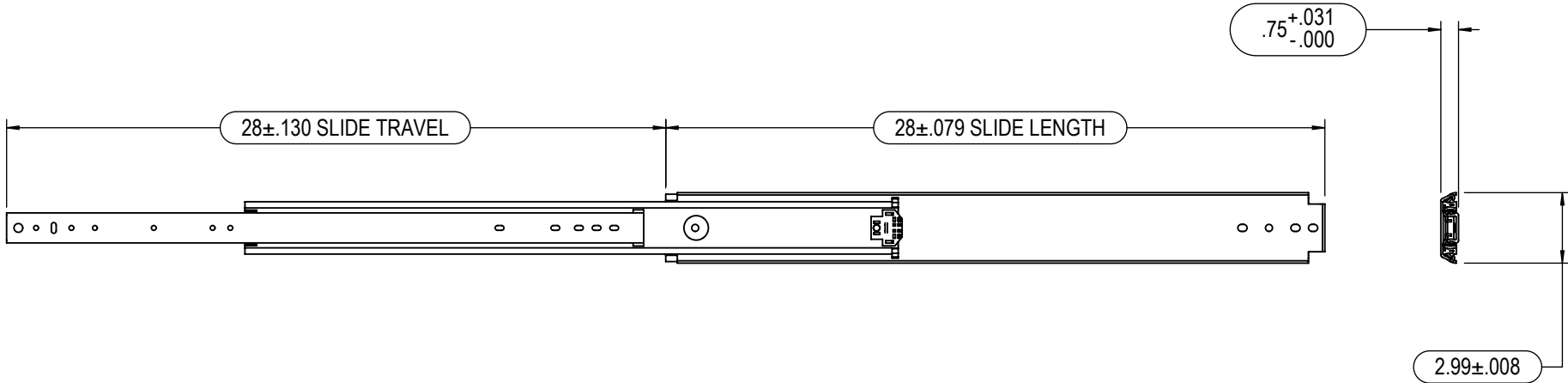
SIDE SPACE = .750" - .783"

NOTES:  
1. DIMENSIONS APPLY AFTER FINISH.  
2. DO NOT SCALE DRAWING.  
3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.  
4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.  
5. CRITICAL DIMENSIONS ARE INDICATED BY:   
6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.  
7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.  
8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|   |  |   |            |              |           |              |          |
|---|--|---|------------|--------------|-----------|--------------|----------|
| PART NUMBER:<br>I-DS-3300-26  |  | MATERIAL:<br>STEEL  |            |              |           |              |          |
| DESCRIPTION:<br>26" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |            |              |           |              |          |
|    |  | <b>RYADON INC.</b>  |            |              |           |              |          |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br><br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |            |              |           |              |          |
| <div>THIRD ANGLE PROJECTION</div> <div></div>  |  | SIZE<br><b>A</b>  |            | ENGR         | SALES     | QUALITY      | REV      |
|   |  |   | NAME       | KCHEN        | BW        | PN           | <b>F</b> |
|   |  |   | DATE       | 12/10/2019   | 7/13/2021 | 7/13/2021    |          |
|   |  |   | SCALE: 1:6 | DO NOT SCALE |           | SHEET 1 OF 2 |          |




| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION  | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                          | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE $\pm .008$ | 7/13/2021 | KC |



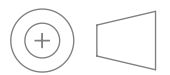


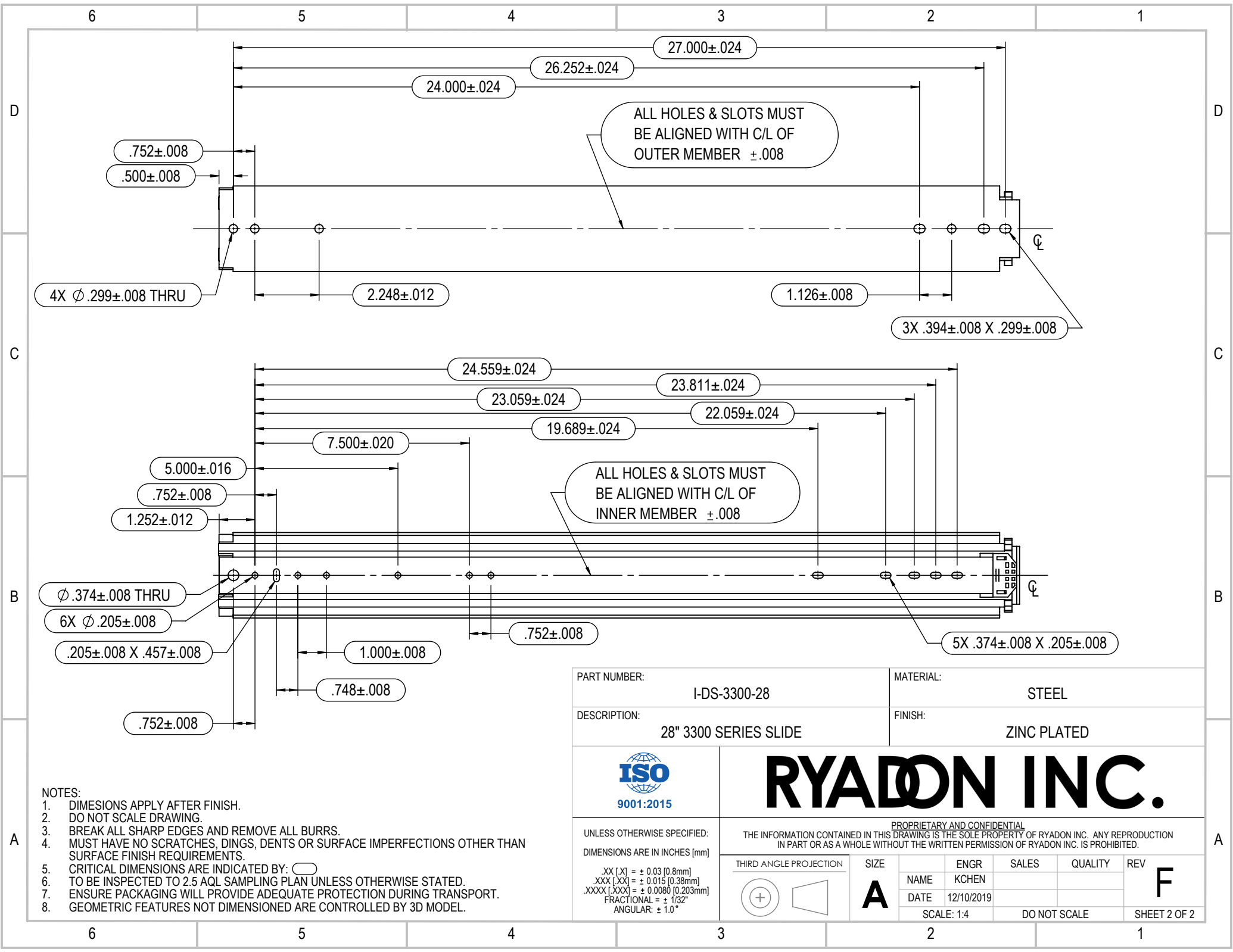
RECOMMENDED  
 INNER SLIDE MEMBER:  
 #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


OUTER SLIDE MEMBER:  
 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.



SIDE SPACE = .750" - .783"

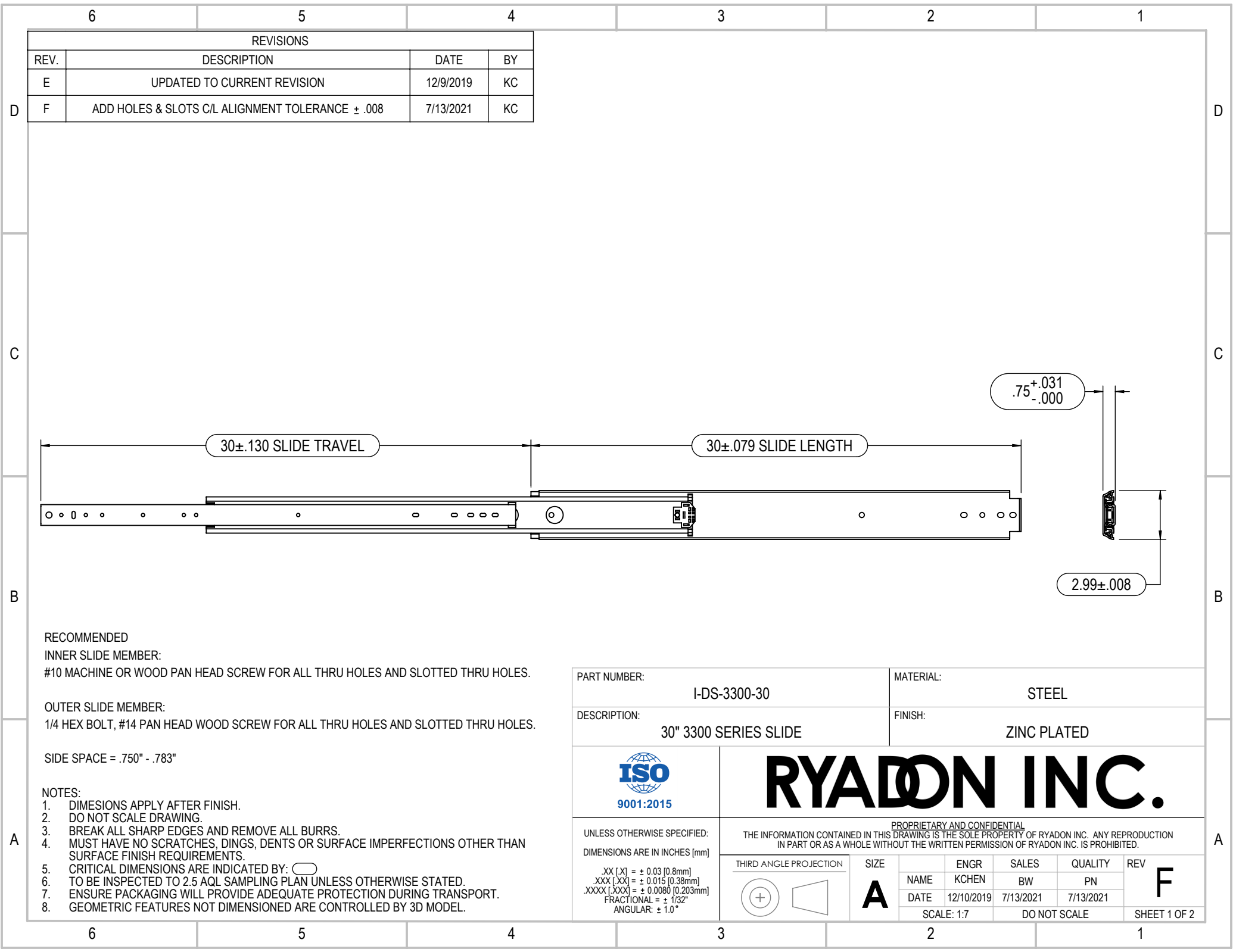
NOTES:  
 1. DIMESIONS APPLY AFTER FINISH.  
 2. DO NOT SCALE DRAWING.  
 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.  
 4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.  
 5. CRITICAL DIMENSIONS ARE INDICATED BY:   
 6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.  
 7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.  
 8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

| PART NUMBER:<br>I-DS-3300-28  |           | MATERIAL:<br>STEEL  |  |      |       |         |                 |               |    |    |                    |           |           |            |  |              |              |
|---|-----------|---|--|------|-------|---------|-----------------|---------------|----|----|--------------------|-----------|-----------|------------|--|--------------|--------------|
| DESCRIPTION:<br>28" 3300 SERIES SLIDE   |           | FINISH:<br>ZINC PLATED  |  |      |       |         |                 |               |    |    |                    |           |           |            |  |              |              |
|    |           |    |  |      |       |         |                 |               |    |    |                    |           |           |            |  |              |              |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = $\pm 0.03$ [0.8mm]<br>.XXX [XX] = $\pm 0.015$ [0.38mm]<br>.XXXX [XXX] = $\pm 0.0080$ [0.203mm]<br>FRACTIONAL = $\pm 1/32$ "<br>ANGULAR: $\pm 1.0^\circ$ |           | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |  |      |       |         |                 |               |    |    |                    |           |           |            |  |              |              |
| THIRD ANGLE PROJECTION<br>   |           | SIZE<br><b>A</b>  | <table> <tr> <th>ENGR</th><th>SALES</th><th>QUALITY</th><th rowspan="3">REV<br/><b>F</b></th></tr> <tr> <td>NAME<br/>KCHEN</td><td>BW</td><td>PN</td></tr> <tr> <td>DATE<br/>12/10/2019</td><td>7/13/2021</td><td>7/13/2021</td></tr> <tr> <td colspan="2">SCALE: 1:7</td><td>DO NOT SCALE</td><td>SHEET 1 OF 2</td></tr> </table> | ENGR | SALES | QUALITY | REV<br><b>F</b> | NAME<br>KCHEN | BW | PN | DATE<br>12/10/2019 | 7/13/2021 | 7/13/2021 | SCALE: 1:7 |  | DO NOT SCALE | SHEET 1 OF 2 |
| ENGR  | SALES     | QUALITY   | REV<br><b>F</b>  |      |       |         |                 |               |    |    |                    |           |           |            |  |              |              |
| NAME<br>KCHEN   | BW        | PN  |  |      |       |         |                 |               |    |    |                    |           |           |            |  |              |              |
| DATE<br>12/10/2019  | 7/13/2021 | 7/13/2021   |  |      |       |         |                 |               |    |    |                    |           |           |            |  |              |              |
| SCALE: 1:7  |           | DO NOT SCALE  | SHEET 1 OF 2   |      |       |         |                 |               |    |    |                    |           |           |            |  |              |              |



NOTES:  
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2. DO NOT SCALE DRAWING.  
3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.  
4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.  
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6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.  
7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.  
8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|  |  |   |  |
|--|--|---|--|
| PART NUMBER:<br>I-DS-3300-28   |  | MATERIAL:<br>STEEL  |  |
| DESCRIPTION:<br>28" 3300 SERIES SLIDE  |  | FINISH:<br>ZINC PLATED  |  |
|   |  | <b>RYADON INC.</b>  |  |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR = ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |  |
| THIRD ANGLE PROJECTION<br>  |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN<br>SALES<br>QUALITY<br>REV<br><b>F</b> |
|  |  | NAME<br>DATE<br>SCALE: 1:4  | DO NOT SCALE<br>SHEET 2 OF 2                         |





| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION                                      | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                      | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008 | 7/13/2021 | KC |

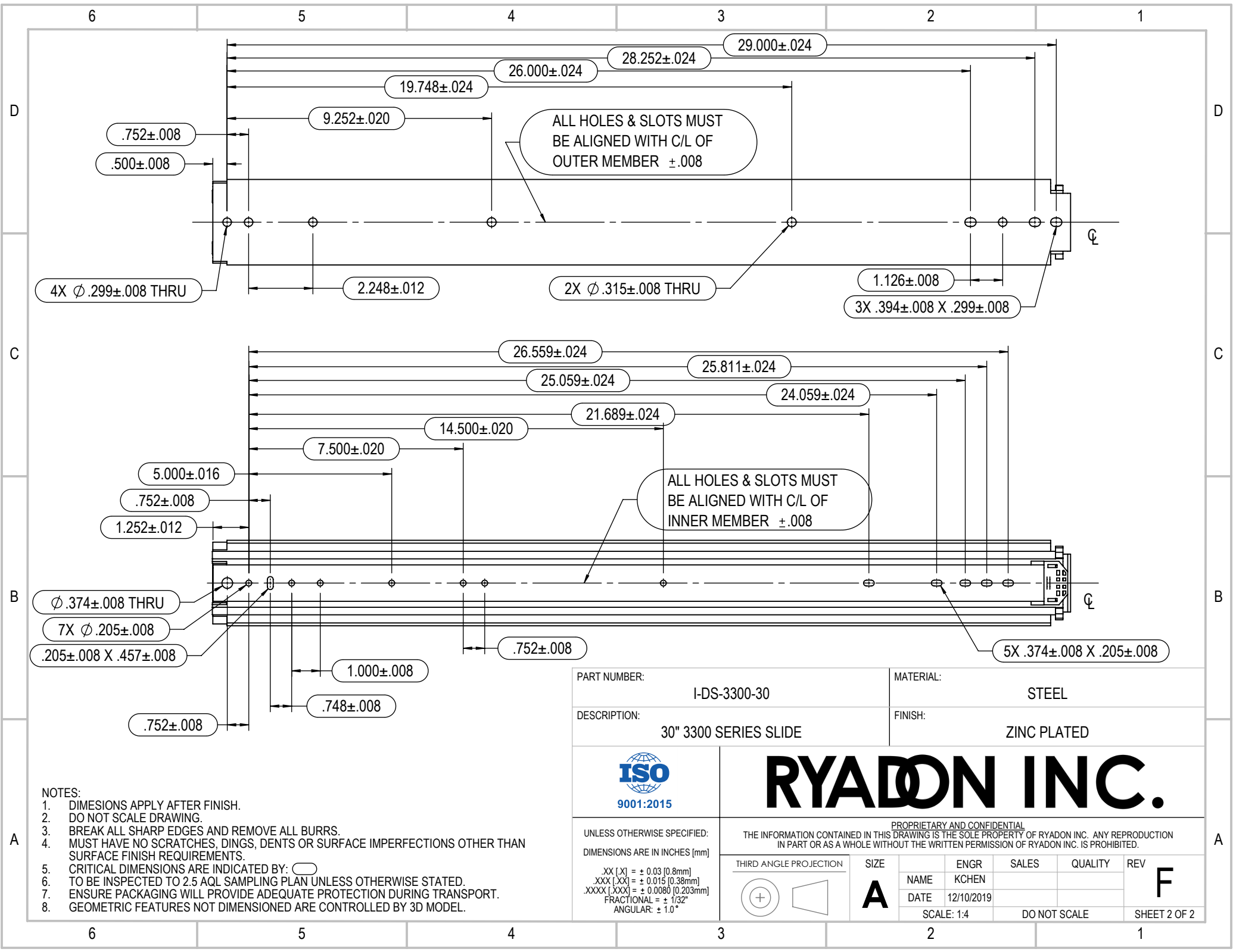
RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"


- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.



|   |  |  |              |               |              |
|---|--|--|--------------|---------------|--------------|
| PART NUMBER:<br>I-DS-3300-30  |  | MATERIAL:<br>STEEL   |              |               |              |
| DESCRIPTION:<br>30" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED   |              |               |              |
|    |  | <b>RYADON INC.</b>   |              |               |              |
| <p>UNLESS OTHERWISE SPECIFIED:<br/>DIMENSIONS ARE IN INCHES [mm]</p> <p>.XX [X] = ± 0.03 [0.8mm]<br/>.XXX [XX] = ± 0.015 [0.38mm]<br/>.XXXX [XXX] = ± 0.0080 [0.203mm]<br/>FRACTIONAL = ± 1/32"<br/>ANGULAR: ± 1.0°</p> |  | <p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.</p> |              |               |              |
|   |  | THIRD ANGLE PROJECTION   |              |               |              |
|   |  | SIZE   |              |               |              |
|   |  | NAME   |              |               |              |
|   |  | DATE   |              |               |              |
|    |  | ENGR<br>KCHEN  | SALES<br>BW  | QUALITY<br>PN | REV<br>F     |
|   |  | SCALE: 1:7   | DO NOT SCALE |               | SHEET 1 OF 2 |



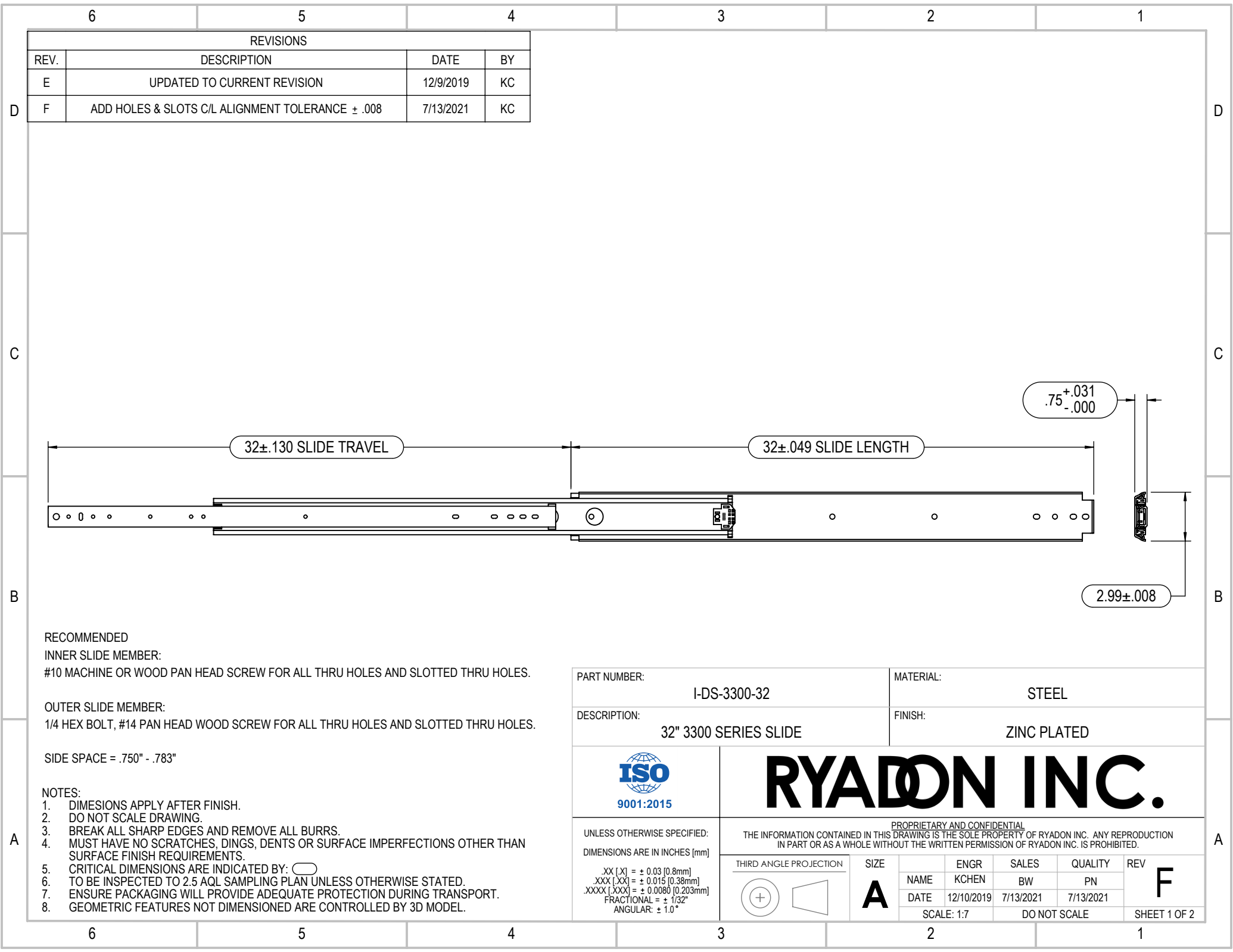
ALL HOLES & SLOTS MUST  
BE ALIGNED WITH C/L OF  
OUTER MEMBER ±.008

ALL HOLES & SLOTS MUST  
BE ALIGNED WITH C/L OF  
INNER MEMBER ±.008

- NOTES:
- 1. DIMENSIONS APPLY AFTER FINISH.
  - 2. DO NOT SCALE DRAWING.
  - 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - 4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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  - 7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - 8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|   |  |   |                 |
|---|--|---|-----------------|
| PART NUMBER:<br>I-DS-3300-30  |  | MATERIAL:<br>STEEL  |                 |
| DESCRIPTION:<br>30" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |                 |
|    |  | <b>RYADON INC.</b>  |                 |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |                 |
| THIRD ANGLE PROJECTION<br>   |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN   |
|   |  | DATE<br>12/10/2019  | SALES           |
|   |  | SCALE: 1:4  | DO NOT SCALE    |
|   |  | QUALITY   | REV<br><b>F</b> |
|   |  | SHEET 2 OF 2  |                 |







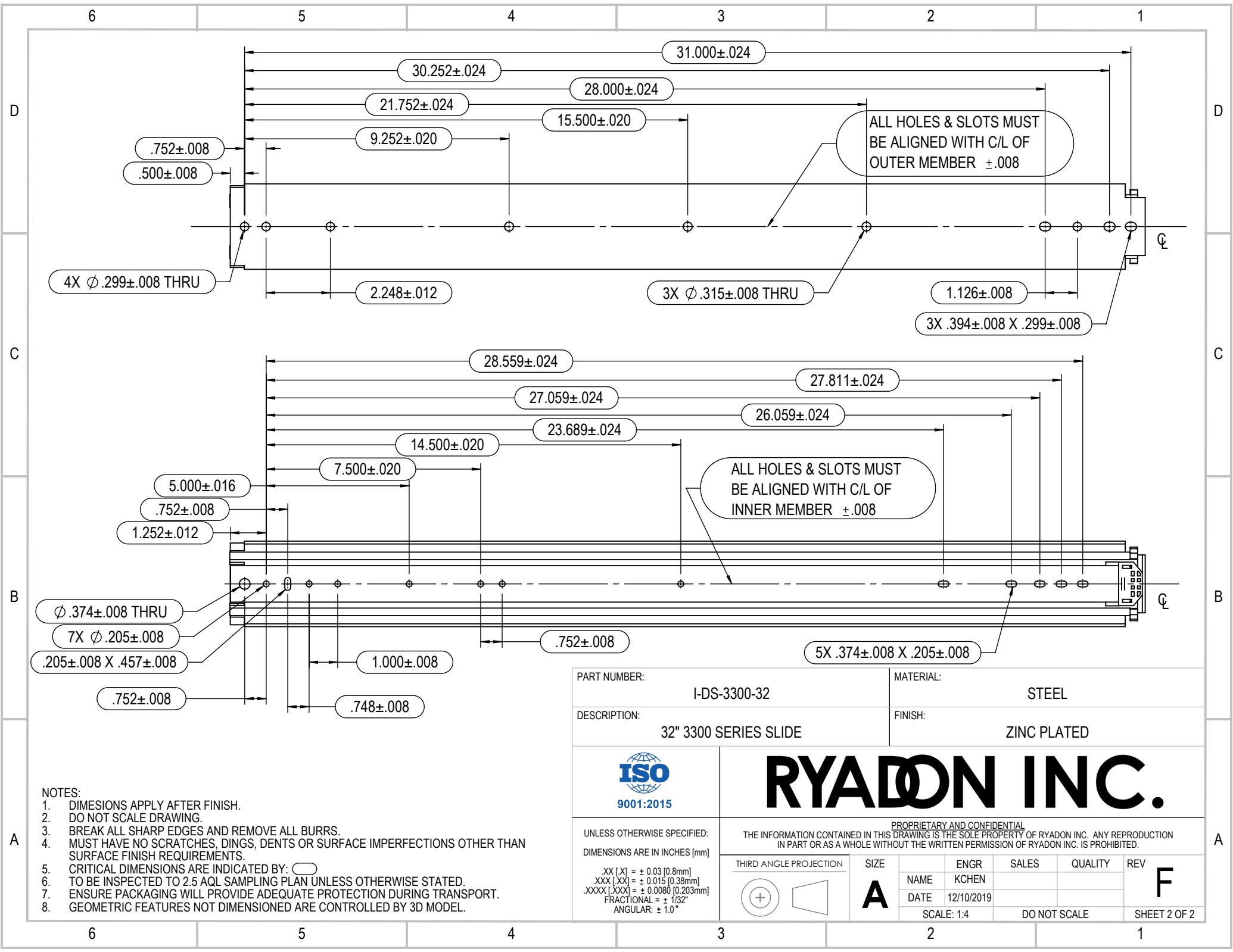
RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

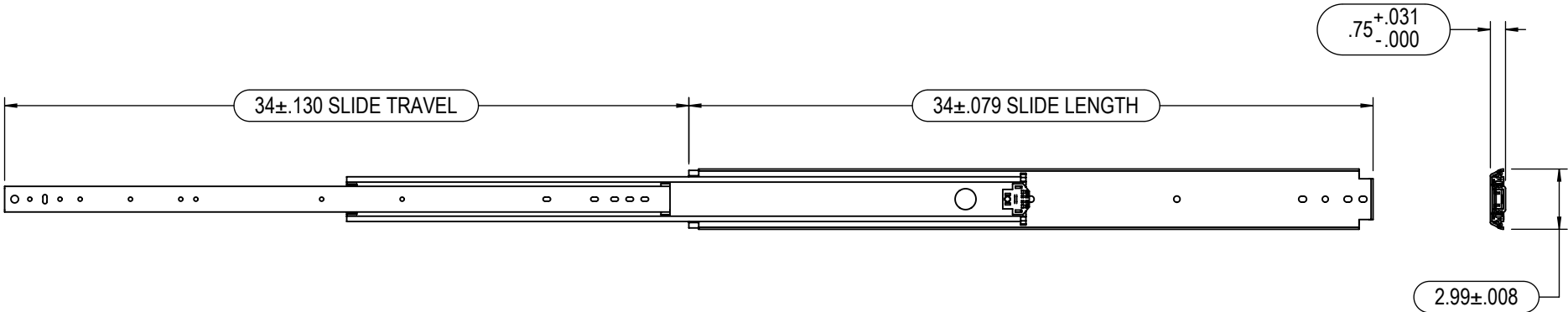
SIDE SPACE = .750" - .783"

- NOTES:
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  - 2. DO NOT SCALE DRAWING.
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|   |  |   |            |            |              |           |          |
|---|--|---|------------|------------|--------------|-----------|----------|
| PART NUMBER:<br>I-DS-3300-32  |  | MATERIAL:<br>STEEL  |            |            |              |           |          |
| DESCRIPTION:<br>32" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |            |            |              |           |          |
|    |  | <b>RYADON INC.</b>  |            |            |              |           |          |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br><br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |            |            |              |           |          |
| <div>THIRD ANGLE PROJECTION</div> <div></div>  |  | SIZE  |            | ENGR       | SALES        | QUALITY   | REV      |
|   |  | <b>A</b>  | NAME       | KCHEN      | BW           | PN        | <b>F</b> |
|   |  |   | DATE       | 12/10/2019 | 7/13/2021    | 7/13/2021 |          |
|   |  |   | SCALE: 1:7 |            | DO NOT SCALE |           |          |
|   |  |   |            |            |              |           |          |
|   |  | SHEET 1 OF 2  |            |            |              |           |          |



| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION  | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                          | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE $\pm .008$ | 7/13/2021 | KC |





RECOMMENDED  
 INNER SLIDE MEMBER:  
 #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

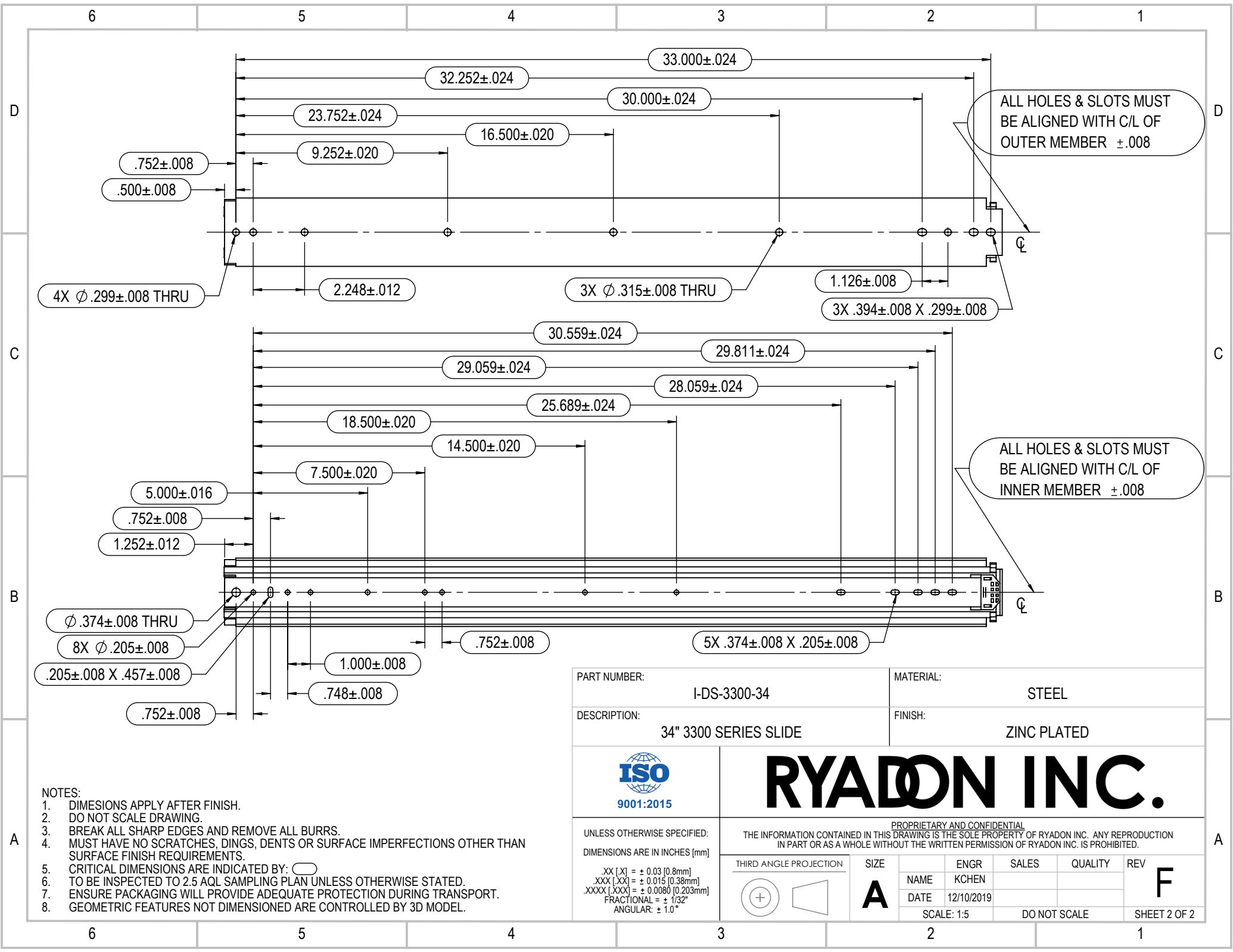
OUTER SLIDE MEMBER:  
 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


SIDE SPACE = .750" - .783"



NOTES:

1. DIMESIONS APPLY AFTER FINISH.
2. DO NOT SCALE DRAWING.
3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
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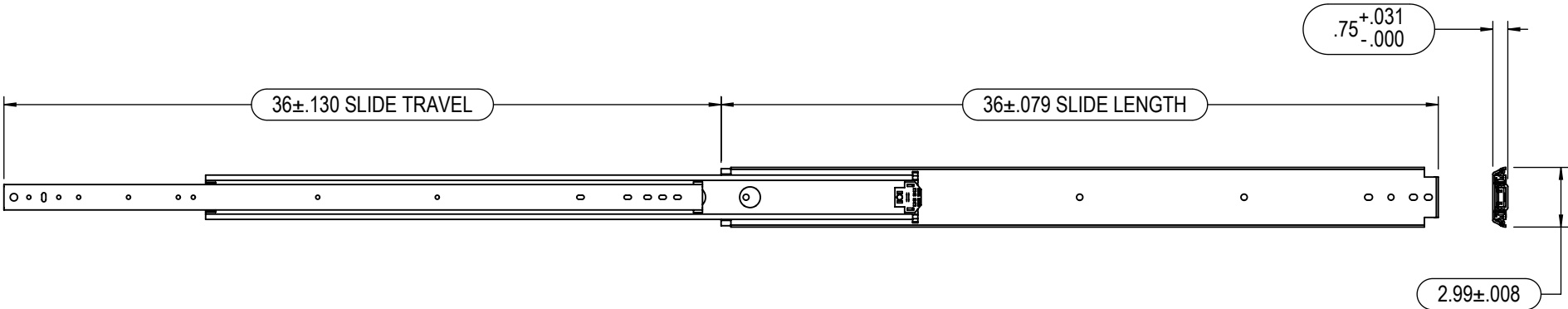
|   |           |   |                     |                      |   |      |       |         |                     |               |    |    |                    |           |           |            |  |              |  |              |
|---|-----------|---|---------------------|----------------------|---|------|-------|---------|---------------------|---------------|----|----|--------------------|-----------|-----------|------------|--|--------------|--|--------------|
| PART NUMBER:<br><div>I-DS-3300-34</div>   |           | MATERIAL:<br><div>STEEL</div>   |                     |                      |   |      |       |         |                     |               |    |    |                    |           |           |            |  |              |  |              |
| DESCRIPTION:<br><div>34" 3300 SERIES SLIDE</div>  |           | FINISH:<br><div>ZINC PLATED</div>   |                     |                      |   |      |       |         |                     |               |    |    |                    |           |           |            |  |              |  |              |
| <div></div>  |           | <div>RYADON INC.</div>  |                     |                      |   |      |       |         |                     |               |    |    |                    |           |           |            |  |              |  |              |
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| .XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |           | THIRD ANGLE PROJECTION<br><div></div>  |                     | SIZE<br><div>A</div> | <table><tr><td>ENGR</td><td>SALES</td><td>QUALITY</td><td rowspan="3">REV<br/><div>F</div></td></tr><tr><td>NAME<br/>KCHEN</td><td>BW</td><td>PN</td></tr><tr><td>DATE<br/>12/10/2019</td><td>7/13/2021</td><td>7/13/2021</td></tr><tr><td colspan="2">SCALE: 1:8</td><td colspan="2">DO NOT SCALE</td><td>SHEET 1 OF 2</td></tr></table> | ENGR | SALES | QUALITY | REV<br><div>F</div> | NAME<br>KCHEN | BW | PN | DATE<br>12/10/2019 | 7/13/2021 | 7/13/2021 | SCALE: 1:8 |  | DO NOT SCALE |  | SHEET 1 OF 2 |
| ENGR  | SALES     | QUALITY   | REV<br><div>F</div> |                      |   |      |       |         |                     |               |    |    |                    |           |           |            |  |              |  |              |
| NAME<br>KCHEN   | BW        | PN  |                     |                      |   |      |       |         |                     |               |    |    |                    |           |           |            |  |              |  |              |
| DATE<br>12/10/2019  | 7/13/2021 | 7/13/2021   |                     |                      |   |      |       |         |                     |               |    |    |                    |           |           |            |  |              |  |              |
| SCALE: 1:8  |           | DO NOT SCALE  |                     | SHEET 1 OF 2         |   |      |       |         |                     |               |    |    |                    |           |           |            |  |              |  |              |



NOTES:  
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8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|   |  |   |   |   |
|---|--|---|---|---|
| PART NUMBER:<br>I-DS-3300-34  |  | MATERIAL:<br>STEEL  |   |   |
| DESCRIPTION:<br>34" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |   |   |
|    |  | <b>RYADON INC.</b>  |   |   |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |   |   |
| THIRD ANGLE PROJECTION<br>   |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN<br>DATE<br>12/10/2019<br>SCALE: 1:5 | SALES<br>QUALITY<br>REV<br><b>F</b><br>SHEET 2 OF 2 |

| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION  | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                          | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE $\pm .008$ | 7/13/2021 | KC |






RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

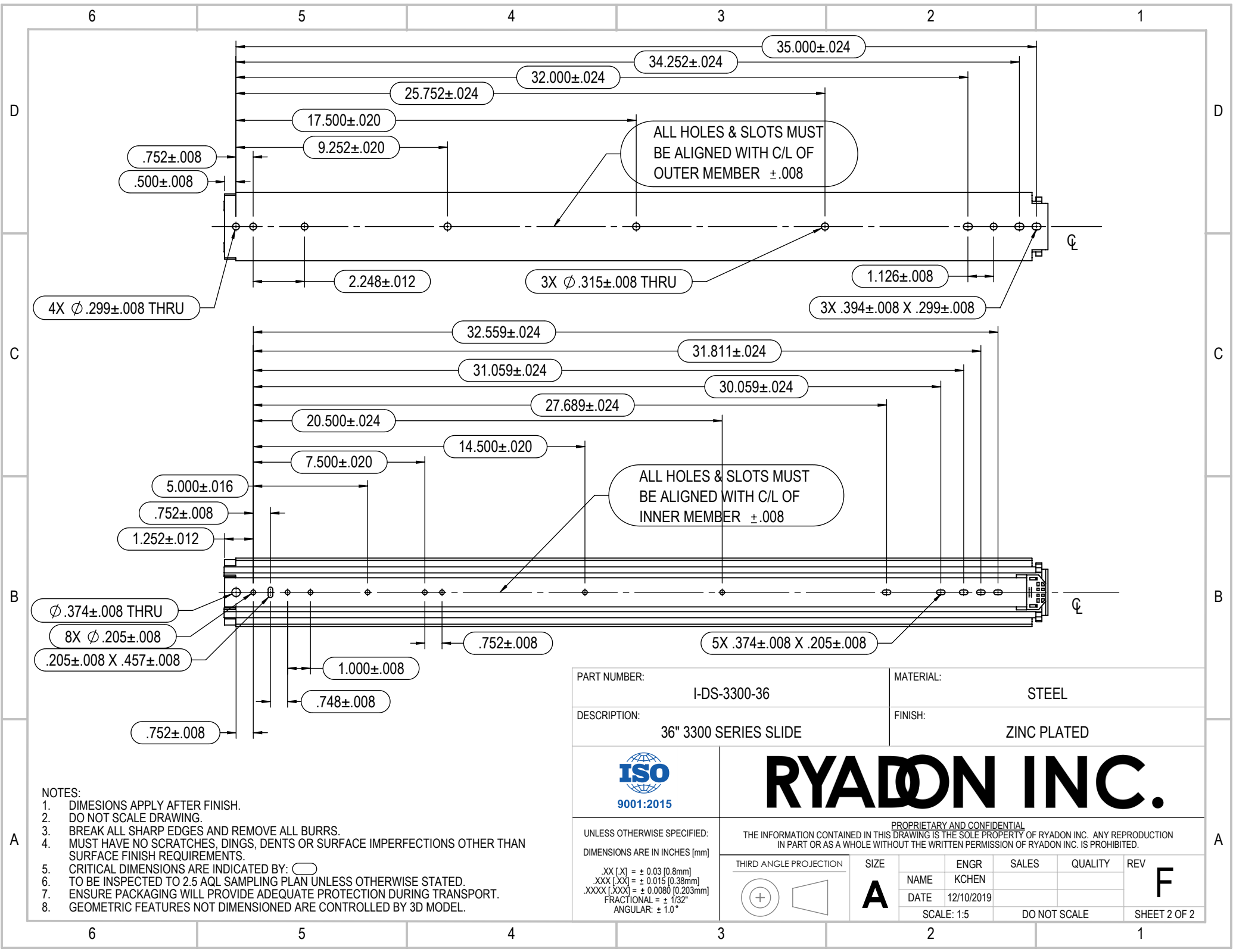
OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

NOTES:

1. DIMESIONS APPLY AFTER FINISH.
2. DO NOT SCALE DRAWING.
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|   |  |   |   |   |   |   |   |
|---|--|---|---|---|---|---|---|
| PART NUMBER:<br>I-DS-3300-36  |  | MATERIAL:<br>STEEL  |   |   |   |   |   |
| DESCRIPTION:<br>36" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |   |   |   |   |   |
|    |  |    |   |   |   |   |   |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br><br>XX [X] = ± 0.03 [0.8mm]<br>XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |   |   |   |   |   |
| <div>THIRD ANGLE PROJECTION</div> <div></div>  |  | <div>SIZE</div> <div>A</div>  | <div>NAME</div> <div>DATE</div> <div>SCALE: 1:8</div> | <div>ENGR</div> <div>KCHEN</div> <div>12/10/2019</div> <div>7/13/2021</div> <div>DO NOT SCALE</div> | <div>SALES</div> <div>BW</div> <div>7/13/2021</div> <div>DO NOT SCALE</div> | <div>QUALITY</div> <div>PN</div> <div>7/13/2021</div> <div>DO NOT SCALE</div> | <div>REV</div> <div>F</div> <div>SHEET 1 OF 2</div> |



.752±.008  
.500±.008

17.500±.020  
9.252±.020

25.752±.024

32.000±.024

34.252±.024

35.000±.024

ALL HOLES & SLOTS MUST  
BE ALIGNED WITH C/L OF  
OUTER MEMBER ±.008

2.248±.012

3X Ø .315±.008 THRU

1.126±.008

3X .394±.008 X .299±.008

4X Ø .299±.008 THRU

32.559±.024

31.811±.024

31.059±.024

30.059±.024

27.689±.024

20.500±.024

14.500±.020

7.500±.020

ALL HOLES & SLOTS MUST  
BE ALIGNED WITH C/L OF  
INNER MEMBER ±.008

5.000±.016

.752±.008

1.252±.012

Ø .374±.008 THRU

8X Ø .205±.008

.205±.008 X .457±.008

1.000±.008

.748±.008

.752±.008

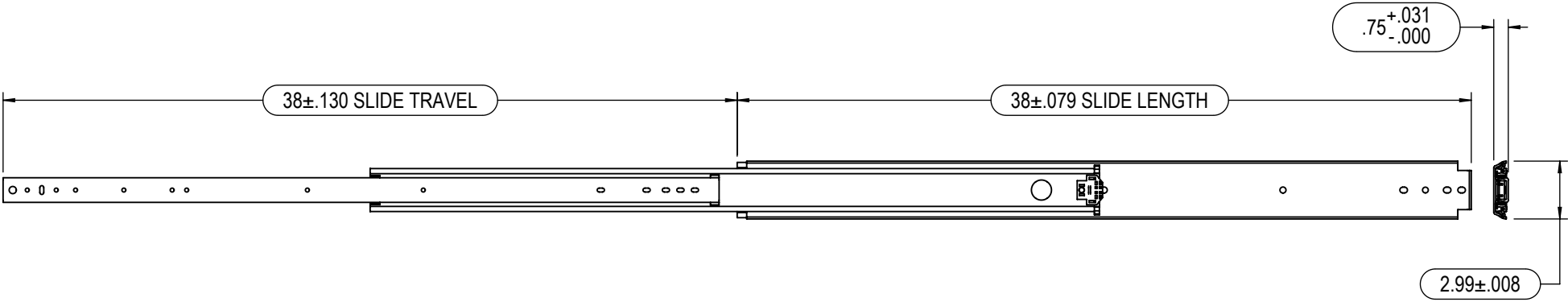
5X .374±.008 X .205±.008

.752±.008

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|  |  |   |                 |
|--|--|---|-----------------|
| PART NUMBER:<br>I-DS-3300-36   |  | MATERIAL:<br>STEEL  |                 |
| DESCRIPTION:<br>36" 3300 SERIES SLIDE  |  | FINISH:<br>ZINC PLATED  |                 |
|  |  | <b>RYADON INC.</b>  |                 |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR = ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |                 |
| THIRD ANGLE PROJECTION<br>   |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN   |
|  |  | DATE<br>12/10/2019  | SALES           |
|  |  | SCALE: 1:5  | DO NOT SCALE    |
|  |  | QUALITY   | REV<br><b>F</b> |
|  |  | SHEET 2 OF 2  |                 |

| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION  | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                          | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE $\pm .008$ | 7/13/2021 | KC |





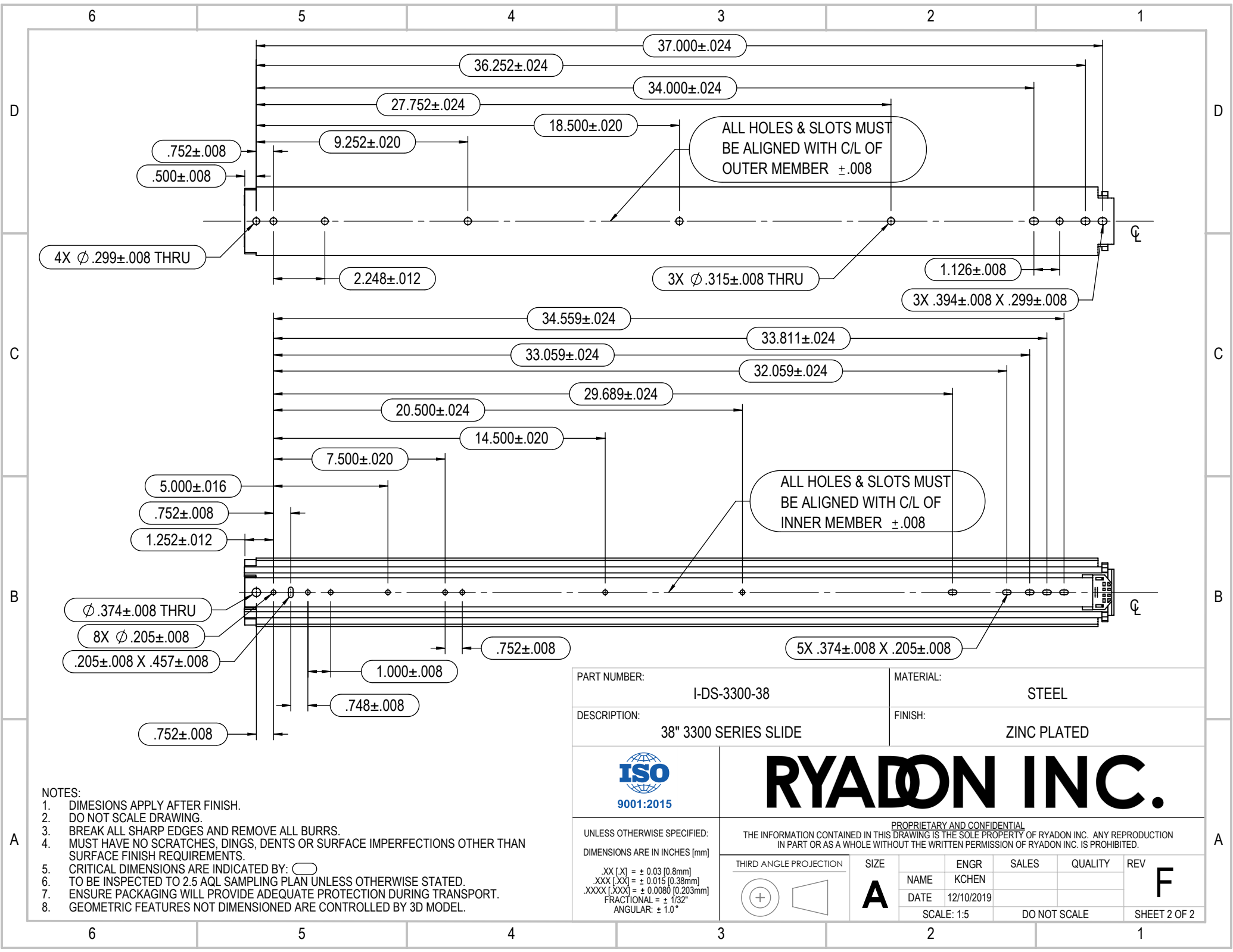
RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


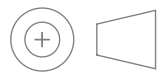
SIDE SPACE = .750" - .783"

- NOTES:
1. DIMESIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|  |  |  |   |   |   |  |   |
|--|--|--|---|---|---|--|---|
| PART NUMBER:<br><div>I-DS-3300-38</div>  |  | MATERIAL:<br><div>STEEL</div>  |   |   |   |  |   |
| DESCRIPTION:<br><div>38" 3300 SERIES SLIDE</div>   |  | FINISH:<br><div>ZINC PLATED</div>  |   |   |   |  |   |
| <div></div>   |  | <div>RYADON INC.</div>   |   |   |   |  |   |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br><div>.XX [X] = ± 0.03 [0.8mm]<br/>.XXX [XX] = ± 0.015 [0.38mm]<br/>.XXXX [XXX] = ± 0.0080 [0.203mm]<br/>FRACTIONAL = ± 1/32"<br/>ANGULAR: ± 1.0°</div> |  | <div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.</div> |   |   |   |  |   |
| <div>THIRD ANGLE PROJECTION</div> <div></div>   |  | <div>SIZE</div> <div>A</div>   | <div>NAME</div> <div>DATE</div> <div>SCALE: 1:8</div> | <div>ENGR</div> <div>KCHEN</div> <div>12/10/2019</div> <div>7/13/2021</div> <div>DO NOT SCALE</div> | <div>SALES</div> <div>BW</div> <div>7/13/2021</div> <div>DO NOT SCALE</div> | <div>QUALITY</div> <div>PN</div> <div>DO NOT SCALE</div> | <div>REV</div> <div>F</div> <div>SHEET 1 OF 2</div> |

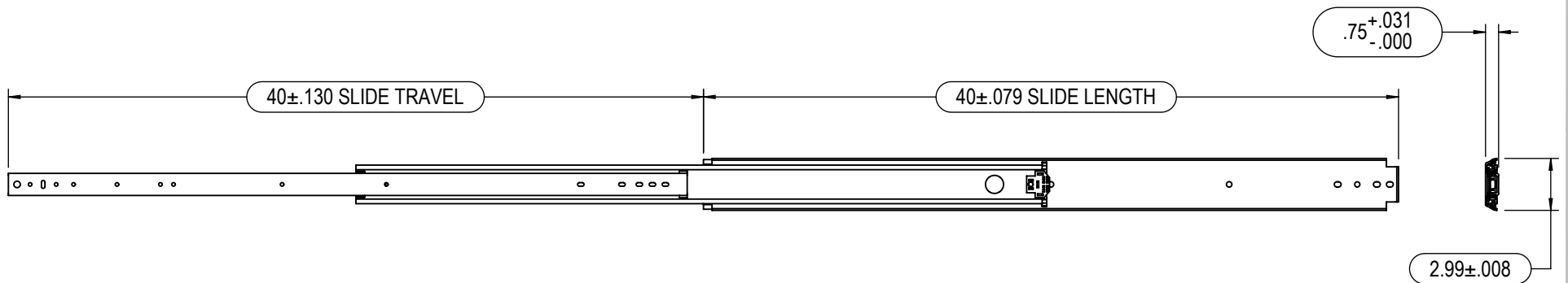


- NOTES:
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  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|   |            |   |   |      |       |         |     |       |  |  |          |      |            |  |  |            |  |              |              |
|---|------------|---|---|------|-------|---------|-----|-------|--|--|----------|------|------------|--|--|------------|--|--------------|--------------|
| PART NUMBER:<br>I-DS-3300-38  |            | MATERIAL:<br>STEEL  |   |      |       |         |     |       |  |  |          |      |            |  |  |            |  |              |              |
| DESCRIPTION:<br>38" 3300 SERIES SLIDE   |            | FINISH:<br>ZINC PLATED  |   |      |       |         |     |       |  |  |          |      |            |  |  |            |  |              |              |
|    |            | <b>RYADON INC.</b>  |   |      |       |         |     |       |  |  |          |      |            |  |  |            |  |              |              |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR = ± 1.0° |            | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |   |      |       |         |     |       |  |  |          |      |            |  |  |            |  |              |              |
| THIRD ANGLE PROJECTION<br>   |            | SIZE<br><b>A</b>  | <table border="1"><tr><td>ENGR</td><td>SALES</td><td>QUALITY</td><td>REV</td></tr><tr><td>KCHEN</td><td></td><td></td><td><b>F</b></td></tr><tr><td>DATE</td><td>12/10/2019</td><td></td><td></td></tr><tr><td colspan="2">SCALE: 1:5</td><td>DO NOT SCALE</td><td>SHEET 2 OF 2</td></tr></table> | ENGR | SALES | QUALITY | REV | KCHEN |  |  | <b>F</b> | DATE | 12/10/2019 |  |  | SCALE: 1:5 |  | DO NOT SCALE | SHEET 2 OF 2 |
| ENGR  | SALES      | QUALITY   | REV   |      |       |         |     |       |  |  |          |      |            |  |  |            |  |              |              |
| KCHEN   |            |   | <b>F</b>  |      |       |         |     |       |  |  |          |      |            |  |  |            |  |              |              |
| DATE  | 12/10/2019 |   |   |      |       |         |     |       |  |  |          |      |            |  |  |            |  |              |              |
| SCALE: 1:5  |            | DO NOT SCALE  | SHEET 2 OF 2  |      |       |         |     |       |  |  |          |      |            |  |  |            |  |              |              |



| REVISIONS |  |           |    |
|-----------|--|-----------|----|
| REV.      | DESCRIPTION  | DATE      | BY |
| E         | UPDATED TO CURRENT REVISION                          | 12/9/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE $\pm .008$ | 7/13/2021 | KC |



#### RECOMMENDED

##### INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

##### OUTER SLIDE MEMBER:

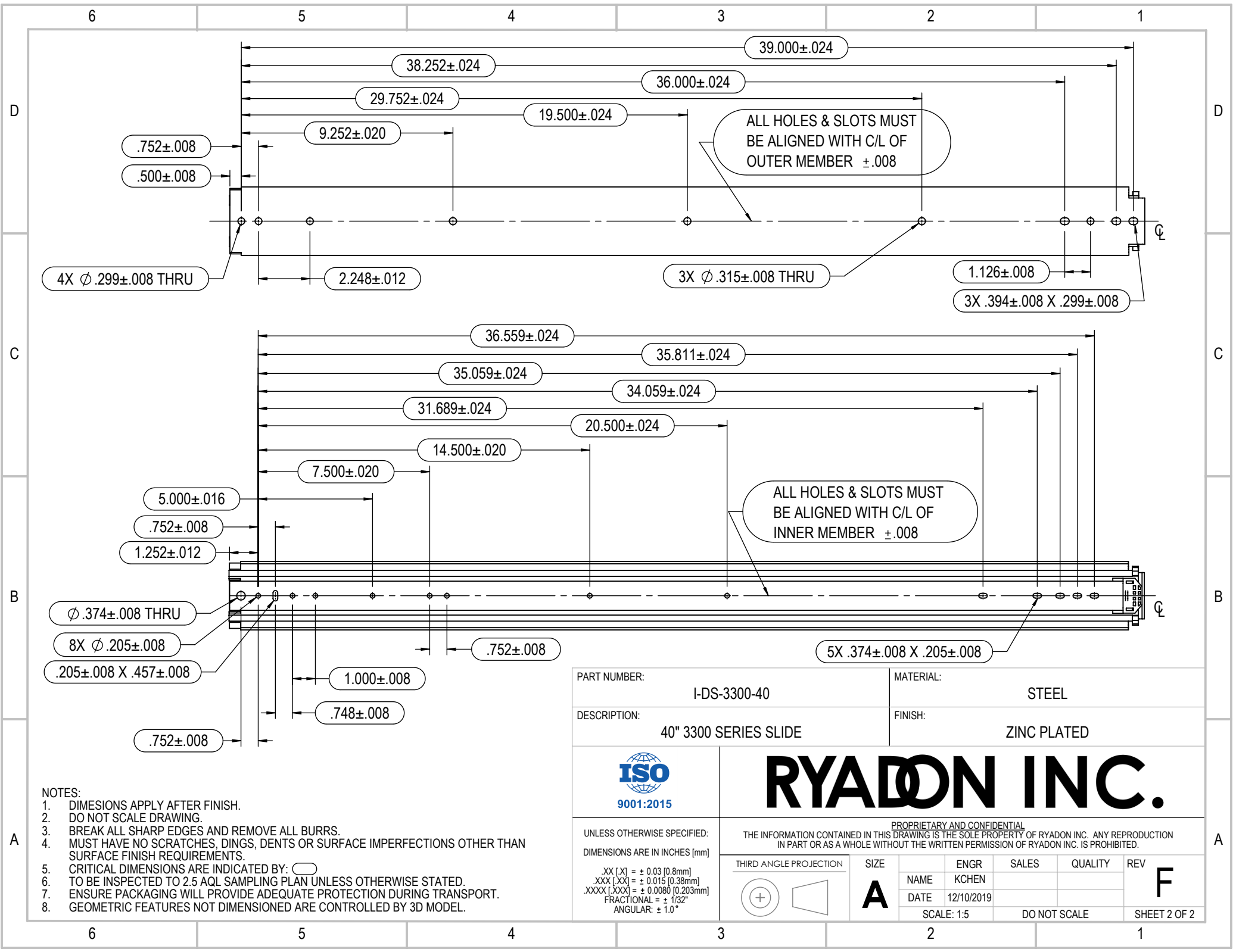
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

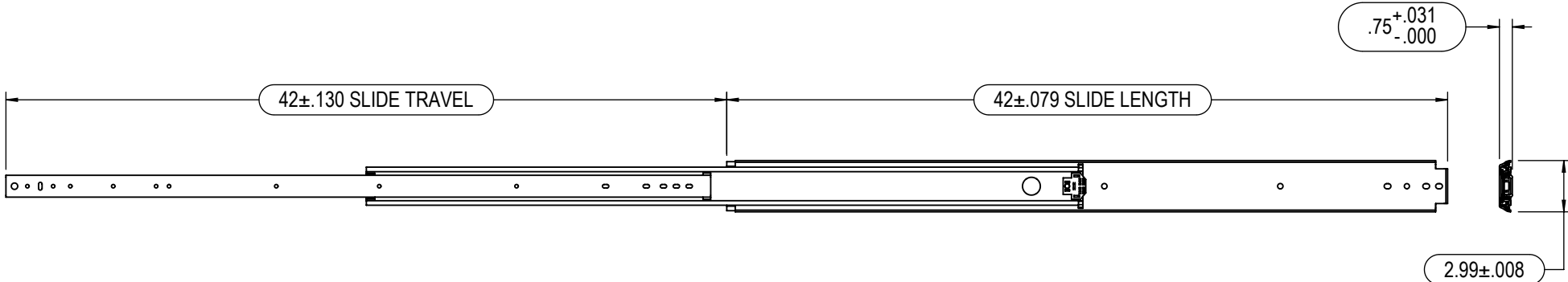
#### NOTES:

1. DIMENSIONS APPLY AFTER FINISH.
2. DO NOT SCALE DRAWING.
3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
5. CRITICAL DIMENSIONS ARE INDICATED BY:
6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

| PART NUMBER:<br>I-DS-3300-40  |            | MATERIAL:<br>STEEL  |  |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
|---|------------|---|--|------|-------|---------|-----|------|-------|----|----|------|------------|-----------|-----------|------------|--|--------------|--|
| DESCRIPTION:<br>40" 3300 SERIES SLIDE   |            | FINISH:<br>ZINC PLATED  |  |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
|   |            |   |  |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]  |            | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |  |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| THIRD ANGLE PROJECTION<br>  |            | SIZE<br><b>A</b>  | <table> <tr> <th>ENGR</th><th>SALES</th><th>QUALITY</th><th>REV</th></tr> <tr> <td>NAME</td><td>KCHEN</td><td>BW</td><td>PN</td></tr> <tr> <td>DATE</td><td>12/10/2019</td><td>7/13/2021</td><td>7/13/2021</td></tr> <tr> <td colspan="2">SCALE: 1:9</td><td colspan="2">DO NOT SCALE</td></tr> </table> | ENGR | SALES | QUALITY | REV | NAME | KCHEN | BW | PN | DATE | 12/10/2019 | 7/13/2021 | 7/13/2021 | SCALE: 1:9 |  | DO NOT SCALE |  |
| ENGR  | SALES      | QUALITY   | REV  |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| NAME  | KCHEN      | BW  | PN   |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| DATE  | 12/10/2019 | 7/13/2021   | 7/13/2021  |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| SCALE: 1:9  |            | DO NOT SCALE  |  |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |
| .XX [X] = $\pm 0.03$ [0.8mm]<br>.XXX [XX] = $\pm 0.015$ [0.38mm]<br>.XXXX [XXX] = $\pm 0.0080$ [0.203mm]<br>FRACTIONAL = $\pm 1/32$ "<br>ANGULAR: $\pm 1.0^\circ$ |            | SHEET 1 OF 2  |  |      |       |         |     |      |       |    |    |      |            |           |           |            |  |              |  |



| REVISIONS |  |            |    |
|-----------|--|------------|----|
| REV.      | DESCRIPTION                                      | DATE       | BY |
| E         | UPDATED TO CURRENT REVISION                      | 12/10/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008 | 7/13/2021  | KC |







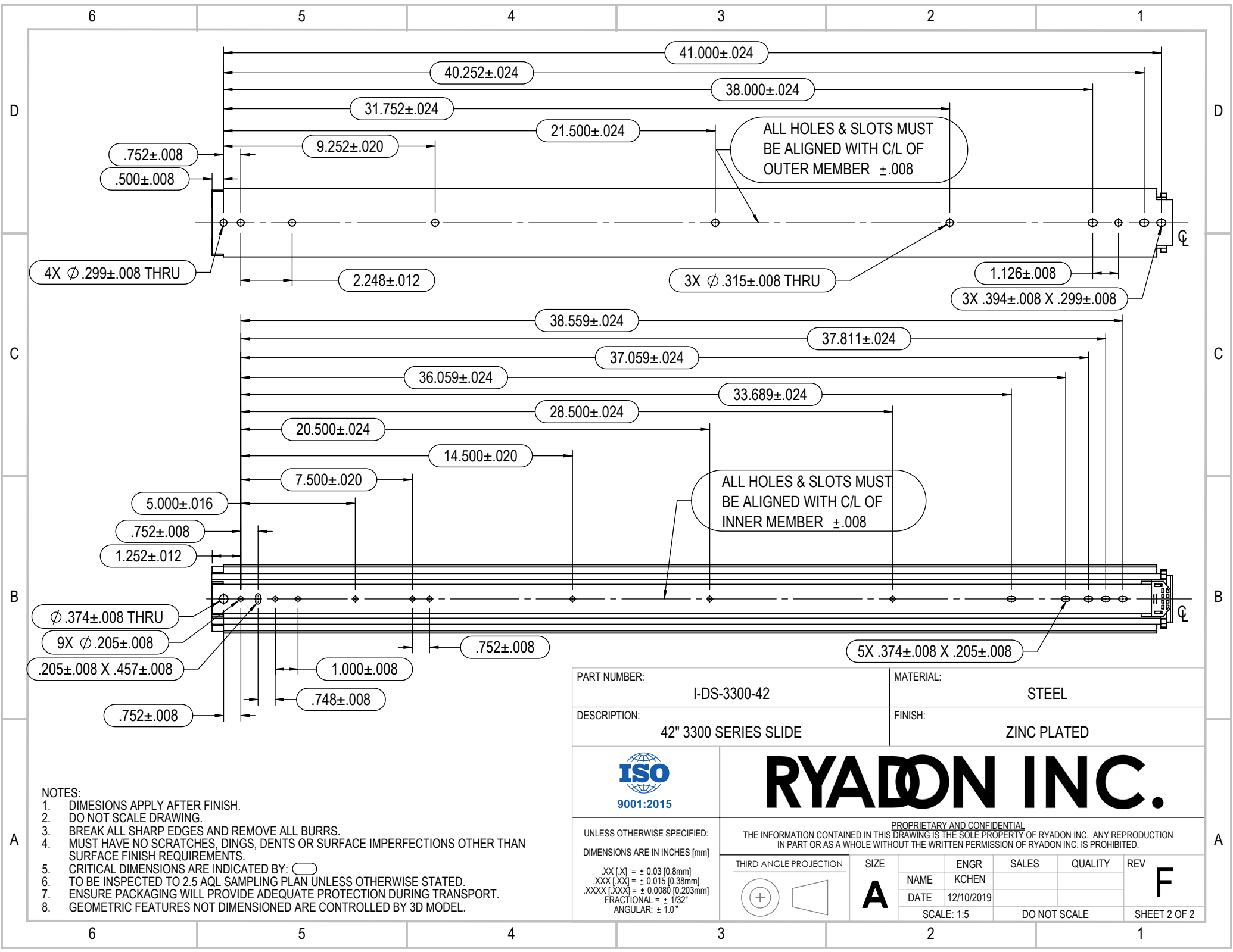
RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

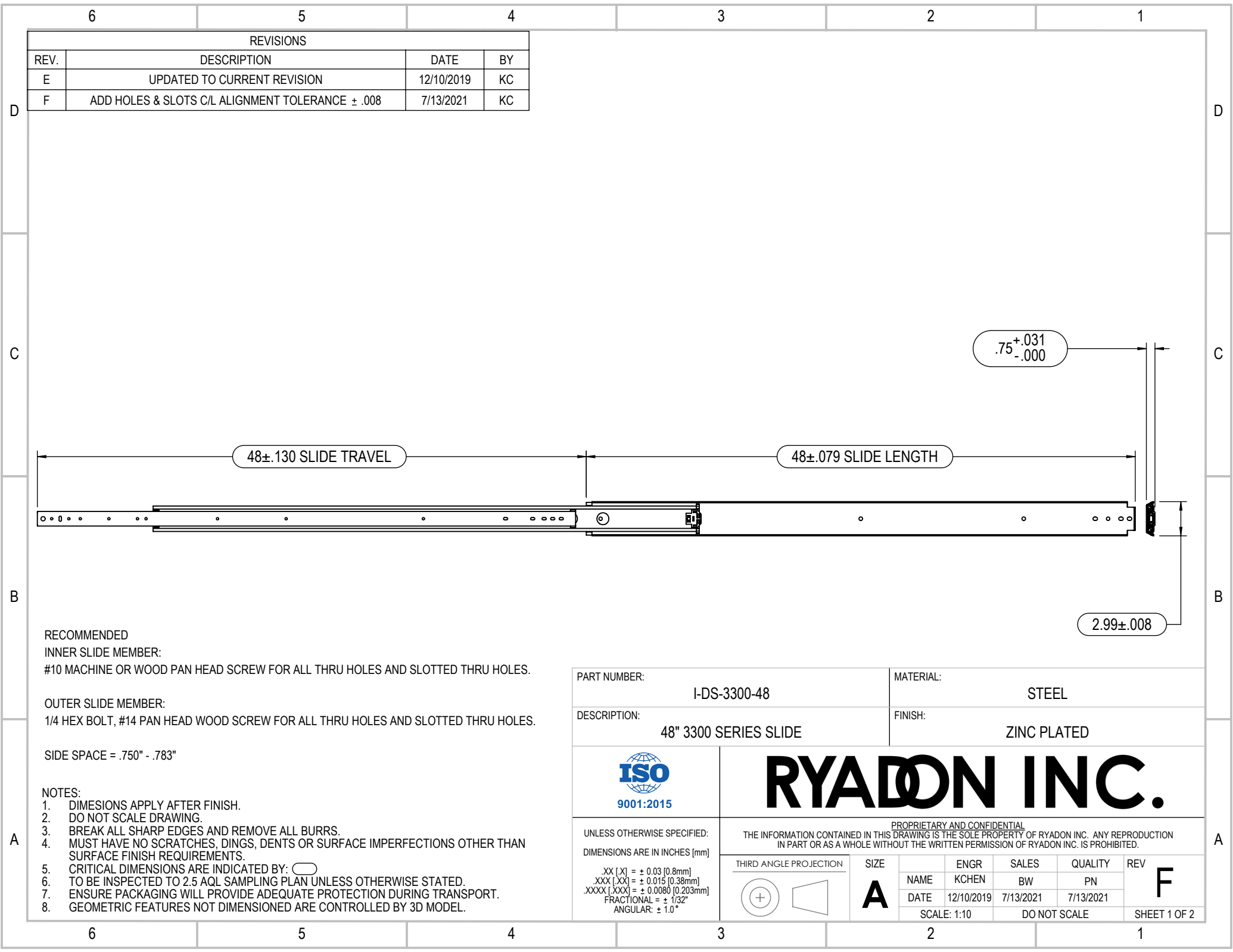
- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|   |  |   |   |  |   |   |   |
|---|--|---|---|--|---|---|---|
| PART NUMBER:<br>I-DS-3300-42  |  | MATERIAL:<br>STEEL  |   |  |   |   |   |
| DESCRIPTION:<br>42" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |   |  |   |   |   |
|    |  |    |   |  |   |   |   |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br><br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0°             |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |   |  |   |   |   |
| <div>THIRD ANGLE PROJECTION</div> <div></div> |  | <div>SIZE</div> <div>A</div>  | <div>NAME</div> <div>DATE</div> <div>SCALE: 1:9</div> | <div>ENGR</div> <div>KCHEN</div> <div>12/10/2019</div> <div>DO NOT SCALE</div> | <div>SALES</div> <div>BW</div> <div>7/13/2021</div> <div>DO NOT SCALE</div> | <div>QUALITY</div> <div>PN</div> <div>7/13/2021</div> <div>DO NOT SCALE</div> | <div>REV</div> <div>F</div> <div>SHEET 1 OF 2</div> |



- NOTES:
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  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
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  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.


|   |  |   |   |                                  |                                 |
|---|--|---|---|----------------------------------|---------------------------------|
| PART NUMBER:<br>I-DS-3300-42  |  | MATERIAL:<br>STEEL  |   |                                  |                                 |
| DESCRIPTION:<br>42" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |   |                                  |                                 |
|   |  | <b>RYADON INC.</b>  |   |                                  |                                 |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |   |                                  |                                 |
| THIRD ANGLE PROJECTION<br>  |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN<br>DATE<br>12/10/2019<br>SCALE: 1:5 | SALES<br>QUALITY<br>DO NOT SCALE | REV<br><b>F</b><br>SHEET 2 OF 2 |





RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

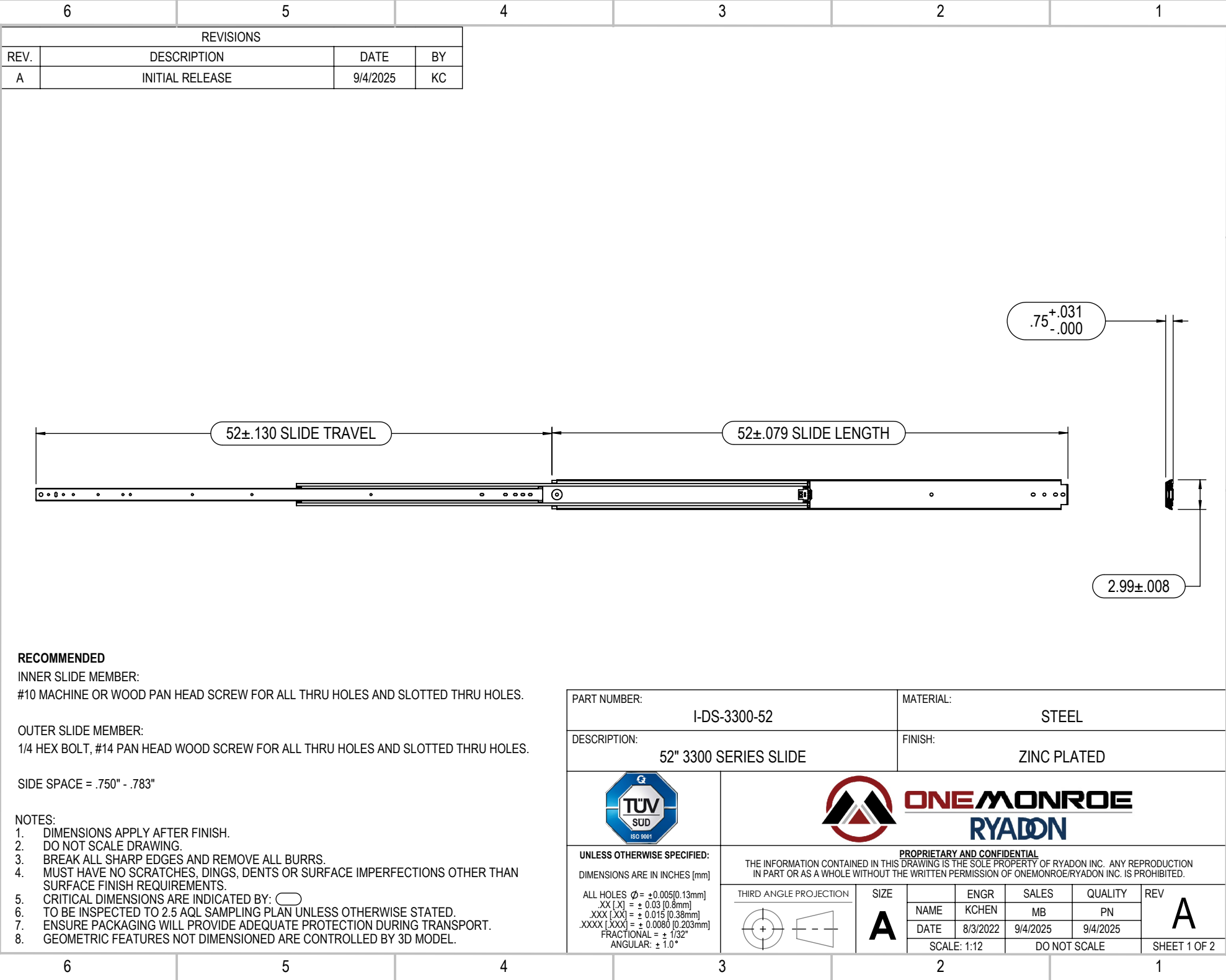
OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

- NOTES:
- 1. DIMENSIONS APPLY AFTER FINISH.
  - 2. DO NOT SCALE DRAWING.
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|   |  |   |             |            |              |           |                 |
|---|--|---|-------------|------------|--------------|-----------|-----------------|
| PART NUMBER:<br>I-DS-3300-48  |  | MATERIAL:<br>STEEL  |             |            |              |           |                 |
| DESCRIPTION:<br>48" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED  |             |            |              |           |                 |
|    |  | <b>RYADON INC.</b>  |             |            |              |           |                 |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br><br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |             |            |              |           |                 |
| <div>THIRD ANGLE PROJECTION</div>    |  | SIZE  |             | ENGR       | SALES        | QUALITY   | REV<br><b>F</b> |
|   |  | <b>A</b>  | NAME        | KCHEN      | BW           | PN        |                 |
|   |  |   | DATE        | 12/10/2019 | 7/13/2021    | 7/13/2021 |                 |
|   |  |   | SCALE: 1:10 |            | DO NOT SCALE |           |                 |





| REVISIONS |                 |          |    |
|-----------|-----------------|----------|----|
| REV.      | DESCRIPTION     | DATE     | BY |
| A         | INITIAL RELEASE | 9/4/2025 | KC |

RECOMMENDED

INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.




OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

NOTES:

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- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
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|   |  |  |  |             |          |              |          |                     |
|---|--|--|--|-------------|----------|--------------|----------|---------------------|
| PART NUMBER:<br>I-DS-3300-52  |  | MATERIAL:<br>STEEL   |  |             |          |              |          |                     |
| DESCRIPTION:<br>52" 3300 SERIES SLIDE   |  | FINISH:<br>ZINC PLATED   |  |             |          |              |          |                     |
|    |  |   |  |             |          |              |          |                     |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br><br>ALL HOLES $\phi = \pm 0.005$ [0.13mm]<br>.XX [X] = $\pm 0.03$ [0.8mm]<br>.XXX [XX] = $\pm 0.015$ [0.38mm]<br>.XXXX [XXX] = $\pm 0.0080$ [0.203mm]<br>FRACTIONAL = $\pm 1/32"$<br>ANGULAR: $\pm 1.0^\circ$ |  | <p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ONEMONROE/RYADON INC. IS PROHIBITED.</p> |  |             |          |              |          |                     |
|    |  | THIRD ANGLE PROJECTION   |  | SIZE        | ENGR     | SALES        | QUALITY  | REV<br><div>A</div> |
|   |  | <div>A</div>   |  | NAME        | KCHEN    | MB           | PN       |                     |
|   |  |  |  | DATE        | 8/3/2022 | 9/4/2025     | 9/4/2025 |                     |
|   |  |  |  | SCALE: 1:12 |          | DO NOT SCALE |          |                     |

D

C

B

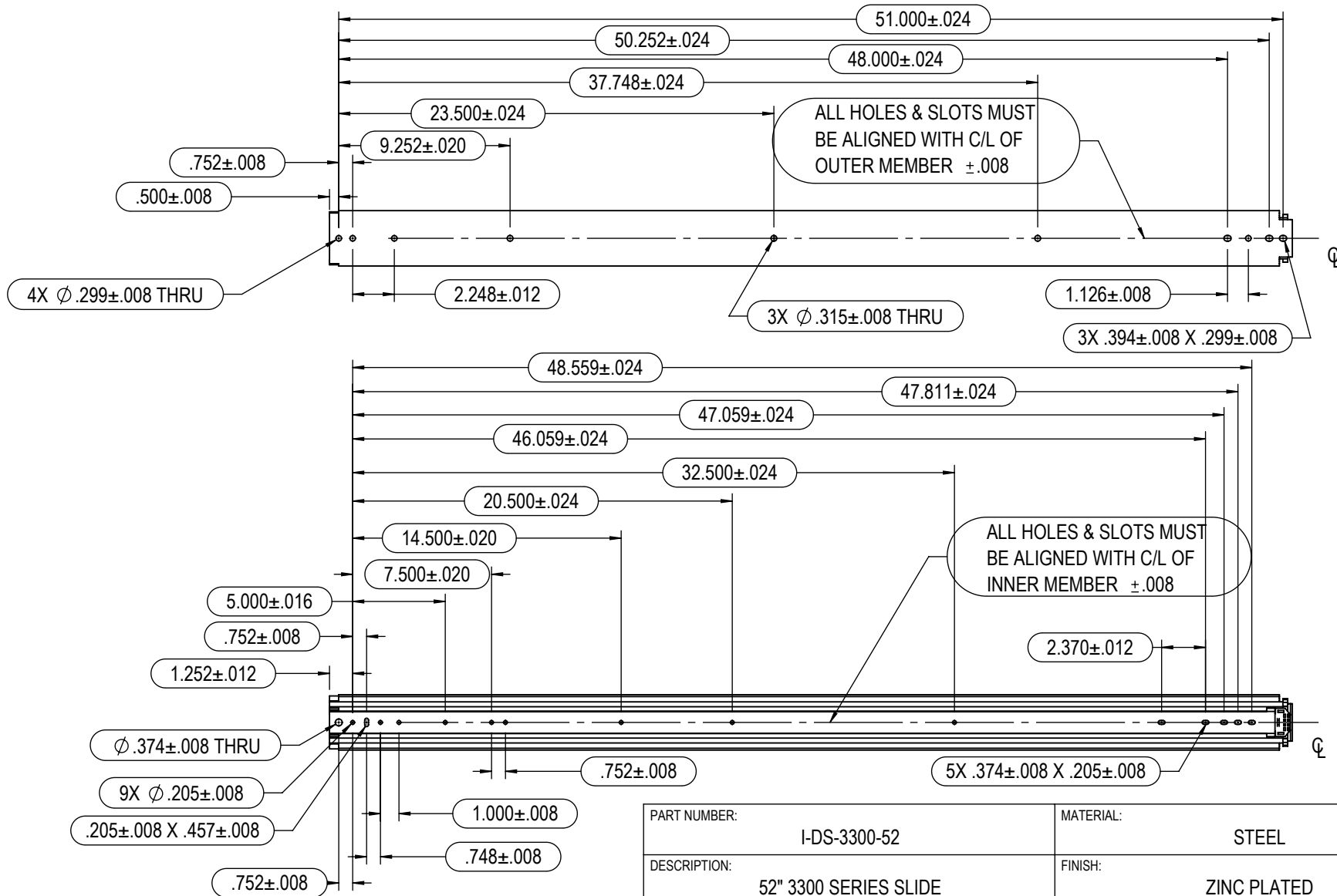
A

D

C

B

A

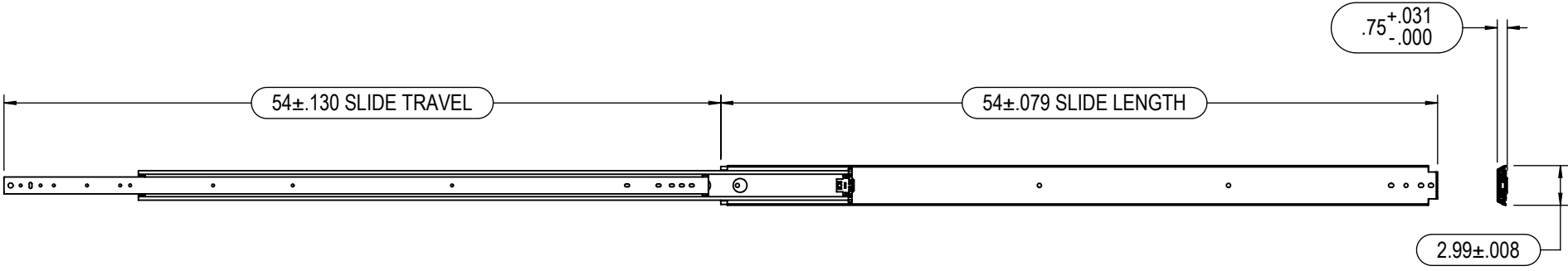


- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|  |  |   |                 |
|--|--|---|-----------------|
| PART NUMBER:<br>I-DS-3300-52   |  | MATERIAL:<br>STEEL  |                 |
| DESCRIPTION:<br>52" 3300 SERIES SLIDE  |  | FINISH:<br>ZINC PLATED  |                 |
|  |  |   |                 |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>ALL HOLES $\phi = \pm 0.005$ [0.13mm]<br>XX [X] = $\pm 0.03$ [0.8mm]<br>XXX [XX] = $\pm 0.015$ [0.38mm]<br>XXXX [XXX] = $\pm 0.0080$ [0.203mm]<br>FRACTIONAL = $\pm 1/32"$<br>ANGULAR: $\pm 1.0^\circ$ |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ONEMONROE/RYADON INC. IS PROHIBITED. |                 |
| THIRD ANGLE PROJECTION<br>   |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN   |
|  |  | DATE<br>8/3/2022  | SALES           |
|  |  | SCALE: 1:8  | DO NOT SCALE    |
|  |  | QUALITY   | REV<br><b>A</b> |
|  |  | SHEET 2 OF 2  |                 |




| REVISIONS |  |            |    |
|-----------|--|------------|----|
| REV.      | DESCRIPTION                                      | DATE       | BY |
| E         | UPDATED TO CURRENT REVISION                      | 12/10/2019 | KC |
| F         | ADD HOLES & SLOTS C/L ALIGNMENT TOLERANCE ± .008 | 7/13/2021  | KC |






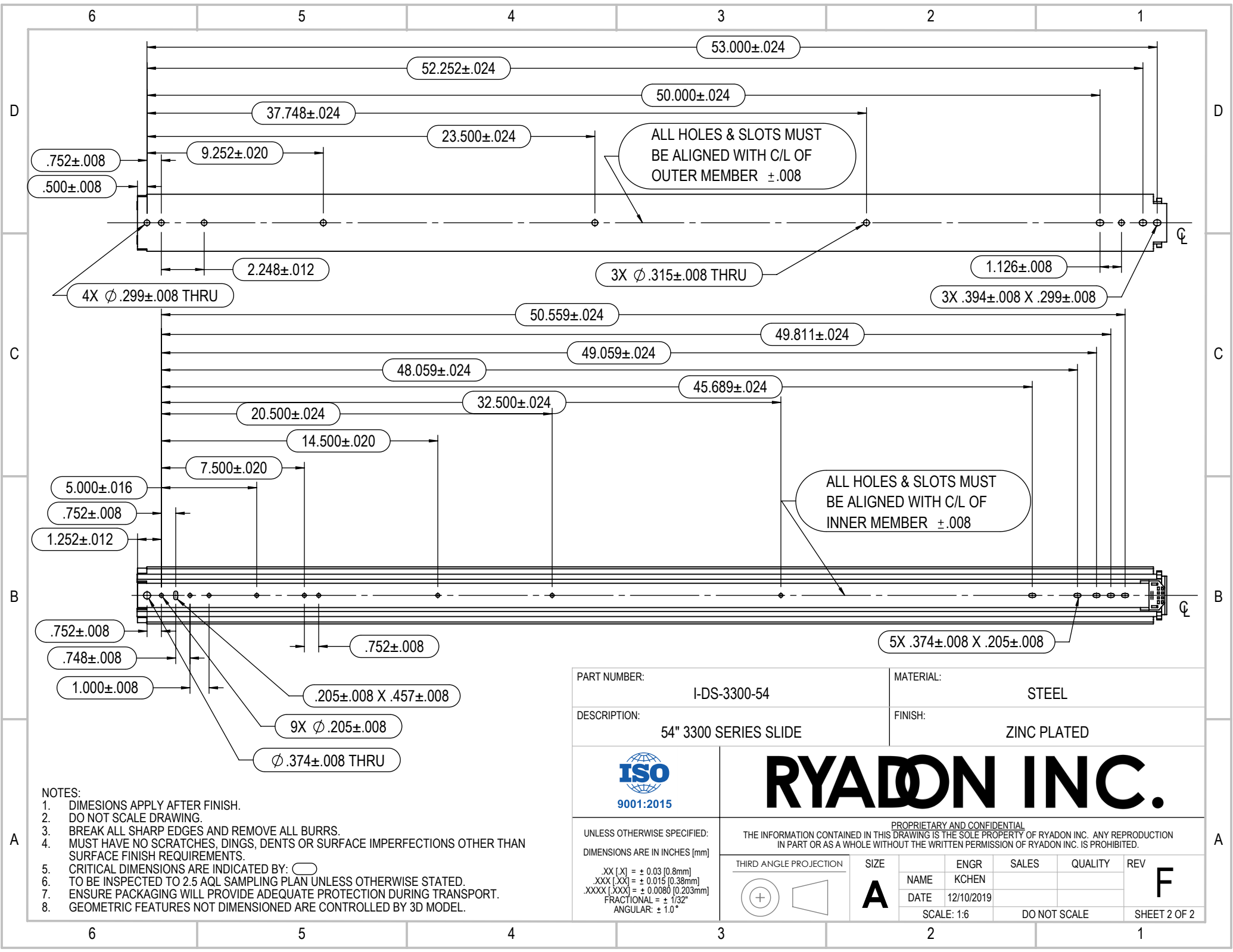
RECOMMENDED  
 INNER SLIDE MEMBER:  
 #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


OUTER SLIDE MEMBER:  
 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


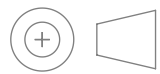
SIDE SPACE = .750" - .783"

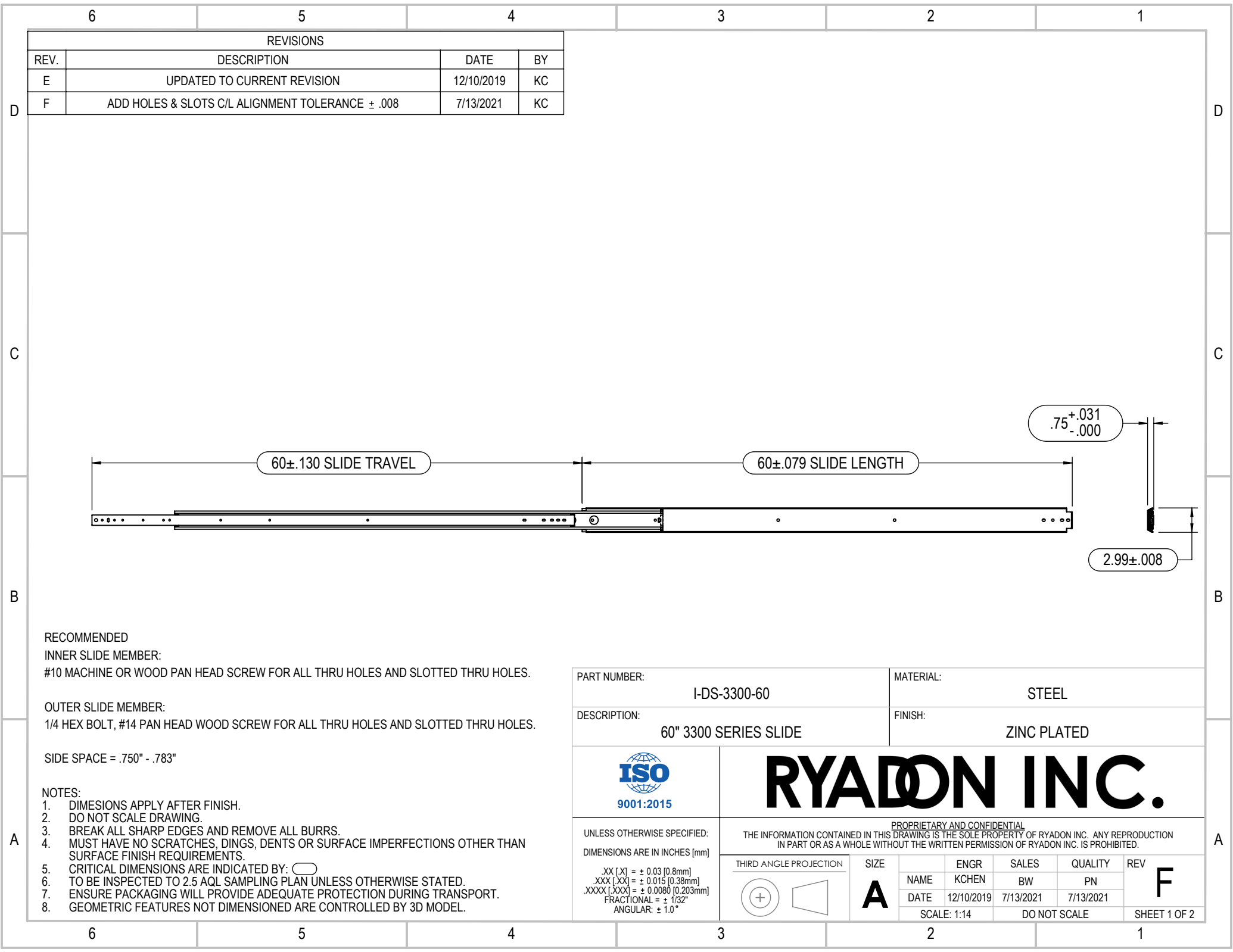
NOTES:  
 1. DIMESIONS APPLY AFTER FINISH.  
 2. DO NOT SCALE DRAWING.  
 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.  
 4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.  
 5. CRITICAL DIMENSIONS ARE INDICATED BY:   
 6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.  
 7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.  
 8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

| PART NUMBER:<br><b>I-DS-3300-54</b>   |            | MATERIAL:<br><b>STEEL</b>   |  |              |      |       |         |     |       |    |    |  |          |      |            |           |           |  |             |  |              |  |              |
|---|------------|---|--|--------------|------|-------|---------|-----|-------|----|----|--|----------|------|------------|-----------|-----------|--|-------------|--|--------------|--|--------------|
| DESCRIPTION:<br><b>54" 3300 SERIES SLIDE</b>  |            | FINISH:<br><b>ZINC PLATED</b>   |  |              |      |       |         |     |       |    |    |  |          |      |            |           |           |  |             |  |              |  |              |
|    |            |    |  |              |      |       |         |     |       |    |    |  |          |      |            |           |           |  |             |  |              |  |              |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |            | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |  |              |      |       |         |     |       |    |    |  |          |      |            |           |           |  |             |  |              |  |              |
| THIRD ANGLE PROJECTION<br>   |            | SIZE<br><b>A</b>  | <table border="1"> <tr> <th>NAME</th> <th>ENGR</th> <th>SALES</th> <th>QUALITY</th> <th>REV</th> </tr> <tr> <td>KCHEN</td> <td>BW</td> <td>PN</td> <td></td> <td><b>F</b></td> </tr> <tr> <td>DATE</td> <td>12/10/2019</td> <td>7/13/2021</td> <td>7/13/2021</td> <td></td> </tr> <tr> <td colspan="2">SCALE: 1:12</td> <td colspan="2">DO NOT SCALE</td> <td>SHEET 1 OF 2</td> </tr> </table> | NAME         | ENGR | SALES | QUALITY | REV | KCHEN | BW | PN |  | <b>F</b> | DATE | 12/10/2019 | 7/13/2021 | 7/13/2021 |  | SCALE: 1:12 |  | DO NOT SCALE |  | SHEET 1 OF 2 |
| NAME  | ENGR       | SALES   | QUALITY  | REV          |      |       |         |     |       |    |    |  |          |      |            |           |           |  |             |  |              |  |              |
| KCHEN   | BW         | PN  |  | <b>F</b>     |      |       |         |     |       |    |    |  |          |      |            |           |           |  |             |  |              |  |              |
| DATE  | 12/10/2019 | 7/13/2021   | 7/13/2021  |              |      |       |         |     |       |    |    |  |          |      |            |           |           |  |             |  |              |  |              |
| SCALE: 1:12   |            | DO NOT SCALE  |  | SHEET 1 OF 2 |      |       |         |     |       |    |    |  |          |      |            |           |           |  |             |  |              |  |              |



NOTES:  
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2. DO NOT SCALE DRAWING.  
3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.  
4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.  
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8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

|  |  |   |   |                       |                         |                 |
|--|--|---|---|-----------------------|-------------------------|-----------------|
| PART NUMBER:<br>I-DS-3300-54   |  | MATERIAL:<br>STEEL  |   |                       |                         |                 |
| DESCRIPTION:<br>54" 3300 SERIES SLIDE  |  | FINISH:<br>ZINC PLATED  |   |                       |                         |                 |
|   |  | <b>RYADON INC.</b>  |   |                       |                         |                 |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR = ± 1.0° |  | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |   |                       |                         |                 |
| THIRD ANGLE PROJECTION<br>  |  | SIZE<br><b>A</b>  | ENGR<br>KCHEN<br>DATE<br>12/10/2019<br>SCALE: 1:6 | SALES<br>DO NOT SCALE | QUALITY<br>SHEET 2 OF 2 | REV<br><b>F</b> |






RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

- NOTES:
- 1. DIMESIONS APPLY AFTER FINISH.
  - 2. DO NOT SCALE DRAWING.
  - 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
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|   |   |   |            |              |           |              |
|---|---|---|------------|--------------|-----------|--------------|
| PART NUMBER:<br>I-DS-3300-60  |   | MATERIAL:<br>STEEL  |            |              |           |              |
| DESCRIPTION:<br>60" 3300 SERIES SLIDE   |   | FINISH:<br>ZINC PLATED  |            |              |           |              |
|    |   | <b>RYADON INC.</b>  |            |              |           |              |
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES [mm]<br><br>.XX [X] = ± 0.03 [0.8mm]<br>.XXX [XX] = ± 0.015 [0.38mm]<br>.XXXX [XXX] = ± 0.0080 [0.203mm]<br>FRACTIONAL = ± 1/32"<br>ANGULAR: ± 1.0° |   | PROPRIETARY AND CONFIDENTIAL<br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. |            |              |           |              |
|    | THIRD ANGLE PROJECTION  | SIZE  | ENGR       | SALES        | QUALITY   | REV          |
|   |  | NAME  | KCHEN      | BW           | PN        | F            |
|   |   | DATE  | 12/10/2019 | 7/13/2021    | 7/13/2021 |              |
|   |   | SCALE: 1:14   |            | DO NOT SCALE |           |              |
|   |   |   |            |              |           |              |
|   |   |   |            |              |           | SHEET 1 OF 2 |

