

RECOMMENDED

INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

OUTER SLIDE MEMBER:

#10 MACHINE OR WOOD FLAT HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

SIDE SPACE:

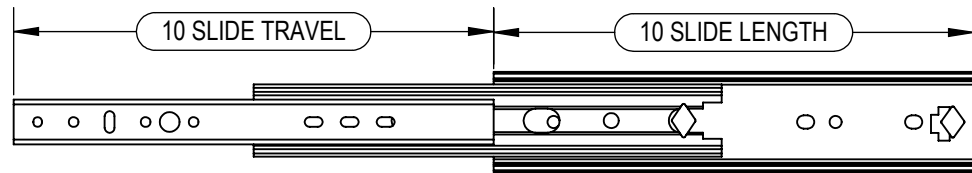
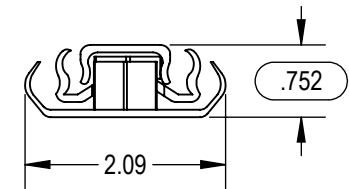
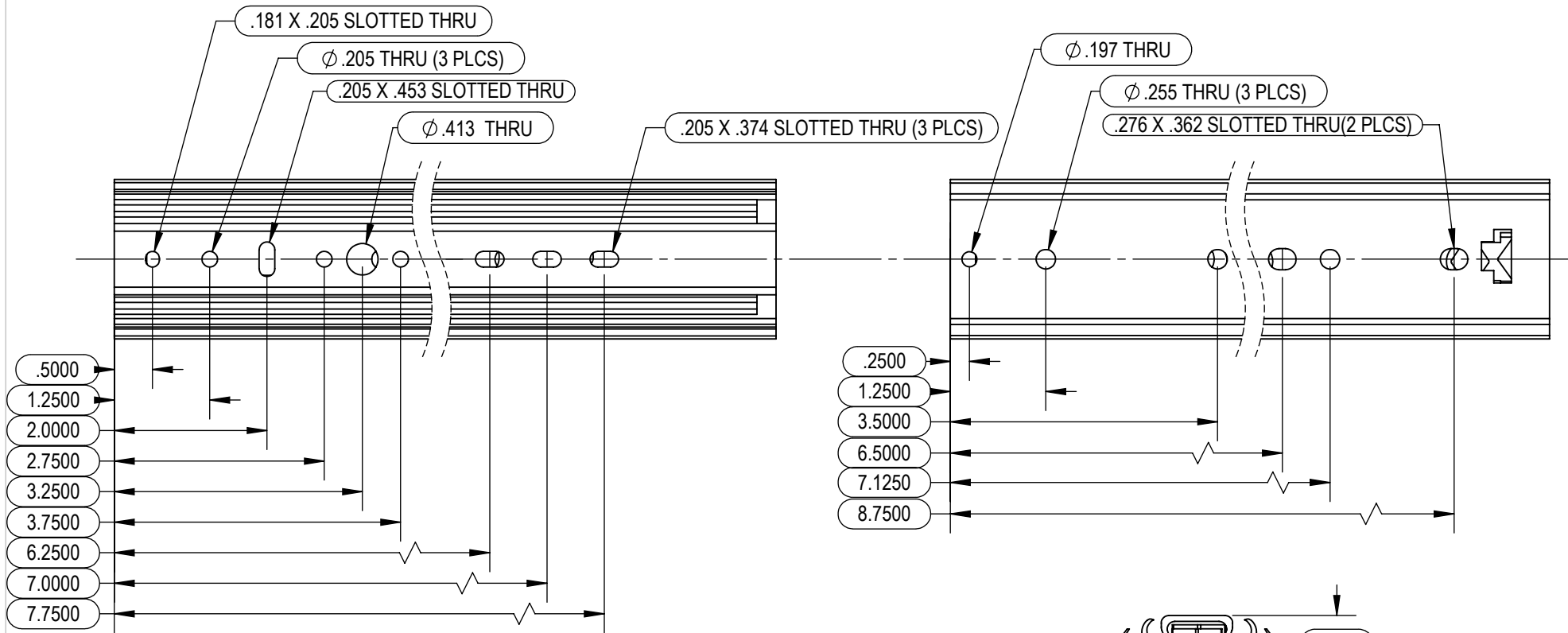
.753" - .780"

NOTES:

- DO NOT SCALE DRAWING.
- REMOVE ALL BURRS, NO SHARP EDGES.
- MUST NOT HAVE SCRATCHES, DINGS, OR DENTS.
- PART TO BE FREE FROM SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY:
- ALL ITEMS ARE TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.

REVISIONS			DEPT.	NAME	DATE
REV.	DESCRIPTION	DATE	SALES	MB	6/27/18
1	INITIAL RELEASE	6/27/18	ENG.	NS	6/27/18
			Q.A.	PN	6/27/18
TOLERANCES UNLESS OTHERWISE SPECIFIED: .X = ± .05 .XX = ± .03 .XXX = ± .015 .XXXX = ± .008 X/X = ± 1/32" ANGLE = ± 1° SURFACE = ± $\sqrt{.125}$			DESCRIPTION: 2250 SERIES 8" SLIDE		
MATERIAL: STEEL			RYADON INC.		
FINISH: ZINC PLATED			SIZE A	PART No. I-DS-2250-8	
SCALE: NTS			SHEET 1 OF 1		REV 1
			DRAWN BY/DATE NAS 06/27/18		



RECOMMENDED
 INNER SLIDE MEMBER:
 #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

OUTER SLIDE MEMBER:
 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

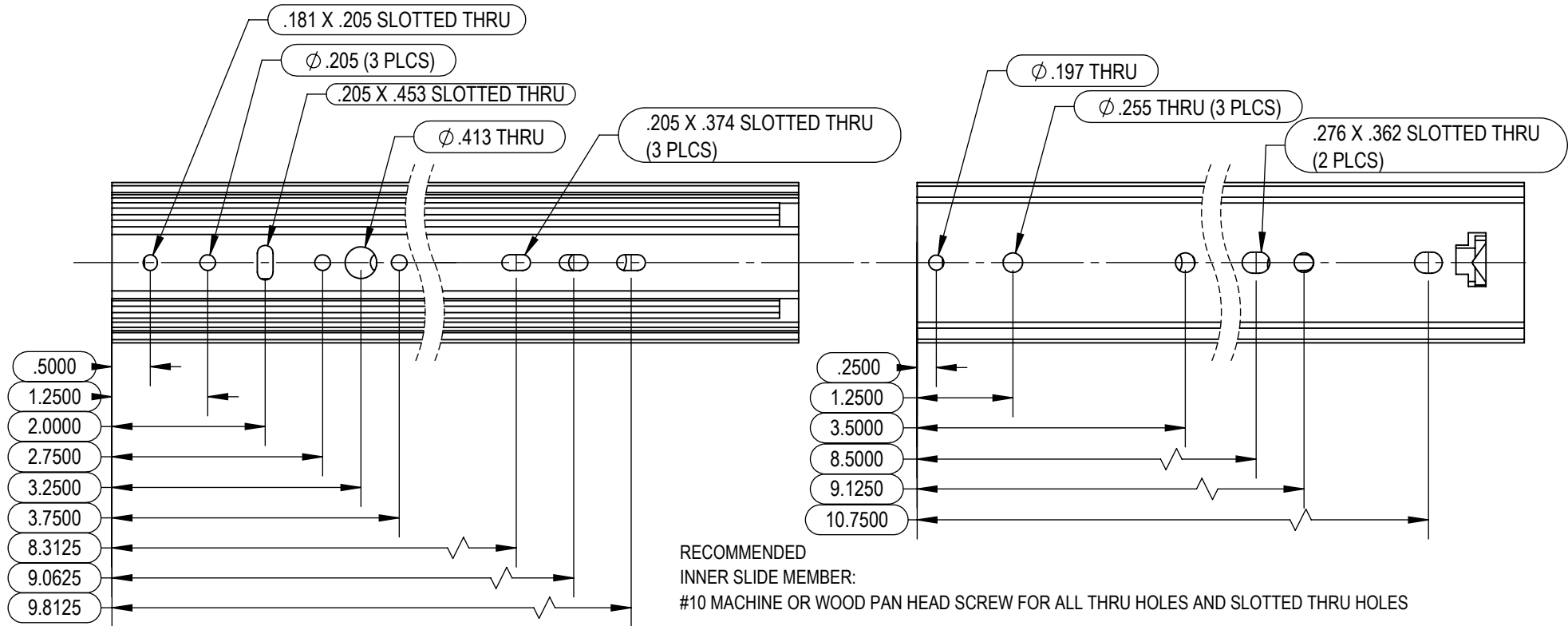
SIDE SPACE:
 .753" - .780"

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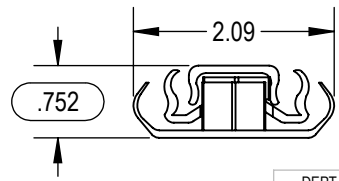
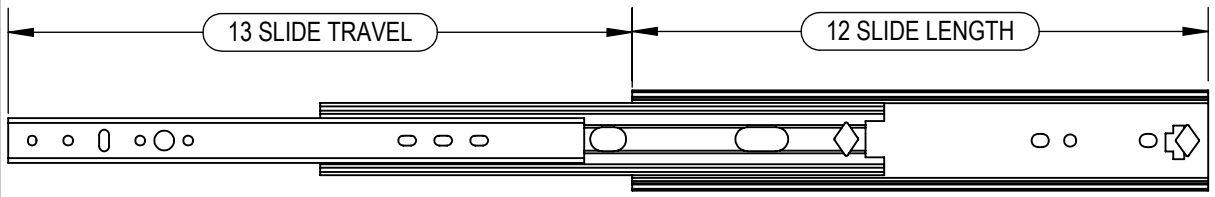
TOLERANCES UNLESS OTHERWISE SPECIFIED: .X = ± .05 .XX = ± .03 .XXX = ± .015 .XXXX = ± .008 X/X = ± 1/32" ANGLE = ± 1° SURFACE = ±		DESCRIPTION: 2250 SERIES 10" SLIDE	RYADON INC. 	MATERIAL: STEEL	SIZE A	PART No. I-DS-2250-10-QD	REV 1
		FINISH: ZINC PLATED		SCALE: NTS	SHEET 1 OF 1	DRAWN BY/DATE NAS 06/28/18	



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OUTER SLIDE MEMBER:
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

SIDE SPACE:
.753" - .780"



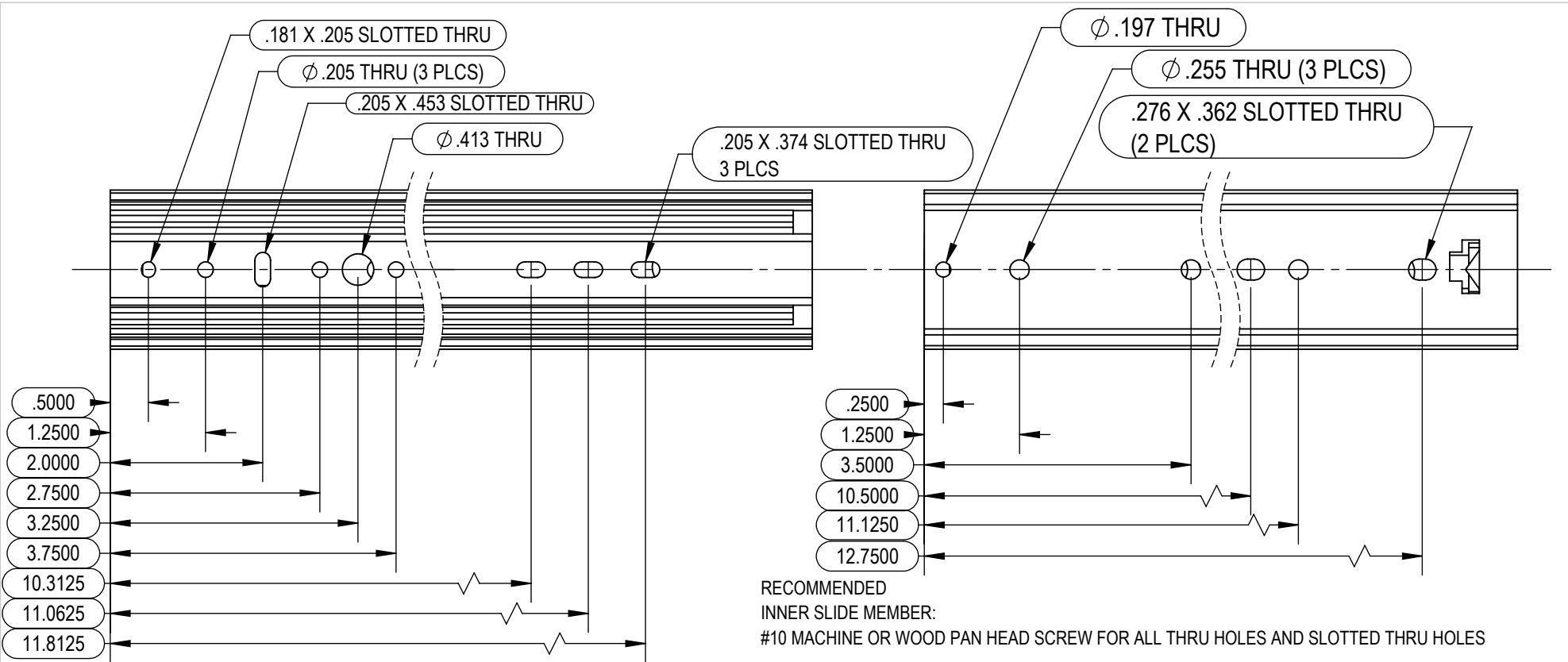
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MATERIAL:	STEEL	SIZE A	PART No.	I-DS-2250-12-QD
FINISH:	ZINC PLATED	SCALE: NTS	SHEET 1 OF 1	DRAWN BY/DATE NAS 06/28/18

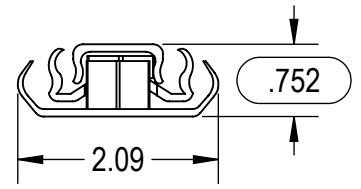
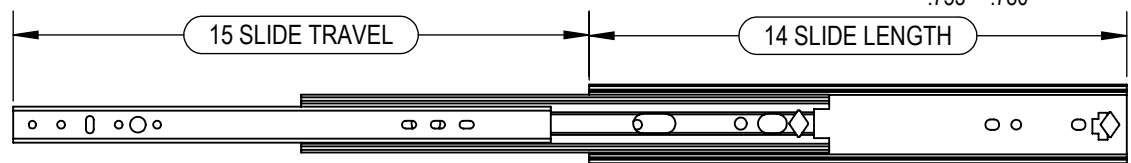
REV 1



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OUTER SLIDE MEMBER:
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

SIDE SPACE:
.753" - .780"



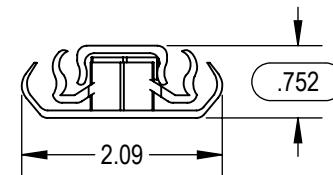
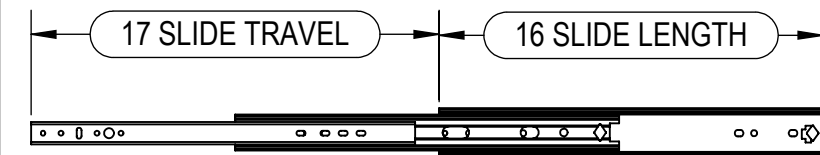
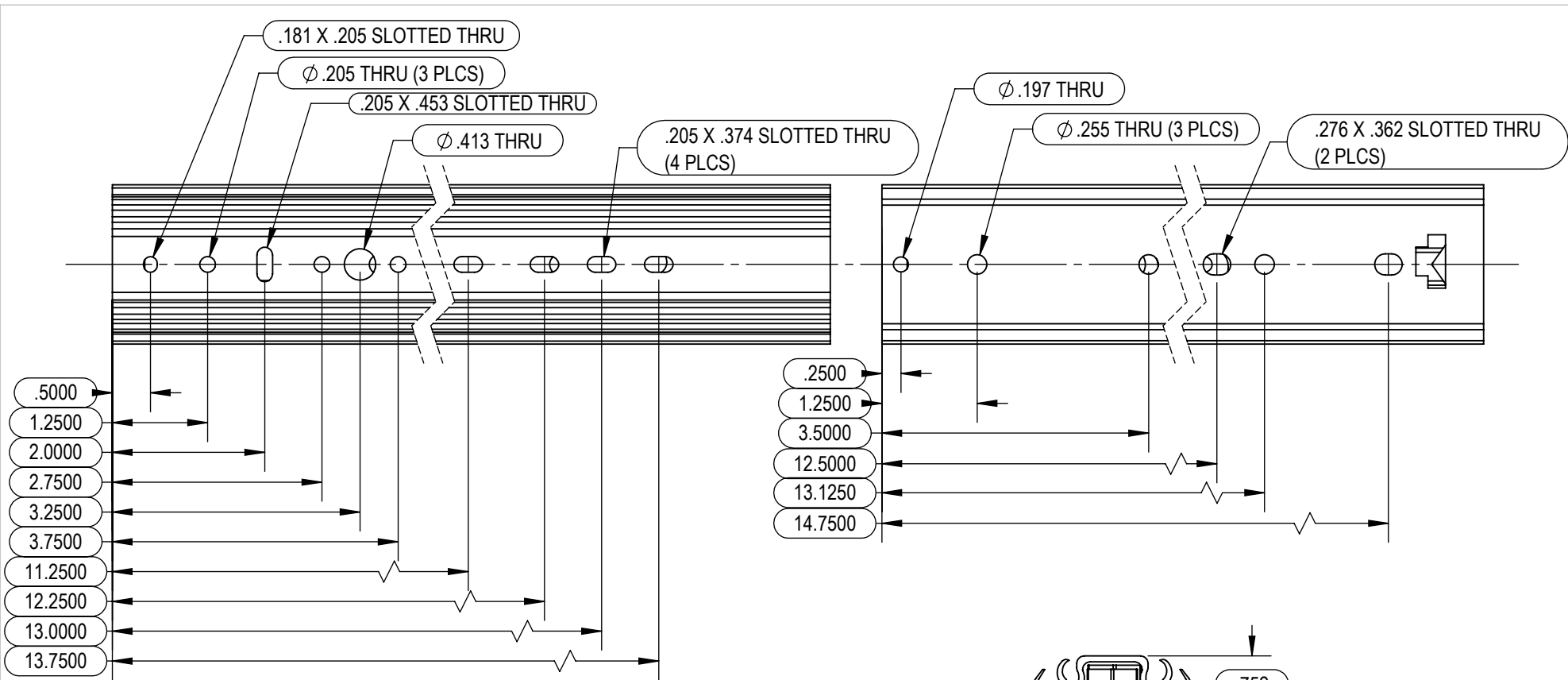
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<p>MATERIAL: STEEL</p>	<p>FINISH: ZINC PLATED</p>	<p>SIZE A</p>	<p>PART No. I-DS-2250-14-QD</p>	<p>REV 1</p>	

SCALE: NTS	SHEET 1 OF 1	DRAWN BY/DATE NAS 06/28/18
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RECOMMENDED
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#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PANHEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

SIDE SPACE:

.753" - .780"

NOTES:

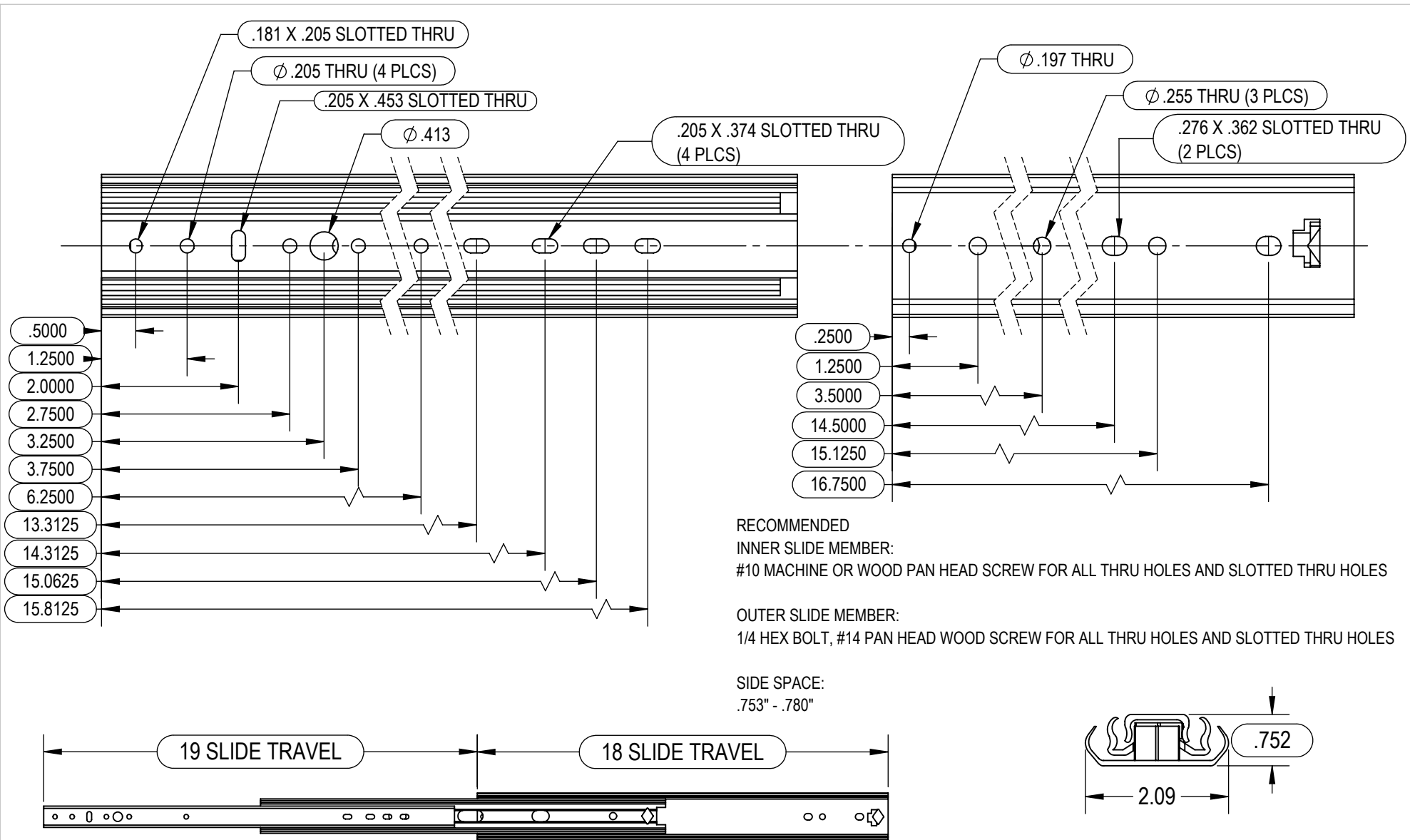
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MATERIAL: STEEL	FINISH: ZINC PLATED	SIZE A		PART No. I-DS-2250-16-QD
		SCALE: NTS	SHEET 1 OF 1	DRAWN BY/DATE NAS 06/28/18

REV 1



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OUTER SLIDE MEMBER:
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

SIDE SPACE:
.753" - .780"

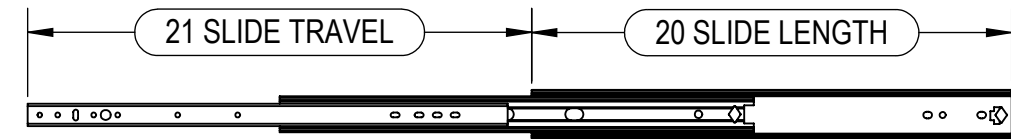
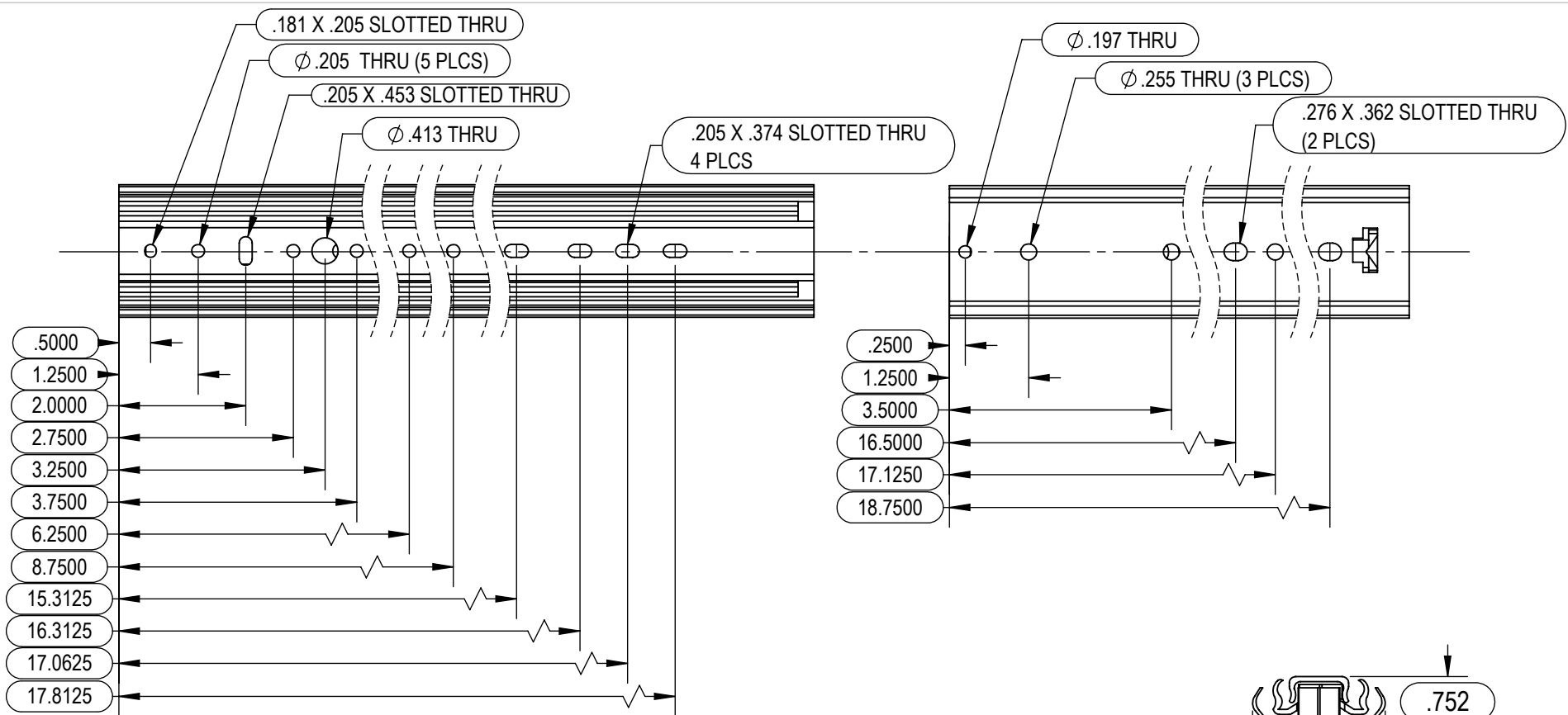
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REV 1



RECOMMENDED
INNER SLIDE MEMBER:
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OUTER SLIDE MEMBER:
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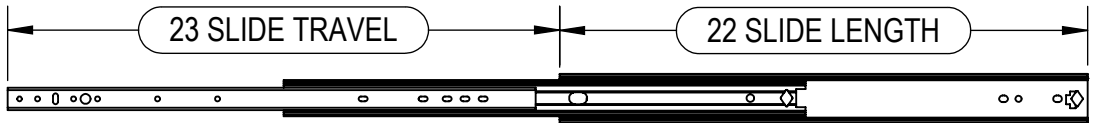
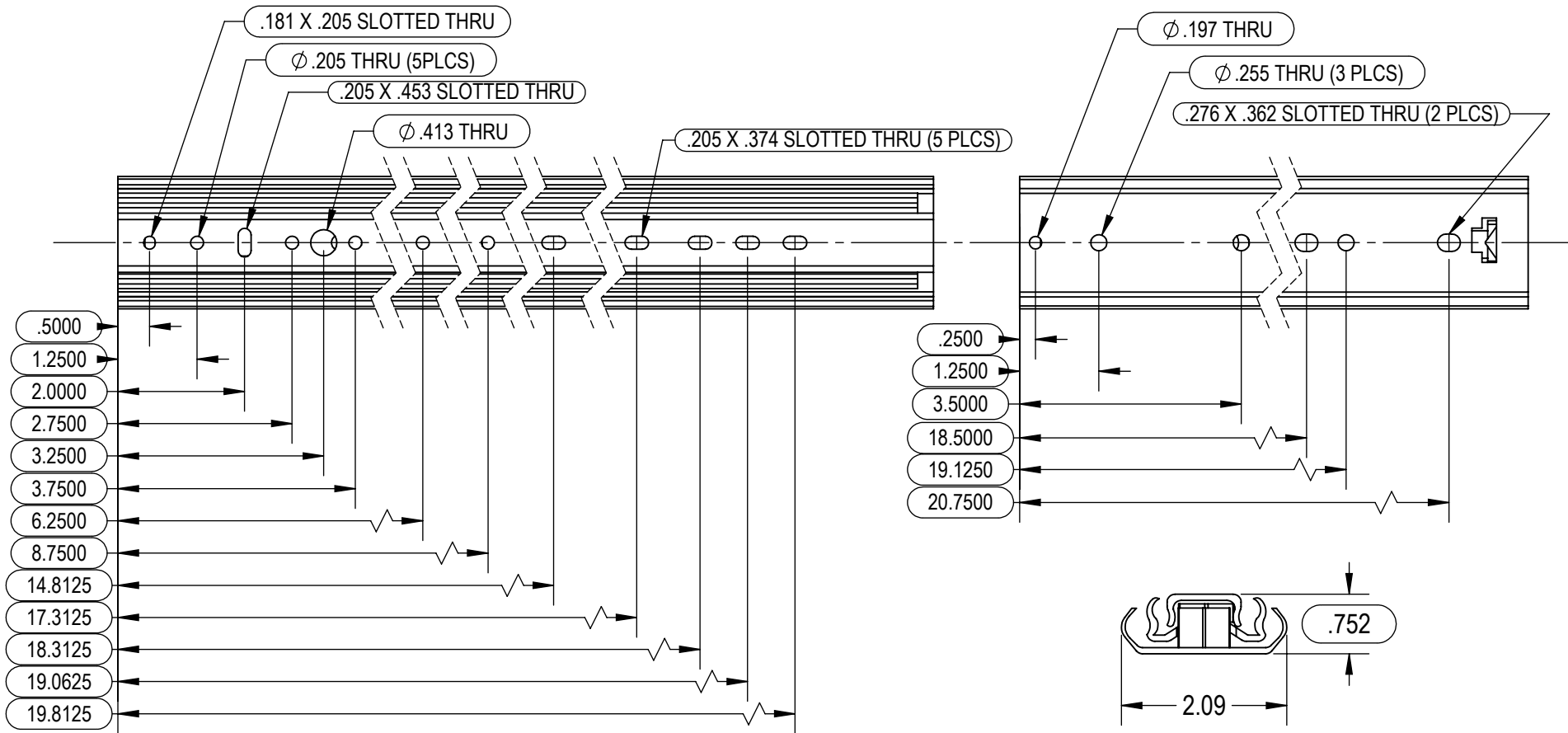
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			Q.A.	PN	06/28/18

TOLERANCES UNLESS OTHERWISE SPECIFIED:		DESCRIPTION: 2250 SERIES 20" SLIDE	RYADON INC.	
.X = ± .05	.XX = ± .03			
.XXX = ± .015	.XXXX = ± .008	MATERIAL: STEEL	SIZE A	PART No. I-DS-2250-20-QD
.X/X = ± 1/32"	ANGLE = ± 1°	FINISH: ZINC PLATED	SCALE: NTS	SHEET 1 OF 1
SURFACE = ±				DRAWN BY/DATE NAS 06/28/18

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OUTER SLIDE MEMBER:
 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

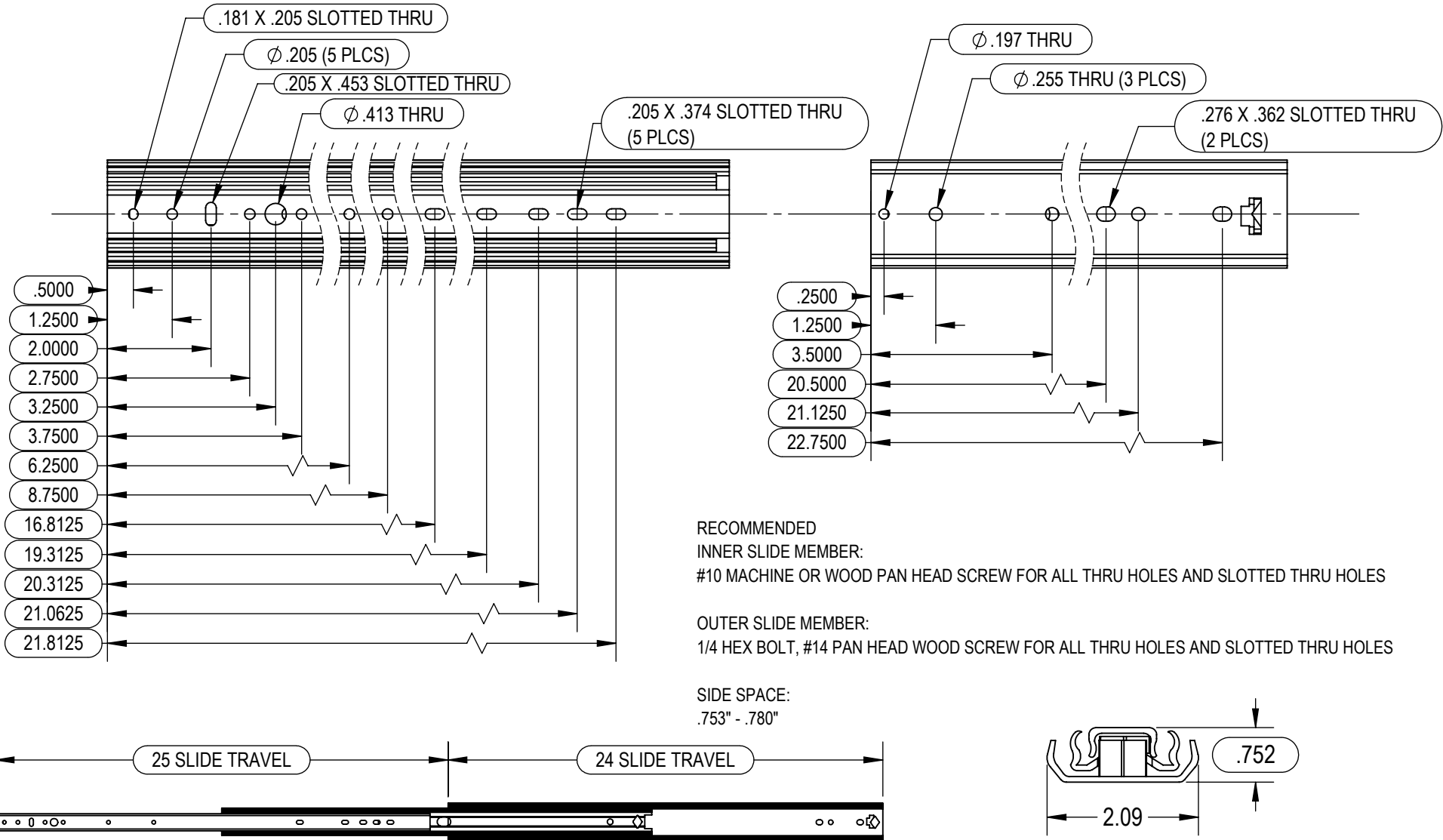
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MATERIAL:	STEEL	SIZE A PART No. I-DS-2250-22-QD REV 1	
FINISH:	ZINC PLATED	SCALE: NTS SHEET 1 OF 1 DRAWN BY/DATE NAS 06/28/18	

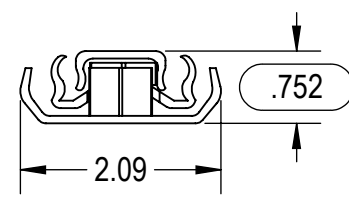
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OUTER SLIDE MEMBER:
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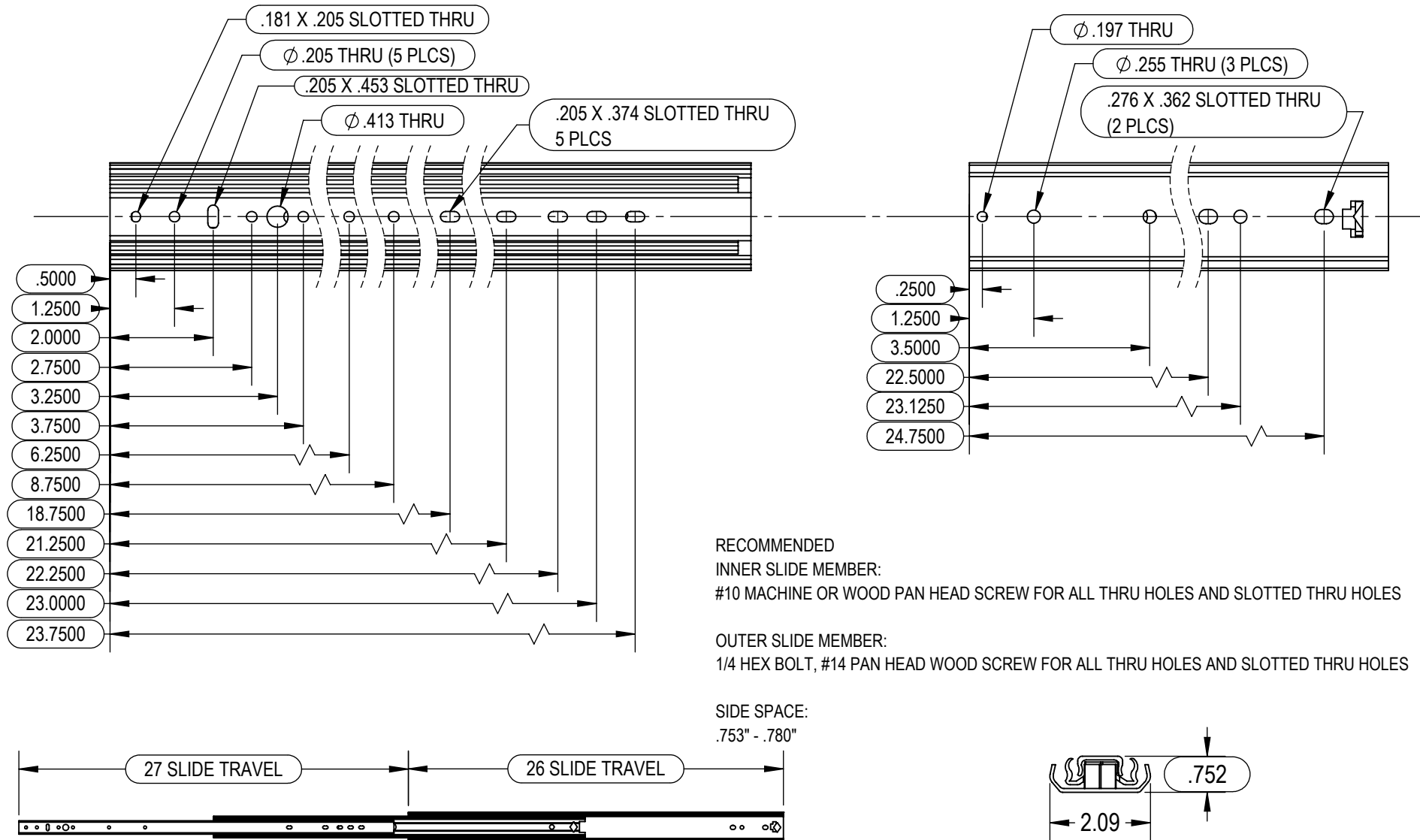


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X = ± .05 .XX = ± .03 .XXX = ± .015 .XXX = ± .008 X/X = ± 1/32" ANGLE = ± 1° SURFACE = ±		2250 SERIES 24" SLIDE			
MATERIAL:		SIZE	PART No.	REV	
STEEL		A	I-DS-2250-24-QD	1	
FINISH:		SCALE:	SHEET 1 OF 1	DRAWN BY/DATE	
ZINC PLATED		NTS		NAS 06/28/18	



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#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

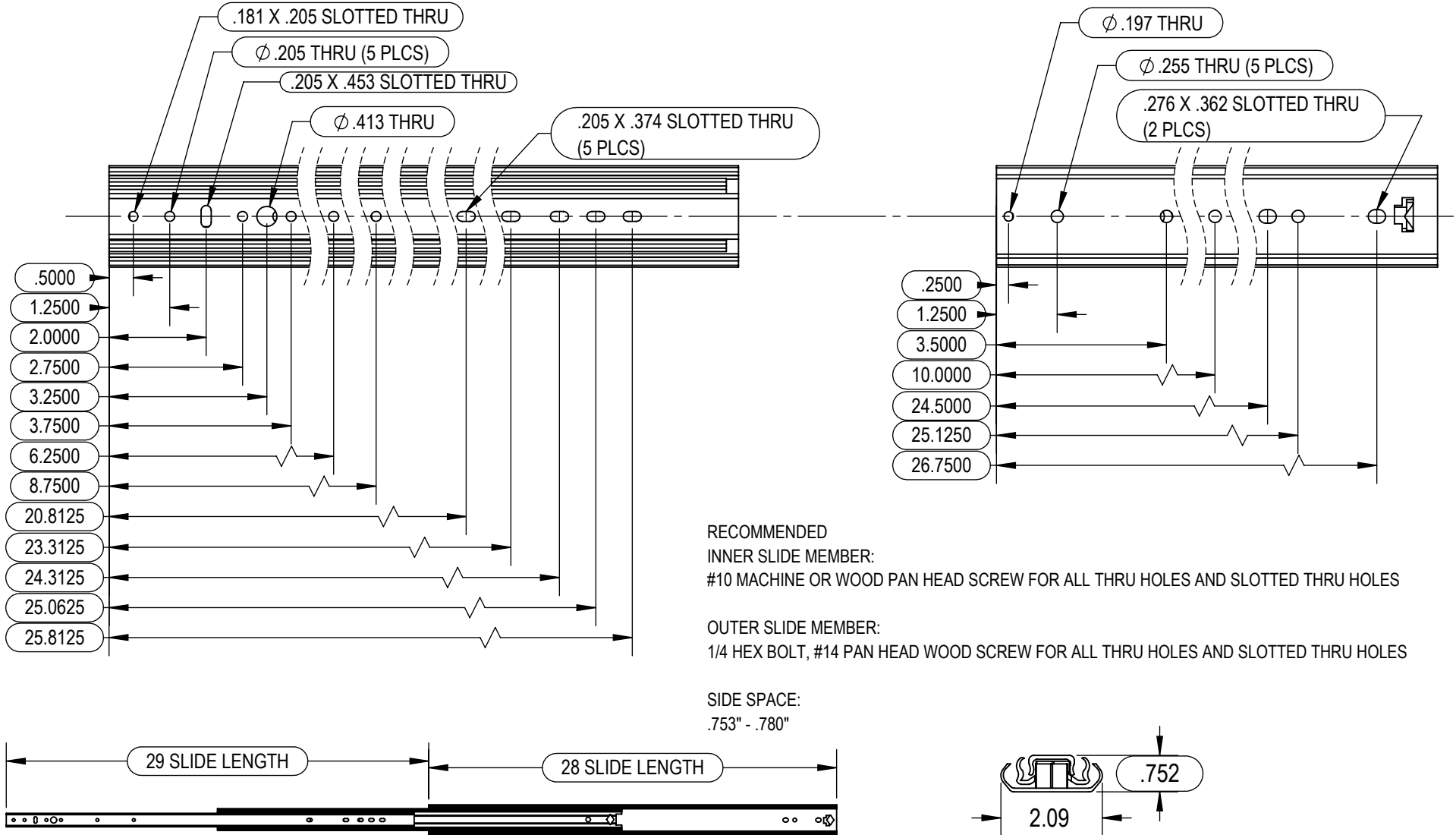
OUTER SLIDE MEMBER:
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

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DESCRIPTION: 2250 SERIES 26" SLIDE			SIZE A	PART No. I-DS-2250-26-QD	REV 1
MATERIAL: STEEL			SCALE: NTS		
FINISH: ZINC PLATED			SHEET 1 OF 1		
			DRAWN BY/DATE NAS 06/28/18		

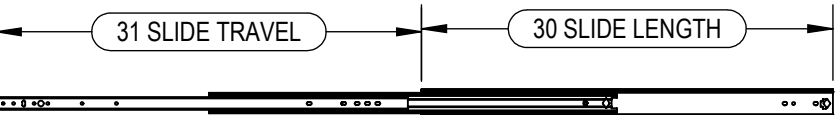
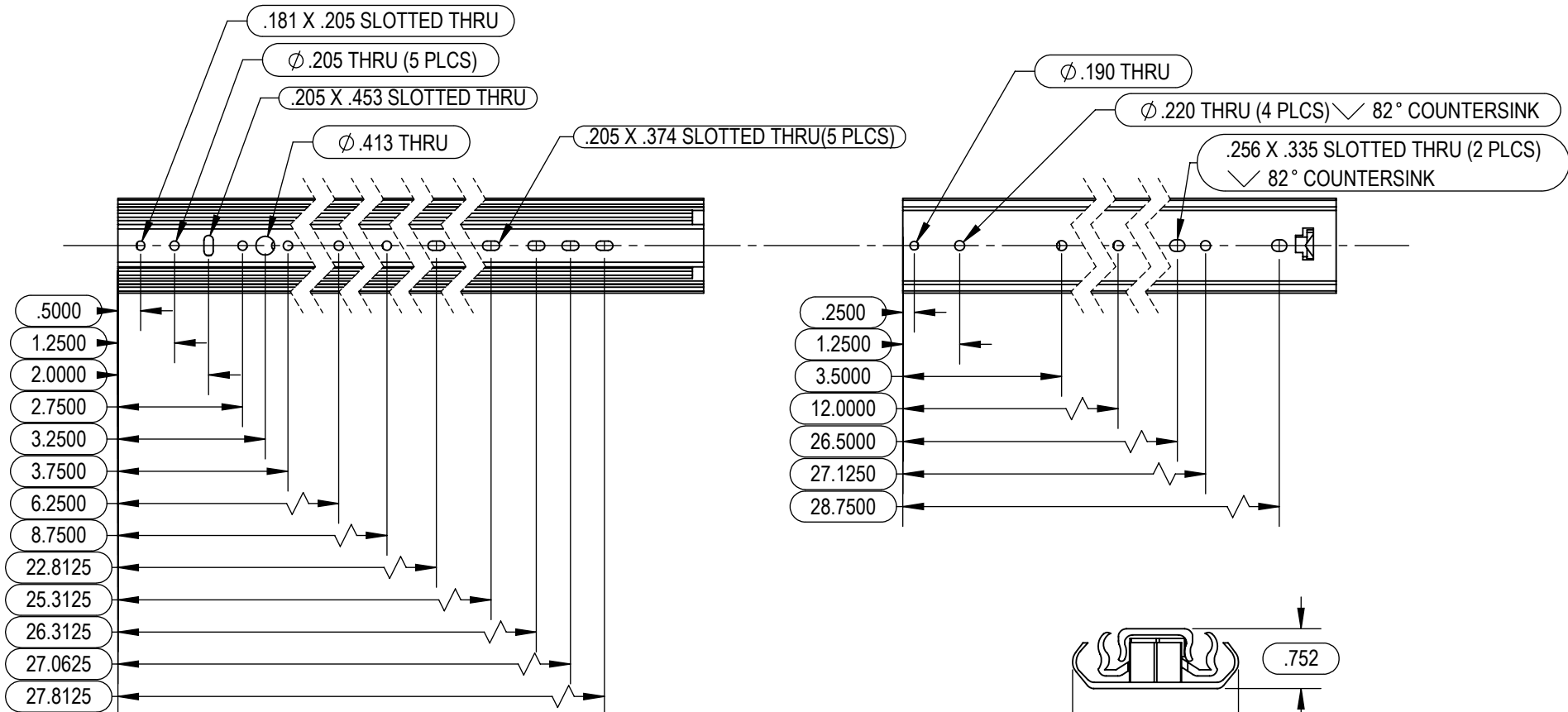


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DESCRIPTION: 2250 SERIES 28" SLIDE			SIZE A	PART No. I-DS-2250-28-QD	REV 1
MATERIAL: STEEL			SCALE: NTS		
FINISH: ZINC PLATED			SHEET 1 OF 1		
			DRAWN BY/DATE NAS 06/28/18		



RECOMMENDED
 INNER SLIDE MEMBER:
 #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

OUTER SLIDE MEMBER:
 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

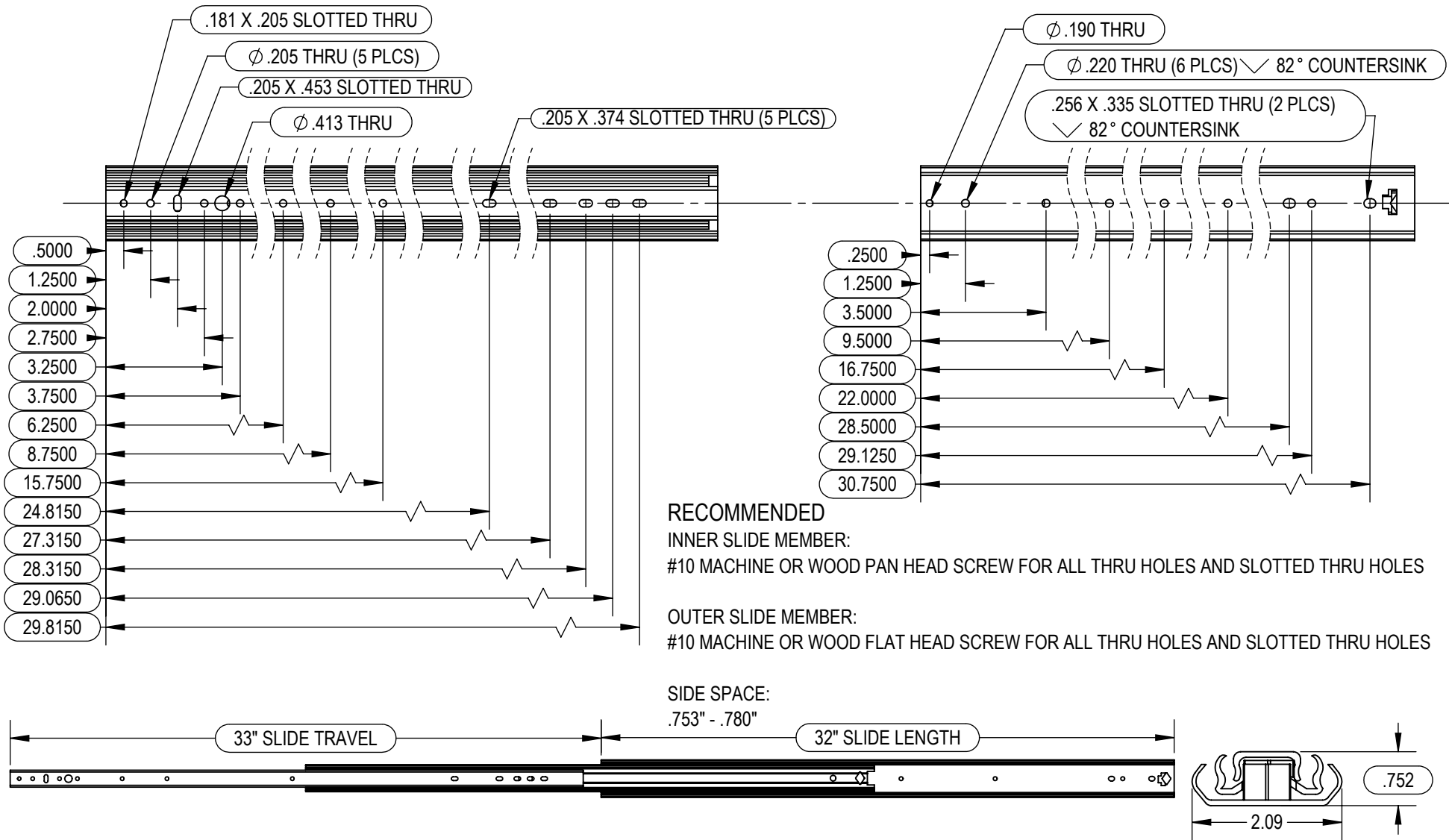
SIDE SPACE:
 .753" - .780"

NOTES:

- 1.) DO NOT SCALE DRAWING.
- 2.) REMOVE ALL BURRS, NO SHARP EDGES.
- 3.) MUST NOT HAVE SCRATCHES, DINGS, OR DENTS.
- 4.) PART TO BE FREE FROM SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- 5.) CRITICAL DIMENSIONS ARE INDICATED BY:
- 6.) ALL ITEMS ARE TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- 7.) ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- 8.) GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.

REVISIONS			DEPT.	NAME	DATE
REV.	DESCRIPTION	DATE	SALES	MB	06/28/18
1	INITIAL RELEASE	06/28/18	ENG.	NS	06/28/18
			Q.A.	PN	06/28/18
TOLERANCES UNLESS OTHERWISE SPECIFIED: .X = ± .05 .XX = ± .03 .XXX = ± .015 .XXXX = ± .008 X/X = ± 1/32" ANGLE = ± 1° SURFACE = ± $\sqrt{\quad}$			DESCRIPTION: 2250 SERIES 30" SLIDE MATERIAL: STEEL FINISH: ZINC PLATED		
			RYADON INC.		
		SIZE A	PART No. I-DS-2250-30-QD		REV 1
		SCALE: NTS	SHEET 1 OF 1		DRAWN BY/DATE NAS 06/28/18



RECOMMENDED
INNER SLIDE MEMBER:
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

OUTER SLIDE MEMBER:
#10 MACHINE OR WOOD FLAT HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

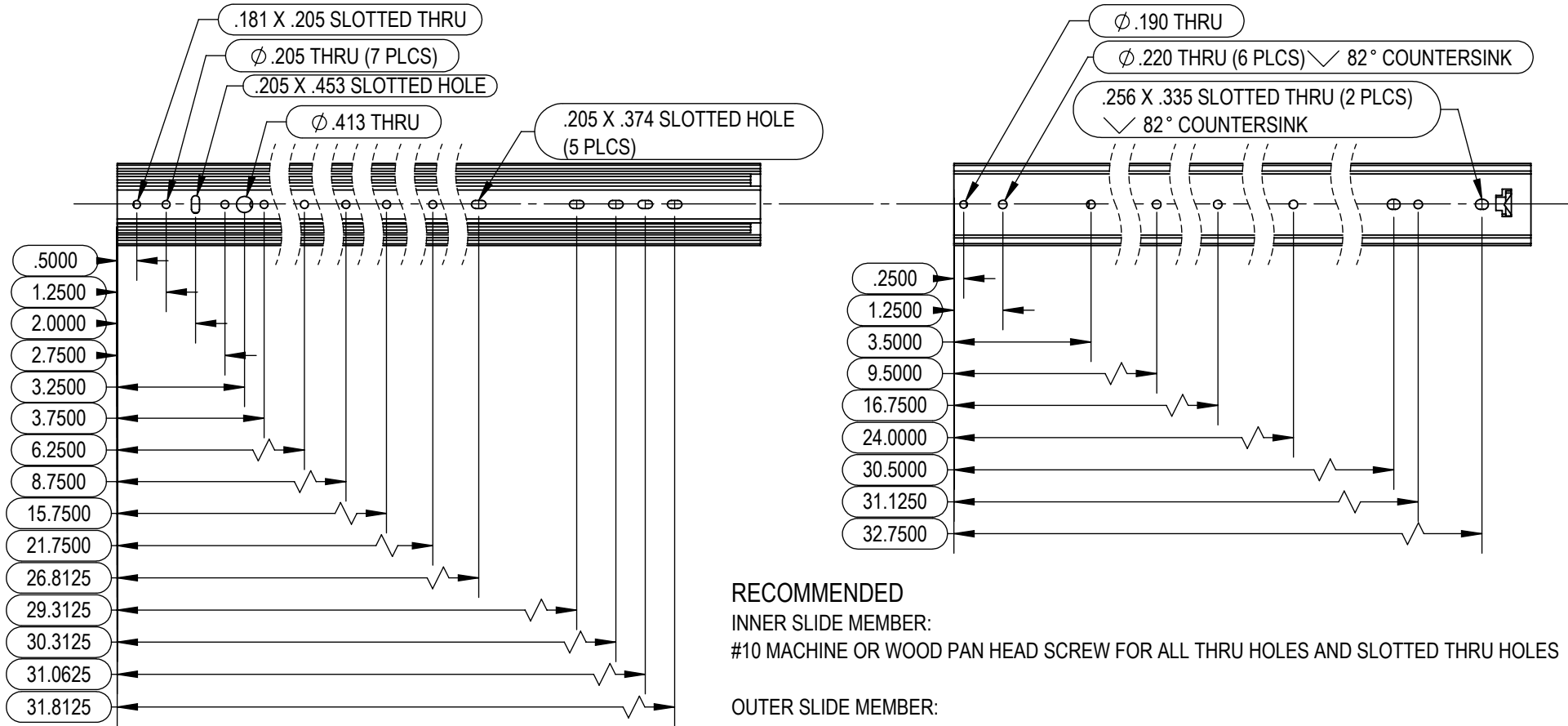
SIDE SPACE:
.753" - .780"

NOTES:

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- 6.) ALL ITEMS ARE TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- 7.) ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- 8.) GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

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REVISIONS			DEPT.	NAME	DATE
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1	INITIAL RELEASE	06/28/18	ENG.	NS	06/28/18
			Q.A.	PN	06/28/18
TOLERANCES UNLESS OTHERWISE SPECIFIED: .X = ± .05 .XX = ± .03 .XXX = ± .015 .XXXX = ± .008 X/X = ± 1/32" ANGLE = ± 1° SURFACE = ± $\sqrt{.125}$			RYADON INC.		
DESCRIPTION: 2250 SERIES 32" SLIDE			SIZE A	PART No. I-DS-2250-32-QD	REV 1
MATERIAL: STEEL			SCALE: NTS		
FINISH: ZINC PLATED			SHEET 1 OF 1		
			DRAWN BY/DATE NAS 06/28/18		



RECOMMENDED

INNER SLIDE MEMBER:

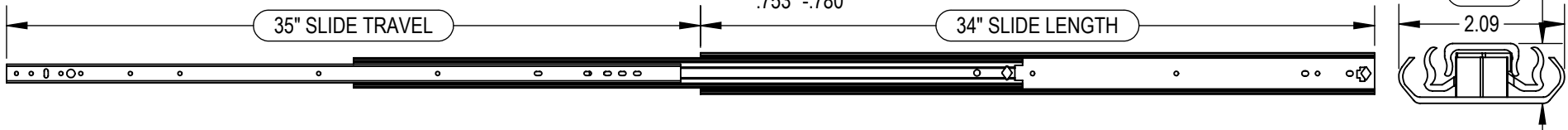
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

OUTER SLIDE MEMBER:

#10 MACHINE OR WOOD FLAT HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

SIDE SPACE:

.753" -.780"

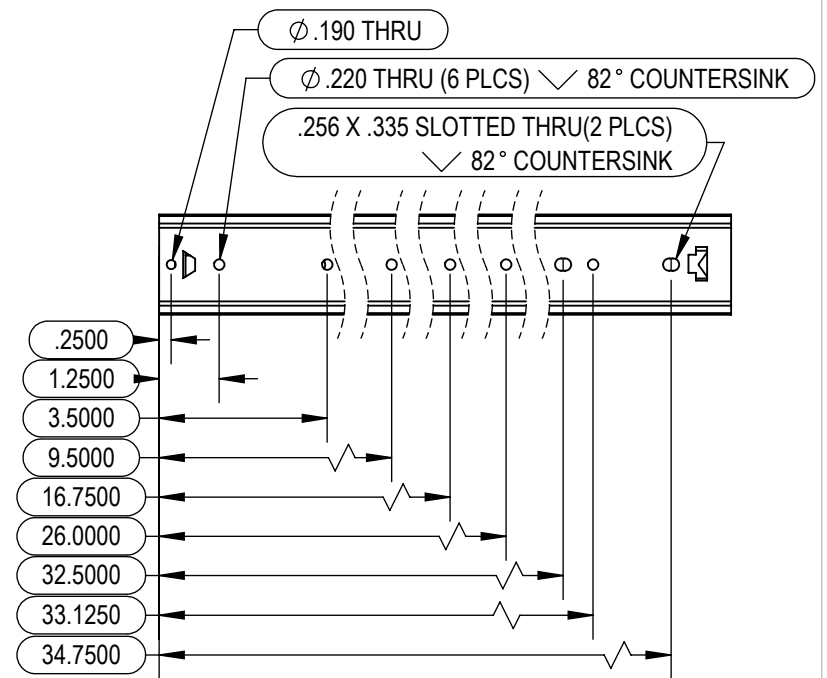
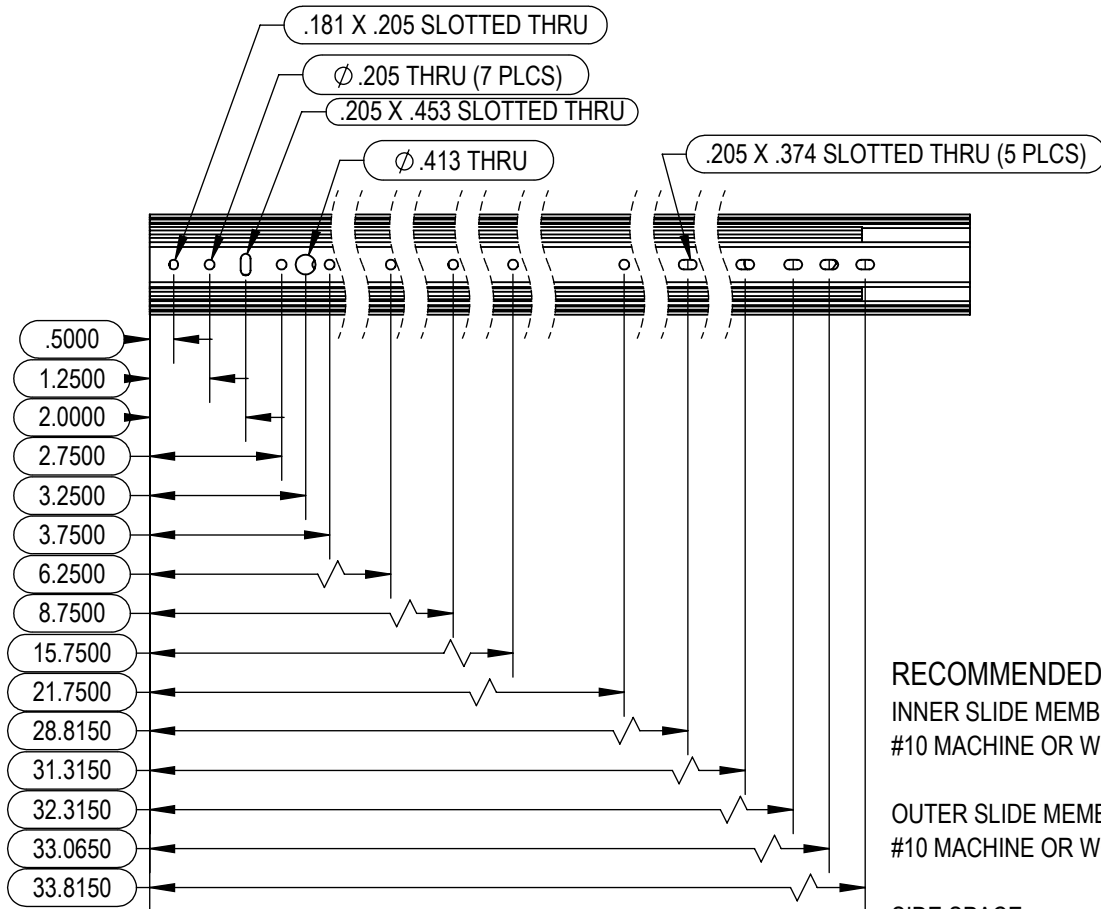


NOTES:

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REVISIONS			DEPT.	NAME	DATE
REV.	DESCRIPTION	DATE	SALES	MB	06/28/18
1	INITIAL RELEASE	06/28/18	ENG.	NS	06/28/18
			Q.A.	PN	06/28/18
TOLERANCES UNLESS OTHERWISE SPECIFIED: .X = ± .05 .XX = ± .03 .XXX = ± .015 .XXXX = ± .008 X/X = ± 1/32" ANGLE = ± 1° SURFACE = ±			RYADON INC.		
DESCRIPTION: 2250 SERIES 34" SLIDE			SIZE A	PART No. I-DS-2250-34-QD	REV 1
MATERIAL: STEEL			SCALE: NTS		
FINISH: ZINC PLATED			SHEET 1 OF 1		
			DRAWN BY/DATE NAS 06/28/18		



RECOMMENDED

INNER SLIDE MEMBER:

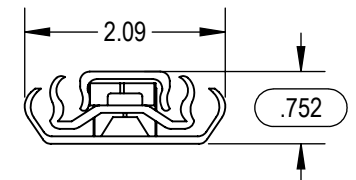
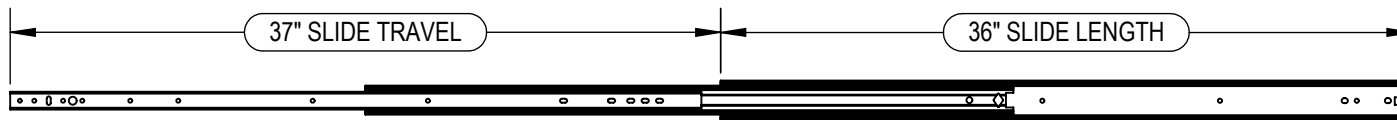
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

OUTER SLIDE MEMBER:

#10 MACHINE OR WOOD FLAT HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES

SIDE SPACE:

.753" - .780"



NOTES:

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REVISIONS			DEPT.	NAME	DATE
REV.	DESCRIPTION	DATE	SALES	MB	6/26/18
1	INITIAL RELEASE	06/26/18	ENG.	NS	6/26/18
			Q.A.	PN	6/26/18
TOLERANCES UNLESS OTHERWISE SPECIFIED: .X = ± .05 .XX = ± .03 .XXX = ± .015 .XXXX = ± .008 X/X = ± 1/32" ANGLE = ± 1° SURFACE = ±			RYADON INC.		
DESCRIPTION: 2250 SERIES 36" SLIDE			SIZE A	PART No. I-DS-2250-36-QD	REV 1
MATERIAL: STEEL			SCALE: NTS		
FINISH: ZINC PLATED			SHEET 1 OF 1		
			DRAWN BY/DATE NAS 06/26/18		